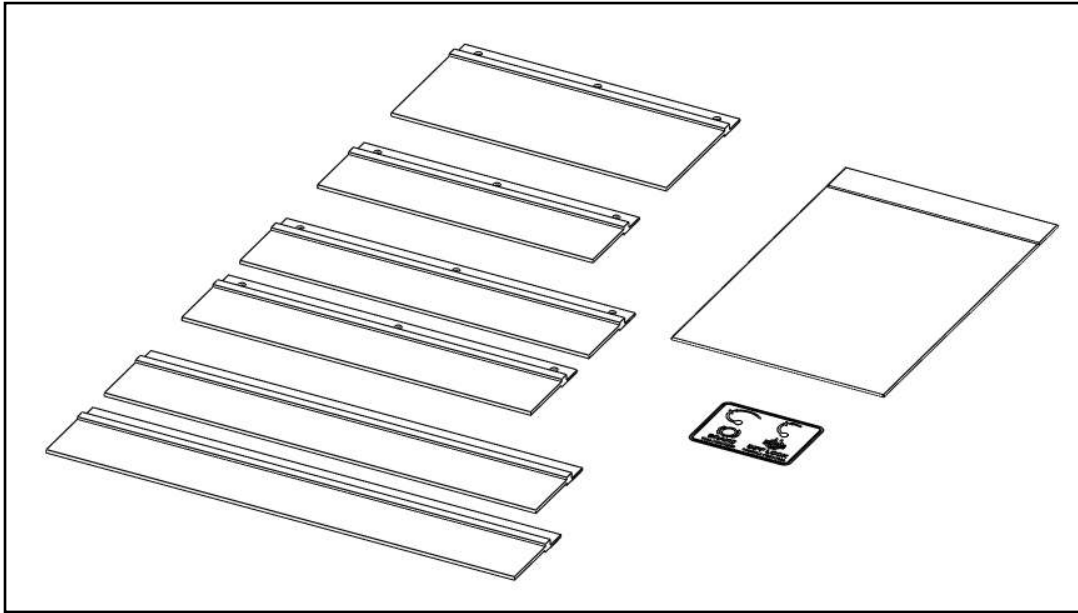




**John Deere 3E  
Seal Kit  
p/n: 9SK2  
Fits Tractor Models: 3025E, 3032E, 3038E**



The contents of this envelope are the property of the owner. Leave with the owner when installation is complete.

Rev. B, 07/10/2019

p/n: IM-9SK2

# SEAL KIT INSTALLATION

For accurate installation, proper operation, and years of satisfaction, please read and understand the installation and owner's manual fully prior to installing the seal kit.

From all of us at Curtis, we thank you for choosing our product.

**California Health and Safety Proposition 65 Warning:** This product may contain chemicals known to the state of California to cause cancer and birth defects or other reproductive harm.

## TOOLS REQUIRED:

- Drill/Driver
- #2 Phillips Head Bit

## STEP 1: LEFT SIDE BRUSHES

**Note:** Orient all brushes so the flatter of the two sides mates to the mounting surface.

**Note:** Not all of the bolt holes in the flex brushes will be used. Two holes will remain open.

- 1.1** Per fig. 1.1, install the 7-1/2" long flex brush that has the longest nylon bristles (3" long bristles) and locate it approximately where shown. Tuck the inner end of this front brush under the plastic shroud on the tractor. Align two of the holes in the brush with the two pilot holes in the cab floorboard and secure with two self-drilling screws.

<u>Hardware Used</u>	<u>Qty</u>
#10 x 1/2" long Pan Head Screws	2

- 1.2** Per fig. 1.2, attach the other 7-1/2" long flex brush (with 1.6" long bristles) oriented opposite the first installed brush using two self-drilling screws into the other two pilot holes in the cab floorboard. Install a third self-drilling screw into the tractor floorboard, approximately halfway between the cab floorboard and the large bolt in the tractor.

<u>Hardware Used</u>	<u>Qty</u>
#10 x 1/2" long Pan Head Screws	3

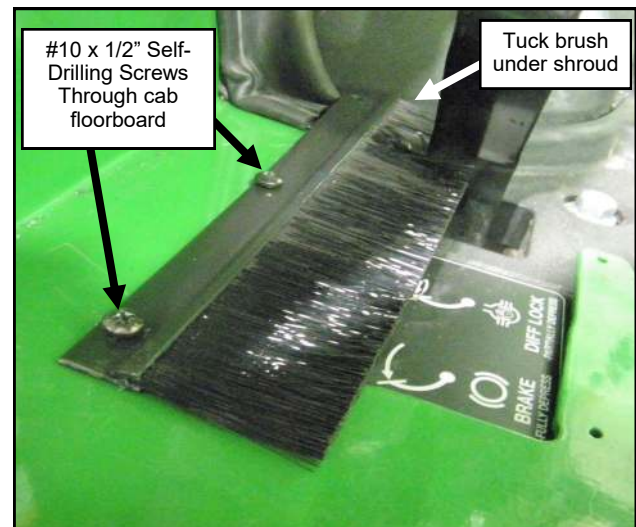


Fig. 1.1 (Attach Front Brush to Left Floorboard)

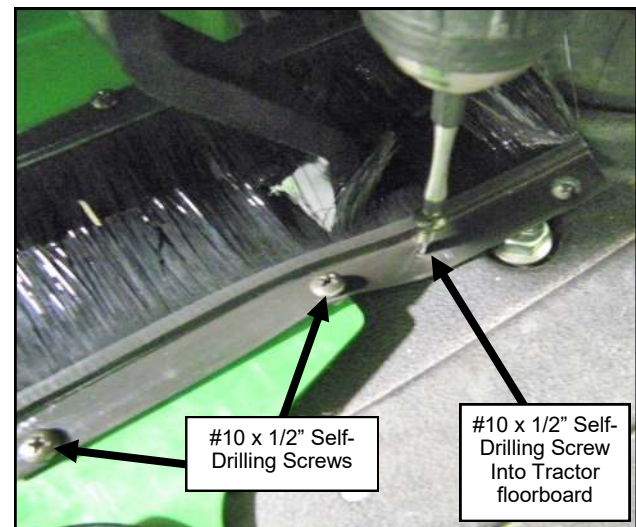


Fig. 1.2 (Attach Rear Brush to Left Floorboard)

# SEAL KIT INSTALLATION

## STEP 2: RIGHT SIDE BRUSHES

2.1 Per fig. 2.1, install the pair of 9-1/2" long flex brushes (with holes) into the right side cab and tractor floorboards, in the same manner as the left.

<u>Hardware Used</u>	<u>Qty</u>
#10 x 1/2" long Pan Head Screws	5



Fig. 2.1 (Attach Brushes to Right Floorboard)

## STEP 3: CENTER BRUSHES

**Note:** For best adhesion, apply these last two flex brushes to a clean, dry surface at room temperature.

3.1 Locate the longer of the two remaining brushes (12-3/4" long). Remove the protective film from the pressure sensitive adhesive and stick the brush to the right side of the transmission housing, onto the raised plastic boss, aligned to the outer edge of the boss. See Figure 3.1.

3.2 Repeat step 3.1 for the left side of the transmission with the remaining brush (11-3/4" long).



Fig. 3.1 (Attach Center Brushes)

## STEP 4: BRAKE PEDAL DECAL

**Note:** For best adhesion, apply the decal to a clean, dry surface at room temperature.

4.1 A decal is provided to supply the information covered by the left side brushes. Apply this decal to the inside front of the left floorboard, approximately aligned to the heater hoses and nut for the cowl. See Figure 4.1



Fig. 4.1 (Brake Pedal Decal)