

Kawasaki Mule Pro-FX Cab p/n's: 1KAPFXCA & 1KAPFXCAS1 fits all Mule Pro 3-passenger models



Shown with optional front LED work lights, 4-way flashers, windshield wiper, and side view mirrors.

Available Options:

- 1. Front Wiper Kit (1KAPFXWK)*
- 2. Front LED Work Lights (P/N: 1KAPFXFWL)*
- 3. Rear LED Work Lights (P/N: 1KAPFXRWL)*
- 4. LED Corner Flasher Light Kit (P/N: 1KAPFXCFL)*
- 5. Strobe Light (P/N: 9LEDS2)*
- 6. Interior Dome Light (P/N 9LEDD14)*
- 7. Heater (P/N: 9PH20S61)
- 8. Side View Mirrors (P/N: 9PM5)
- 9. Rear View Mirror (P/N: 9PM3)
- 10. Fuse Panel kit (P/N 1KAPFXFP)
- * Requires Curtis (P/N 1KAPFXFP) or Kawasaki (P/N KAF080-076) Fuse Panel Kit.

Approximate Installation Time *

Experienced Dealer Technician – 3 Hours

Average Dealer Technician – 4 Hours

Do-It-Yourself - 5 Hours

(*=Not including accessories)

Approximate Product Specifications

Floorboard to Roof Height: 61 1/8"

Weight: 293 lbs.

Cab Width: 65 1/2"

The contents of this envelope are the property of the owner. Leave with the owner when installation is complete.

Rev. H, 12/20/2018

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WARNINGS, TIPS, & REQUIRED TOOLS

Curtis cabs feature an assembly of parts designed for your vehicle which require adjustment and alignment of components to accommodate vehicle variations and provide proper weather protection. For accurate installation, proper operation, and years of satisfaction, please read and understand the installation and owner's manual fully prior to installing the cab.

From all of us at Curtis, we thank you for choosing our product.



Curtis Cabs, blades and general accessories add additional weight to the base vehicle. All Curtis accessory weights are listed in product brochures. Deduct the accessory's total weight from the vehicle's rated capacity and never exceed the vehicle's rated capacity including driver and passenger.

WARNING Exposure to Carbon Monoxide can Cause illness, serious injury or

death. Never operate vehicle if suspicious of Carbon Monoxide. Inspect exhaust system for leaks monthly. Leaks can result from loose connections, corrosion, cracks or other damage to the exhaust manifold. If leaks are found, repair or replace exhaust system. Do not use vehicle until repair or replacement is complete.



GENERAL INFORMATION BEFORE YOU START

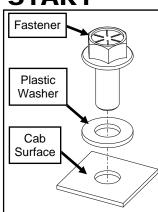
HELPFUL HINTS:

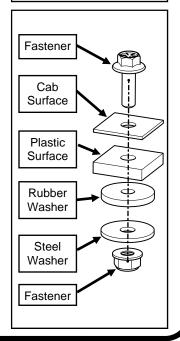
- Read and understand all instructions before beginning.
- Refer to parts diagram found in the service parts section of this manual to help identify parts during the assembly process.
- To assist with the cab installation, leave all fasteners loose for later adjustment unless otherwise specified.
- Apply a silicone sealant to seal any minor gaps that may occur due to vehicle variations.
- Use caution to avoid damaging the factory installed threaded inserts or weld nuts. Begin the thread engagement by hand to avoid or correct potential cross threading.
- Before installing parts with factory installed rubber, make sure the rubber is fully installed onto the parts for proper fit and sealing.
- Plastic washers have been supplied to provide a weather seal under the heads of some exterior bolts. The plastic washer should be installed under each bolt head directly against the outside cab surface. Care should be taken not to over tighten the fasteners and damage the plastic washer.
- Rubber washers have been supplied to provide strain relief whenever a nut or bolt is installed directly to the polycarbonate Upper Rear Panel.

TOOLS REQUIRED:

- Set of Standard and Metric Sockets
- 3/8" Drive Cordless Ratchet and Long **Drive Extension**
- Set of Standard and Metric Open End Wrenches
- Set of Metric Allen Wrenches
- Phillips Head Screwdriver (#2 and #3)
- **Torque Wrench**
- Drill / Driver

- Utility Knife
- Pair of Scissors
- Shears
- Grease
- C-Clamps
- Silicone Sealant





SET UP:

Unpack and unwrap all parts, layout around work area as space allows and check for damage. Once inspected, clear area of packing material.

Locate all necessary tools from the list on the previous page and layout on work bench or table before beginning.

Open up the main hardware kit (but not the bag inside it) and separate and organize the hardware.



NOTE: If a heater is to be installed, it will be much easier to install before the cab is installed.

1.1 Per figure 1.1, remove left and right half doors.

NOTE: Factory hardware and doors are the property of the vehicle owner and should be retained or discarded per the owner's preference.

- **1.2** Per figure 1.2, remove factory door latches for left and right doors.
- **1.3** Per figure 1.3, remove all (4) factory door hinges by removing the retaining ring and pin from each hinge. Remove the plastic bushing from the lower front hinge on both sides of the vehicle.
- **1.4** Per figure 1.4, remove and discard the two (2) M12 bolts and nuts from each of the front corners of the ROPS (Rollover Protective Structure).
- **1.5** Per figure 1.5, remove the driver's side cover from the vehicle. Only the driver side panel needs to be removed. Do not discard, this will be re-installed after the rear panels are in place.



Fig. 1.5 Driver's Side Cover (1)

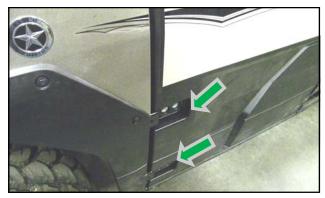


Fig. 1.1 Factory Doors (2)

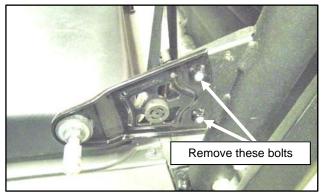


Fig. 1.2 Factory door latches (2)

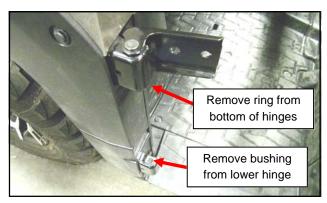


Fig. 1.3 Factory door hinges (4)

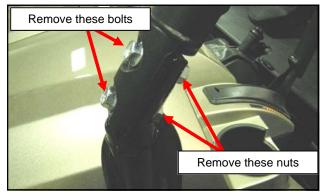


Fig. 1.4 Front ROPS M12 bolts (4)

STEP 1: VEHICLE PREP

- **1.6** Per figure 1.6, remove the Rear Screen. Do not discard, this will be re-installed to the outside of the cab with new fasteners.
- **1.7** Per figure 1.7, apply foam tape (9YR-DT) to the inside surface of the Rear Screen.

NOTE: Factory hardware and doors are the property of the vehicle owner and should be retained or discarded per their preference.



Fig. 1.6 Rear Screen Removal

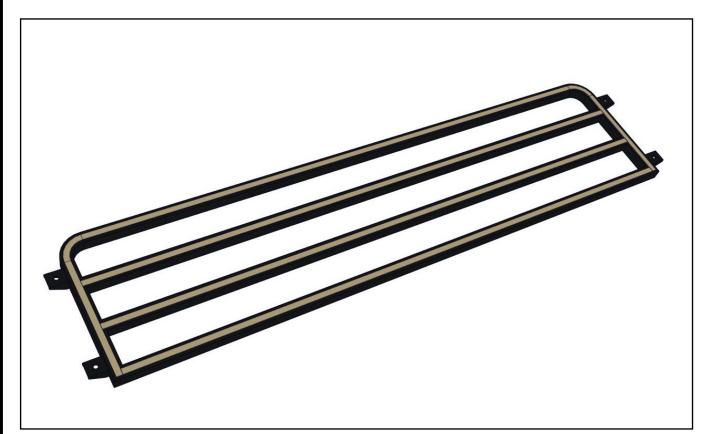


Fig. 1.7 Rear Screen w/ Foam Tape

STEP 2: REAR PANELS

2.1 Per figure 2.1, place the two P-clamps around the lower rear bar of the ROPS structure.

One P-Clamp shall be on either side of the middle seat belt.

The bolt holes of the P-Clamps shall be on the bottom of the assembly and the flat portion of the P-Clamp facing the dump bed. Do not fasten.

Hardware Used	<u>Qty</u>
P-Clamps	2

- **2.2** Per figure 2.2, place the Lower Rear Panel behind the seat, and in front of the bed oriented so that the bent flanges (lips) are facing forward.
- **2.3** Per figure 2.3, with assistance, install the Upper Rear Panel and the Factory Screen to the back of the ROPS structure.
- The Upper Rear Panel must be outside of the Lower Rear Panel.
- The Screen must be on the outside of the cab.

Secure the Upper Rear Panel to the ROPS with M8 button head cap screw using the same threaded holes that were used in the removal of the Screen in Step 1.6.

Do not fully tighten.

<u>Hardware Used</u>	<u>Qty</u>
M8x1.25x60mm lg. BHCS	4

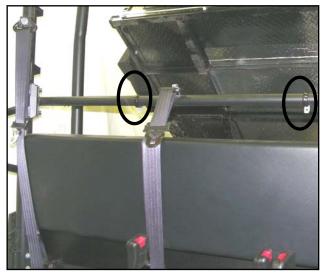


Fig. 2.1 P-Clamp Location



Fig. 2.2 Lower Rear Panel



Fig. 2.3 Upper Rear Panel & Rear Screen

STEP 2: REAR PANELS

2.4 Per fig. 2.4, secure the Upper Rear Panel to the P-Clamps. Bolt heads, steel washers then rubber washers are all on the outside. The rubber washer rests against the polycarbonate panel. Do not fully tighten.

Hardware Used	<u>Qty</u>
1/4-20x3/4" Flanged hex bolt	2
1/4-20 Flanged Nut	2
1/4" Steel Washer	2
1/4" Rubber Washer	2

2.5 Per fig. 2.5, secure the Upper Rear Panel to the Lower Rear Panel. Rubber washers must rest against the polycarbonate panel, reference the lower figure on page 3. Do not fully tighten.

Hardware Used	<u>Qty</u>
1/4-20x3/4" Flanged hex bolt	5
1/4-20 Flanged Nut	5
1/4" Steel Washer	5
1/4" Rubber Washer	5

2.6 Re-install the factory Side Cover Panel with original fasteners. Tip: Articulate the bed latch to feed it through the panel.



Fig. 2.4 P-Clamp

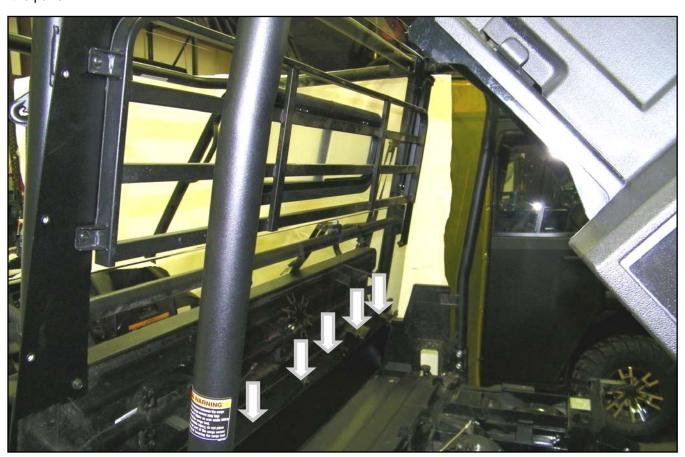


Fig. 2.5 Rear Panel Assembly

STEP 3: B-PILLARS

3.1 Per figures 3.1a & 3.1b, install Expanding Foam to the B-Pillar as shown. Over the next 24 hours, this foam will expand to fill the gap between the B-Pillar and the vehicle's side panels.

Figure 3.1a shows driver side foam installation. Note that there is a small notch, (reference the arrow in the figure) in the steel to show where to start the foam.

Figure 3.1b shows passenger side foam installation.

Hardware Used	Qty
Expanding Foam	1 Roll

Tip: tape or zip tie the remainder of the Expanding Foam on the roll to prevent it from expanding.

3.2 Per figure 3.2, attach the B-Pillar brackets to the factory latch mounts on the ROPS with (2) 1/4-20 bolts and nuts, with the nuts toward the outside of the vehicle. Do not fully tighten.

Hardware Used	Qty
1/4-20 X 3/4 Flanged hex bolt	4
1/4-20 Flanged Nut	4

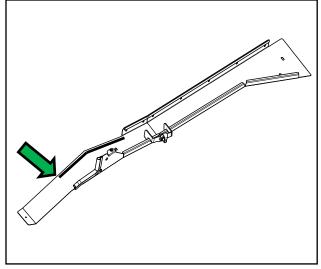


Fig. 3.1a Expanding Foam, Driver Side

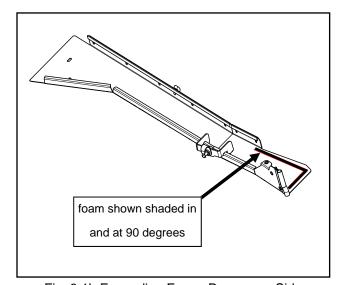


Fig. 3.1b Expanding Foam, Passenger Side

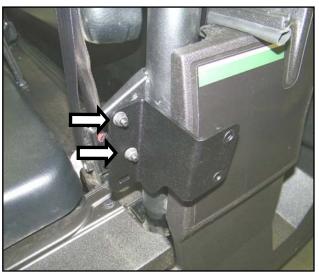


Fig. 3.2 B-Pillar Brackets

STEP 3: B-PILLARS

3.3 Per figures 3.3a & 3.3b, place the B-Pillars over the middle down tube of the ROPS structure on the driver's side of the vehicle.

The B-Pillar shall be on the outside of the Upper Rear Panel, reference the lower figure on page 3. Secure the B-Pillar to the Upper Rear Panel. Rubber washers must rest against the polycarbonate panel. Do not fully tighten.

<u>Qty</u>
12
4
4
4

3.4 Per figure 3.4, fasten the B-Pillar Brackets (left and right) to the B-Pillar. Use the 1/4" steel washers on the outside of the cab to cover the slotted holes. Do not fully tighten.

Hardware Used	Qty
1/4-20 x 3/4" lg. Flanged hex bolt	6
1/4" Steel Washer (1" O.D.)	4



Fig. 3.3b B-Pillar, Driver Side



Fig. 3.3a B-Pillar, Passenger Side

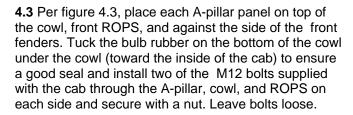


Fig. 3.4 B-Pillar Bracket, Inside View

STEP 4: (COWL AND A-PILLARS)

- **4.1** Per figure 4.1, place the cowl onto the hood and front ROPS, with the spacers in the bolt pockets in the ROPS.
- **4.2** Per figure 4.2, attach SM-00223 to A-pillar to the lower rear flange of each A-pillar panel using hardware supplied. Leave hardware loosened.

Hardware Used	<u>Qty</u>
1/4-20 X 3/4" Flanged hex bolt	4
1/4-20 Flanged Nut	4



Hardware Used	Qty
M12 x 65mm Flanged Hex Bolt	4
M12 Flanged Lock Nut	4

4.4 Per figure 4.4, place one 1/4-20 bolt through the tab of the A-pillar bracket and through the hole in the top of the lower factory hinge mount and secure with a nut. Leave loose.

Hardware Used	Qty
1/4-20 X 3/4" Flanged hex bolt	2
1/4-20 Flanged Nut	2



Fig. 4.1 (Cowl)

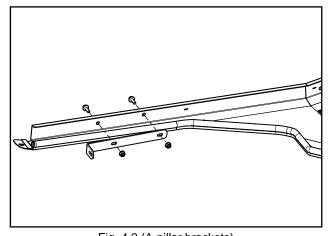


Fig. 4.2 (A-pillar brackets)



Fig. 4.2b A-Pillar

Fig. 4.4 (A-pillar bracket to hinge)



Fig. 4.3 (A-pillars)

STEP 5: HEADERS

5.1 Per figure 5.1, install each Header Assembly on top of the ROPS tubes. These tubes run front to back on top of the vehicle. Secure the Header Assembly to the threaded insert at the top of the A-Pillar with a $1/4-20 \times 3/4$ " bolt. Do not fully tighten.

Hardware Used	Qty
1/4-20 X 3/4" Flanged hex bolt	2

5.2 Per figure 5.2, secure each Header to the B-Pillar. Do not fully tighten.

Hardware Used	<u>Qty</u>
1/4-20 X 3/4" Flanged hex bolt	4
1/4-20 Flanged Nut	4
1/4" Steel Washer (1" O.D.)	4

STEP 6: (WINDSHIELD SUPPORT)

6.1 Per figure 6.1, place the windshield support on top of the headers and A-pillars. Attach the windshield support to each A-pillar with a 1/4-20 bolt and nut. Tighten these and the bolts at the front of the headers into the A-pillars on each side.

Hardware Used	<u>Qty</u>
1/4-20 X 3/4" Flanged Hex Bolt	2
1/4-20 Flanged Nut	2

6.2 Ensure the edges of the cowl and A-pillar line up and no gaps are visible in the rubber under the cowl, then torque the (4) M12 bolts shown in fig. 4.3 on p. 10.

WARNING: In order for the Rollover Protective Structure to provide proper protection in the event of a roll over, the (4) M12 bolts at the sides of the cowl must be tightened to a torque of 100 ft.-lbs. (135 N-M).



Fig. 5.1 Header to A-Pillar Fasteners



Fig. 5.2 Header to B-Pillar Fasteners

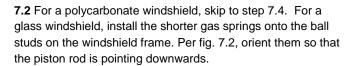


Fig. 6.1 (Windshield support)

STEP 7: (WINDSHIELD)

7.1 Per figures 7.1a and b, place a hinge spacer block onto the windshield hinge and two flat head 5/16" bolts through each hinge. Note: for glass windshields, use the thinner 5/8" thick hinge spacer blocks found in the windshield box. For polycarbonate windshields, use the thicker 3/4" thick hinge spacer blocks found in the hardware box. Place the windshield onto the windshield support with the bolts through the slots and secure with 5/16" nuts.

Hardware Used	<u>Qty</u>	
5/16-18 x 1-1/2 Flat Head Bolt	4	
5/16-18 Flanged Nut	4	



7.3 For a glass windshield, install the latches to the windshield frame, oriented as shown in fig. 7.3.

7.4 Per fig. 7.4, attach each latch bracket to the cowl with (2) $1/4-20 \times 5/8$ " bolts and nuts and tighten.

Hardware Used	Qty	
1/4-20 x 5/8" Flanged Hex Bolt	4	
1/4-20 Flanged Nut	4	

7.5 Lift up on the bottom of the windshield and close the windshield latches. Check the windshield fit. If any gaps are visible under the windshield rubber, adjust the windshield hinges up or down as needed to remove the gaps. Tighten the (4) windshield hinge bolts (5/16-18 flat head screws) to 7 ft.-lbs. max. **CAUTION:** The torque applied to the windshield hinge bolts is reduced to prevent cracking the countersunk holes in the plastic hinges.

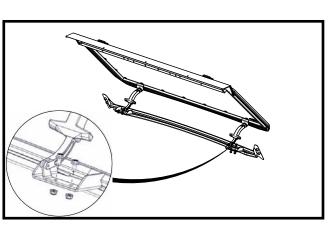


Fig. 7.4 (Windshield latches)

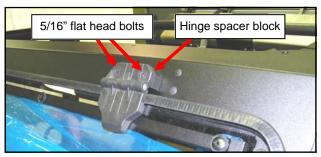


Fig. 7.1a (Windshield, outside)



Fig. 7.1b (Windshield, inside)



Fig. 7.2 (Windshield gas springs)

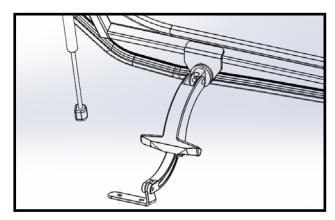


Fig. 7.3 (Windshield latches)

STEP 8: ROOF

- **8.1** With assistance, place the Roof on top of the vehicle.
- **8.2** Secure the Roof to the ROPS and cab components with 1/4-20 x 3/4" screws, nylon washers, 1/4-20 nuts. The Nylon washers shall be on top of the roof. See location A in figure 8.2. Do not fully tighten.

Hardware Used	Qty
1/4-20 x 3/4" Flanged hex bolt	5
5/16" Nylon Washer	5
1/4-20 Flanged Nut	5

8.3 Secure the Roof to the Upper Rear Panel with 1/4-20 x 3/4" screws, nylon washers, steel washers, rubber washers, 1/4-20 nuts. The Nylon washers shall be on top of the roof, the rubber washer shall be in contact with the polycarbonate of the Upper Rear Panel, and the steel washer outside of the rubber washer. See location B in figure 8.2. Do not fully tighten.

<u>Hardware Used</u>	<u>Qty</u>
1/4-20 x 3/4" Flanged hex bolt	5
5/16" Nylon Washer	5
1/4" Steel Washer	5
1/4" Rubber Washer	5
1/4-20 Flanged Nut	5

8.4 Secure the Roof to the Headers with 1/4-20 x 2-1/2" screws, nylon washers, 1/4-20 nuts. The nylon washers shall be on top of the roof. See location C in figure 8.2. Do not fully tighten.

<u>Hardware Used</u>	<u>Qty</u>
1/4-20 x 2-1/2" Flanged hex bolt	2
5/16" Nylon Washer	2
1/4-20 Flanged Nut	2

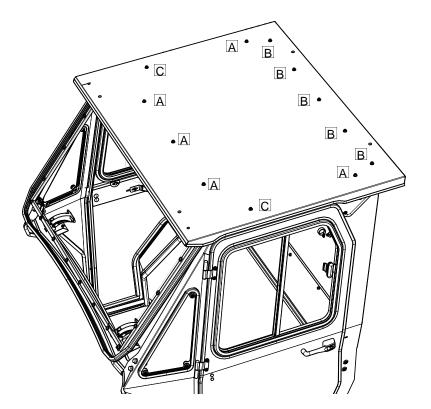


Fig. 8.2 Roof Fasteners

STEP 9: (FUEL FILLER COVER)

9.1 Per figures 9.1 a and b, place the fuel filler cover panel onto the right side B-pillar and insert (2) 1/4-20 bolts into the threaded inserts. Align the outer flange of the fuel filler cover to the side of the B-pillar and tighten the bolts.

Hardware Used Qty 1/4-20 X 3/4" Flanged Hex Bolt 2

9.2 Per figure 9.1b, on the passenger's side, place the front flange of the fuel filler cover against the lower flange of the A-pillar and install a self-drilling screw through the slots at the front of the fuel filler cover and lower flange of the A-pillar. Install a second self-drilling screw through the hole at the rear of the lower flange of the fuel filler cover. On the driver's side, install a self-drilling screw through the lower flange of the A-pillar.

Hardware Used Qty #10 X 1-1/4 Self-Drilling Screws 3

9.3 Per figure 9.3, tighten the (2) 1/4-20 bolts holding the lower tab to the A-pillar. Tighten the lower bolt to the vehicle door hinge mount.

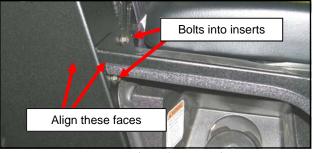


Fig. 9.1a (Fuel filler cover)



Fig. 9.1b (Fuel filler cover)



Fig. 9.3 (A-pillar lower bracket)

STEP 10: TIGHTEN BOLTS

10.1 Tighten the following fasteners in the following order:

- Roof to Upper Rear Panel. Torque to 5 ft-lbs. (6.8 N-m). (Step 8.3)
- IMPORTANT: If the bottom driver's side B-Pillar is rotated too far forward, the position for the self drilling screw in figure 10.1 will be above the vehicle frame. Have an assistant reach under the vehicle and locate the tube the screw will be going into and rotate the driver's side B-pillar back far enough to make sure the screw will not be above the vehicle tube frame. Tighten B-Pillar to Header on both sides (Step 5.2). Then B-Pillar to B-Pillar Brackets on both sides (Step 3.4).
- On all remaining Roof fasteners, torque to 5 ft-lbs. (6.8 N-m). (Steps 8.1 & 8.3)
- B-Pillar to Rear Panels (Step 3.3)

<u>Caution:</u> The torque applied to the roof bolts is reduced to prevent damage to the plastic washers.

10.2 Per figure 10.1, install self-drilling screws at the bottom of the driver's side B-Pillar.

Caution: These will drill through the vehicle's plastic panel and into the vehicle's frame.

Hardware Used Self-Drilling Screw 1

10.3 If no accessories are installed, use supplied dome plugs to plug any holes in cab components.

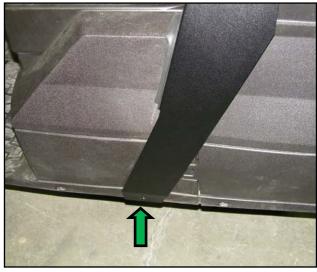


Fig. 10.1 B-Pillar Fastening.

STEP 11: DOORS

- **11.1** The doors are packaged with the removable sliding windows installed. Per figure 11.1, remove the sliding windows to ease assembly. To do so, loosen the thumb screw at the bottom of the sliding window.
- **11.2** Apply general purpose grease onto the door hinge pins on the A pillars.
- **11.3** The Lower Hinge sleeves will be found on the door, and the left and right upper hinge sleeves will be found in the hardware box. The door's striker bolt (assembled to the B -Pillars) should be centered in its slot, ensure that this is so before proceeding.
- **11.4** Per figure 11.4, install a brass washer to the lower hinge of the driver's side A-Pillar. Place the driver side door onto the lower hinge of the driver side A-Pillar. Latch the door, then install a brass washer and the left upper hinge sleeve to the A-Pillar. Then bolt the left hinge sleeve to the door. Wipe away any excess grease from the hinges.

Hardware Used	<u>Qty</u>
Brass Washer	2
1/4-20 x 1.5" Flanged hex bolt	2
1/4-20 Flanged Nut	2

11.5 A properly adjusted door will yield two audible "clicks" when the door is shut.

<u>Ad</u>	justment:	Result:
•	Hinges/Striker pin up/down	Door alignment to cal
•	Striker pin in	Tighter door seal
•	Striker pin out	Easier latch double
		click
•	Latch forward/back	Latch pawl centered
	(fig. 11.5)	on striker pin

- **11.6** Repeat steps 11.4 and 11.5 for the passenger door.
- **11.7** Insert plastic plugs in inside hole of the door's Mirror installation holes. Skip this step if a Mirror Kit is to be installed to the vehicle.

<u>Hardware Used</u>	<u>Qty</u>
3/4" Plastic Plug	4

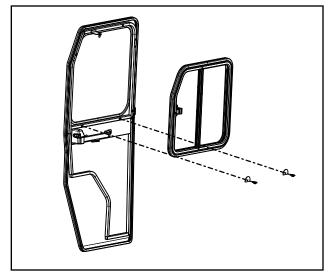


Fig. 11.1 Removable sliding windows



Fig. 11.4 Assembled Hinge

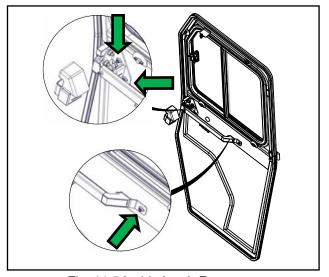
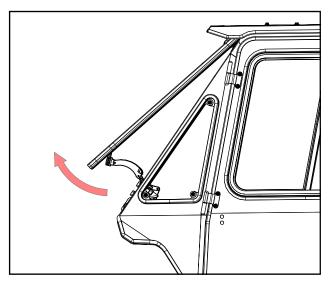


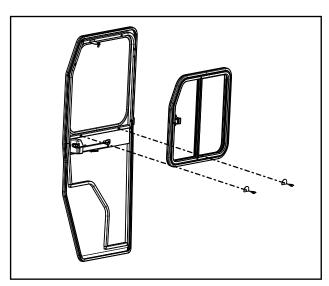
Fig. 11.5 Inside Latch Fasteners

CARE AND MAINTENANCE

- Re-apply lubrication (preferably grease) periodically as needed to the door striker bolts, door latch assemblies, and the door hinges.
- Periodically inspect and tighten all of the hardware after every 40 hours of operation for the remainder of the unit's life.
- Wash the painted surfaces of the cab with commercial automotive cleaning products.
- Windows on the cab are polycarbonate. **DO NOT** clean polycarbonate windows with harsh chemicals. It will damage the plastic. Mild soap and water should be used on all polycarbonate windows.



Pop-Out Windshield



Removable Sliding Window

CAB FEATURES & OPERATION

POP-OUT WINDSHIELD

Your Pro-FX cab comes equipped with a pop-out windshield for ventilation. To open the windshield, simply lift up on both of the pop-out latches and rotate until the latches rest in the over-center position.

REMOVABLE SLIDING WINDOWS

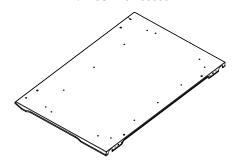
For added ventilation, each door window of the Pro-FX series cab can be removed in seconds and without tools.

To remove a window, loosen the thumb screws that are located around the perimeter of the window and turn the half moon shaped washers so that the window is no longer restrained. After removal of the window, re-tighten the thumbs screws to prevent them from falling out.

Store the window(s) in a safe location to prevent damage.

KAWASAKI PRO-FX CAB SERVICE PARTS P/N 1KAPFXCA

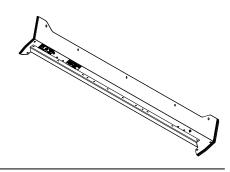
ROOF ASSEMBLY P/N: 8SV-101-00008



WINDSHIELD ASSEMBLY POLY. W/S: P/N: 8SV-102-00011 GLASS W/S: P/N: 8SV-102-00020



WINDSHIELD SUPPORT ASSEMBLY P/N: 8SV-103-00006



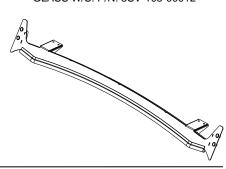
A-PILLAR, LEFT P/N: 8SV-104-00005-L



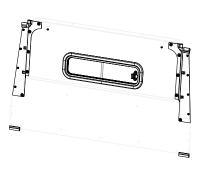
A-PILLAR, RIGHT P/N: 8SV-104-00005-R



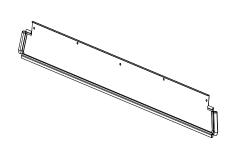
COWL ASSEMBLY POLY. W/S: P/N: 8SV-105-00008 GLASS W/S: P/N: 8SV-105-00012



REAR PANEL ASSEMBLY, UPPER P/N: 8SV-106-00011



REAR PANEL ASSEMBLY, LOWER P/N: 8SV-111-00007



DOOR, LEFT P/N: 8SV-107-00009-L



DOOR, RIGHT P/N: 8SV-107-00010-R



REAR LEG ASSEMBLY, LEFT P/N: 8SV-108-00005-L



REAR LEG ASSEMBLY, RIGHT P/N: 8SV-108-00005-R

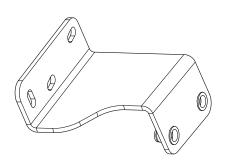


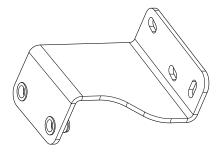
KAWASAKI PRO-FX CAB SERVICE PARTS P/N 1KAPFXCA

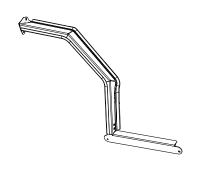
BRACKET, B-PILLAR ROPS, LEFT P/N: 8SV-110-00024-L

BRACKET, B-PILLAR ROPS, RIGHT P/N: 8SV-110-00024-R

FUEL COVER PANEL P/N: 8SV-111-00002



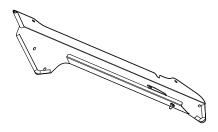


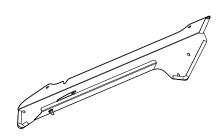


HEADER, LEFT P/N: 8SV-113-00024-L

HEADER, RIGHT P/N: 8SV-113-00024-R

A-PILLAR WINDOW ASS'Y, LEFT P/N: 8SV-9GL-00017-L







A-PILLAR WINDOW ASS'Y, RIGHT P/N: 8SV-9GL-00017-R

SLIDING WINDOW, LEFT P/N: 8SV-9SW-00007-L

SLIDING WINDOW, RIGHT P/N: 8SV-9SW-00007-R





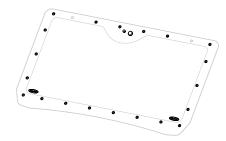


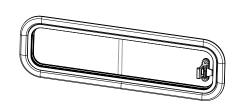
A-PILLAR BRACKET P/N: 8SV-SM-00223

WINDSHIELD (WINDOW ONLY) W/ HARDWARE P/N: 8SV-P-00019

SLIDING WINDOW, REAR P/N: 8SV-SWPFXRP

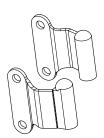






ADDITIONAL SERVICE PARTS

DOOR HINGE KIT P/N: 8SV-PL-00001



PART NUMBER	DESCRIPTION
9SV-HWK-00028	HARDWARE KIT
8SV-VKDRT-B4	DOOR WINDOW TAB, (SET OF 4)
8SV-WL3	WINDSHIELD LATCH KIT (1 SET, L&R)
9SV-DL03	DOOR LATCH KIT NON LOCKING WITH GRAB HANDLE (L & R)
9SV-DSTRH	DOOR STRIKER KIT-INCLUDES CASE HARDENED STRIKER BOLT
9SV-GS02A	BALL STUDS, 10MM (BAG OF 10)
9SV-GS02Q	GAS SPRING - 12" W/QUICK RELEASE END (SET OF 2) (FOR GLASS WINDSHIELD ONLY)
9SV-GS12Q	GAS SPRING, 20", 30LBS W/QUICK RELEASE END (SET OF 2) (FOR DOORS)
9SV-HWS	WINDSHIELD HINGE KIT - POLYCARBONATE WINDSHIELD
9SV-HWSAS1	WINDSHIELD HINGE KIT - GLASS WINDSHIELD
9SV-OHRL	OUTSIDE HANDLE ROTARY LATCH KIT (SET OF 2)
9SV-WL2	WINDSHIELD LATCH KIT, SET OF 2
9SW-LATCH	SLIDING WINDOW REPLACEMENT LATCH
9SV-DP10	DOME PLUG 3/8" (BAG OF 10)
9SV-DP11	DOME PLUG 1/2" (BAG OF 10)

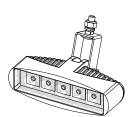
TRIM LOK, STD, 1/16" - 1/8" GRIP	5/8" STD BULB, 1/16" GRIP	5/8" STD BULB, 1/4" GRIP	3/4" SIDE BULB, 1/4" GRIP	1" SIDE BULB 1/16" GRIP	3/4" SIDE BULB, 1/16" GRIP	1" ROUND BULB, 1/16" GRIP
9SV-PRO1-20	9SV-PRO2-15	9SV-PRO7-5	9SV-PRO9-10	9SV-PR16-10	9SV-PR17-20	9SV-PR19-10
1/2" WEATHERSEAL	5/8" SIDE BULB 1/16" GRIP	7/16" SIDE BULB 1/4" GRIP	WINDOW RUBBER	3/4" SIDE BULB, 1/4" GRIP	EXPANDING FOAM 2-3/8" X 3/4"	FOAM TAPE 1/2" X 1/16"
9SV-PR20-10	9SV-PR27-5	9SV-PR29-15	9SV-PR31-10	9SV-PR38-15	9SV-PR40-5	9SV-DT-15

OPTIONAL ACCESSORIES

FRONT LED WORK LIGHTS (P/N: 1KAPFXFWL)



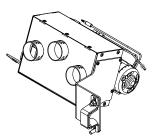
REAR LED WORK LIGHTS (P/N: 1KAPFXRWL)



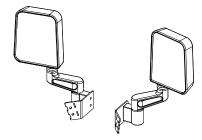
LED CORNER FLASHER LIGHTS (P/N: 1KAPFXCFL)



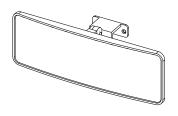
HEATER (P/N: 9PH20S61)



SIDE VIEW MIRRORS (P/N: 9PM5)



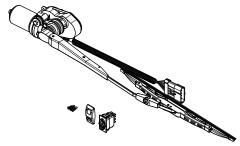
REAR VIEW MIRROR (P/N: 9PM3)



DOME LIGHT (P/N: 9LEDD14)







BOLT TORQUE

BOLT TORQUE SPECIFICATIONS

GENERAL TORQUE SPECIFICATION TABLE

Use the following torques when special torques are not given. These values apply to fasteners as received from suppliers, dry, or when lubricated with normal engine oil. They do not apply if special graphited or moly disulphide greases or other extreme pressure lubricants are used. This applies to both UNF and UNC threads. Remember to always use grade five or better when replacing bolts.

IMPORTANT: On all PLATED GRADE 8 bolts, reduce torque 15% from listed bolt torque specification.

SAE Grade No. Bolt head identification mark as per grade. NOTE: Manufacturing Marks Will Vary	2	5	8*		

		TORQUE			TORQUE			TORQUE					
Bol	t Size	Pounds Feet		Newton-Meters		Pounds Feet		Newton-Meters		Pounds Feet		Newton-Meters	
Inches	Millimeters	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.
1/4	6.35	5	6	7	8	9	11	12	15	12	15	16	20
5/16	7.94	10	12	14	16	17	20.5	23	28	24	29	33	39
3/8	9.53	20	23	27	31	35	42	48	57	45	54	61	73
7/16	11.11	30	35	41	47	54	64	73	87	70	84	95	114
1/2	12.70	45	52	61	70	80	96	109	130	110	132	149	179
9/16	14.29	65	75	88	102	110	132	149	179	160	192	217	260
5/8	15.88	95	105	129	142	150	180	203	244	220	264	298	358
3/4	19.05	150	185	203	251	270	324	366	439	380	456	515	618
7/8	22.23	160	200	217	271	400	480	542	651	600	720	814	976
1	25.40	250	300	339	406	580	696	787	944	900	1080	1220	1464
1-1/8	25.58	-	-	-	-	800	880	1085	1193	1280	1440	1736	1953
1-1/4	31.75	-	-	-	-	1120	1240	1519	1681	1820	2000	2468	2712
1-3/8	34.93	-	-	-	-	1460	1680	1980	2278	2380	2720	3227	3688
1-1/2	38.10	-	-	-	-	1940	2200	2631	2983	3160	3560	4285	4827

*Thick Nuts must be used with Grade 8 bolts

METRIC BOLT TORQUE SPECIFICATIONS

5.6 8.8 10.9

		Course Thread			Fine Thread			
Size of Screw	Property Class	Pitch (mm)	Pounds Feet	Newton-Meters	Pitch (mm)	Pounds Feet	Newton-Meters	
	5.6		3.6-5.8	4.9-7.9		-	-	
M6	8.8	1.0	5.8-9.4	7.9-12.7	-	-	-	
	10.9		7.2-10	9.8-13.6		-	-	
	5.6		7.2-14	9.8-19		12-17	16.3-23	
M8	8.8	1.25	17-22	23-29.8	1.0	19-27	25.7-36.6	
	10.9		20-26	27.1-35.2		22-31	29.8-42	
	5.6		20-25	27.1-33.9		20-29	27.1-39.3	
M10	8.8	1.5	34-40	46.1-54.2	1.25	35-47	47.4-63.7	
	10.9		38-46	51.5-62.3		40-52	54.2-70.5	
M12	5.6		28-34	37.9-46.1		31-41	42-55.6	
	8.8	1.75	51-59	69.1-79.9	1.25	55-68	75.9-92.1	
	10.9		57-66	77.2-89.4		62-75	84-101.6	
M14	5.6		49-56	66.4-75.9		52-64	70.5-86.7	
	8.8	2.0	81-93	109.8-126	1.5	90-106	122-143.6	
	10.9		96-109	130.1-147.7		107-124	145-168	
M16	5.6		67-77	90.8-104.3		69-83	93.6-112.5	
	8.8	2.0	116-130	157.2-176.2	1.5	120-138	162.6-187	
	10.9		129-145	174.8-196.5		140-158	189.7-214.1	
	5.6		88-100	119.2-136		100-117	136-158.5	
M18	8.8	2.0	150-168	203.3-227.6	1.5	177-199	239.8-269.6	
	10.9		175-194	237.1-262.9		202-231	273.7-313	
	5.6		108-130	146.3-176.2		132-150	178.9-203.3	
M20	8.8	2.5	186-205	252-277.8	1.5	206-242	279.1-327.9	
	10.9		213-249	288.6-337.4		246-289	333.3-391.6	