



**INSTALLATION MANUAL
REAR PANEL
(77700-VC5040, VC5040) (color: black)
KUBOTA RTV-X900, RTV-X1120D, RTV-XG850**

CALIFORNIA PROPOSITION 65



WARNING:
Cancer and reproductive harm - www.P65Warnings.ca.gov

IMPORTANT!

CAB COMPONENT ORDER OF INSTALLATION:

1. Canopy Mounts (Canopy Kit)
2. Windshield Assembly
3. Door Strikers & Hinge Mounts (Door Kit)
4. Rear Panel Assembly
5. Canopy Assembly
6. Door Assemblies

NOTE: Front Heavy Duty Springs (V5218) or Heavy Duty Spring Damper Assembly (V5219) is required if complete cab is installed (RTV-X900, RTV-X1120D, and RTV-XG850).

BEFORE INSTALLING REAR PANEL

- Read all instructions and safety instructions in this manual.
- Refer to your machine's operator's manual and safety instructions on your machine's safety decals.
- Wear appropriate personal protective equipment (PPE) when performing work.
- Hang a **"DO NOT OPERATE"** tag in operator station.
- If installing a door kit, install the door strikers before installing the rear panel.
- If installing 4-way flashers and/or rear work lights, it will ease assembly if they are installed prior to installing rear panel on vehicle.



WARNING

To avoid personal injury or death:

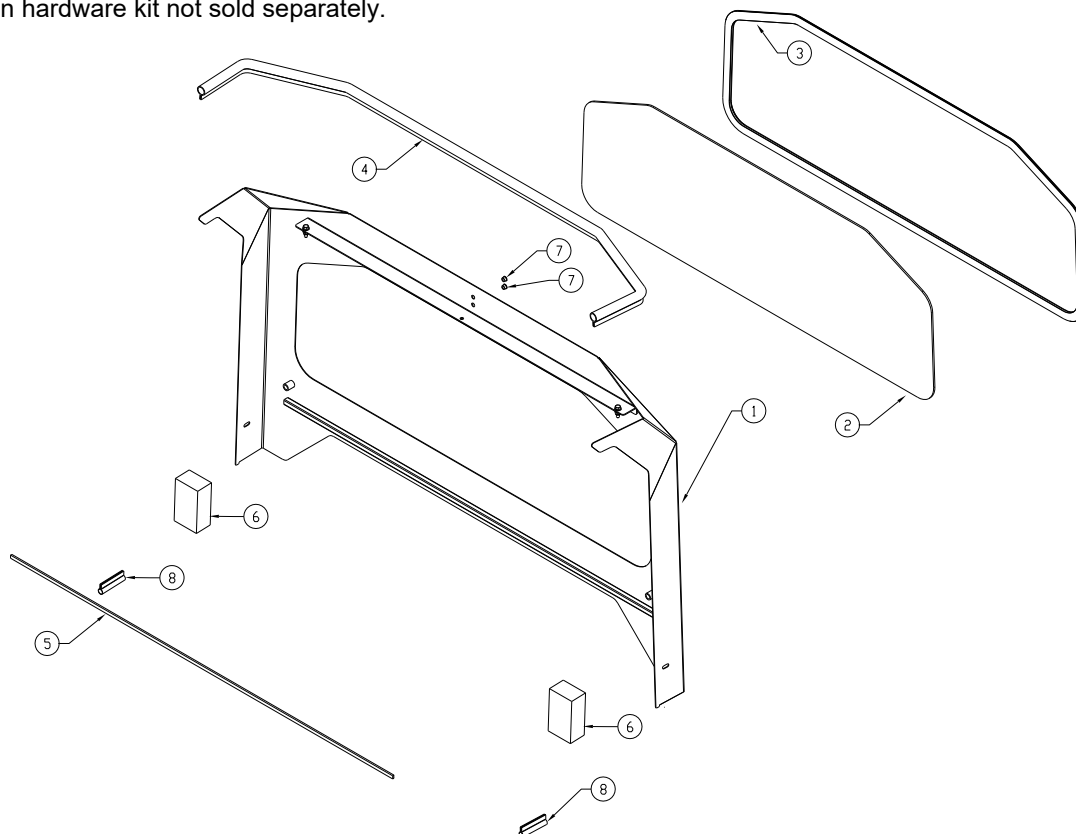
- Cabs, blades, and general accessories add additional weight to the base vehicle. Deduct the accessory's total weight from the vehicle's rated capacity including passenger and driver. Never operate the vehicle outside of its rated weight capacity.
- Exposure to carbon Monoxide can cause illness, serious injury, or death. Never operate vehicle if suspicious of Carbon Monoxide. Inspect exhaust system for leaks monthly. Leaks can result from loose connections, corrosion, cracks, or other damage to the exhaust manifold. If leaks are found, repair or replace exhaust system. Do not use vehicle until repair or replacement is complete.
- This rear panel does not provide protection from: a rollover (or other accidents), from flying objects (including golf balls), or from lightning. When lightning threatens, take cover and do not operate vehicle.





Estimated assembly time: 30 minutes

■ AVAILABLE REPLACEMENT PARTS

Ref. No.	Part No.	Part Name	QTY	REMARKS
1	77700-05141	Rear Panel (steel only)	1	Code No.: WA-KX9RP (contains one rear panel)
2	77700-05142	Rear Window Glass	1	Code No.: 9GL-50x18 (contains one window)
3	77700-05143	Mounting Rubber (128" long)	1	Code No.: 9PR10 (contains one strip)
4	77700-05144	1" Bulb Rubber (72" long)	1	Code No.: 9PR19 (contains one strip)
5	77700-05145	Polyfoam Weatherseal (55" long)	1	Code No.: 9PR44 (contains one strip)
6	77700-05146	Foam Seal with Adhesive, 12x3.25x2	1	Code No.: 9FR-KX906 (contains one strip)
7	77700-01480	7/16" Dome Plug	1	Code No.: 9DP01 (contains one plug)
8	70000-01374	Rubber, 5/8" Regular Bulb (7" long)	1	Code No.: 9DP02 (contains one strip)
9	77700-05147	Hardware Kit	1	Code No.: KX9HWK-06 (contains all items listed below)

NOTE: Items in hardware kit not sold separately.

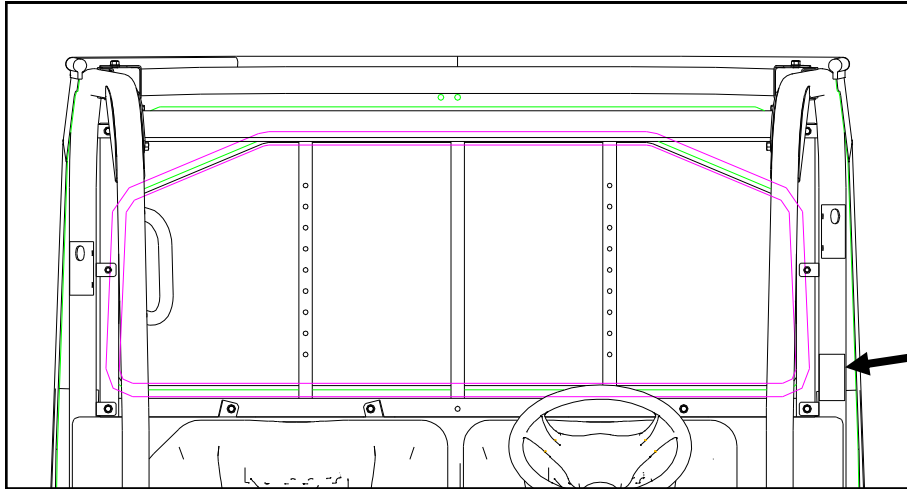


HARDWARE KIT	
	2X — SCREW, HEX FLANGE, 5/16-18 X 2" LG
	2X — STEEL FENDER WASHER, 5/16" ID X 1.25" OD
	2X — RUBBER FENDER WASHER, 5/16" ID X 1.25" OD
	4X — NUT, HEX FLANGE, NYLOC, 5/16-18

WARNING LABEL:

ROPS Warning Label Location:

A new ROPS warning label is provided with this accessory as the original one is covered by the rear panel. Once installation is complete, adhere the label to the ROPS as shown below. **Note: for best adhesion, apply to a clean, dry surface at room temperature.**





CAUTION

To avoid personal injury:

- Park the machine on a firm and level surface.
- Apply the parking brake if applicable.
- Stop the engine and remove the key from the machine if applicable.

■ ASSEMBLY PROCEDURE

NOTE:

- **All assembly procedures listed within this manual are generally representative of the machine model for which the manual is written.** Your machine may be configured differently, but the outline for the procedure should still be followed. For further support for any issues not covered within the pages of this manual, please contact your local Kubota representative.

1. Remove the (2) 8mm nuts and bolts from the bottom corners of the cargo screen and discard. (see fig.1)

IMPORTANT! If installing a door kit, proceed to installing the striker mounts prior to completing rear panel installation.

2. Raise the dump bed and secure in position.
3. With the help of an assistant, position the rear panel behind the ROPS and insert the (2) pre-installed “studs” in the top mount of the rear panel into the holes in the top flange of the cargo screen. (see fig. 3)

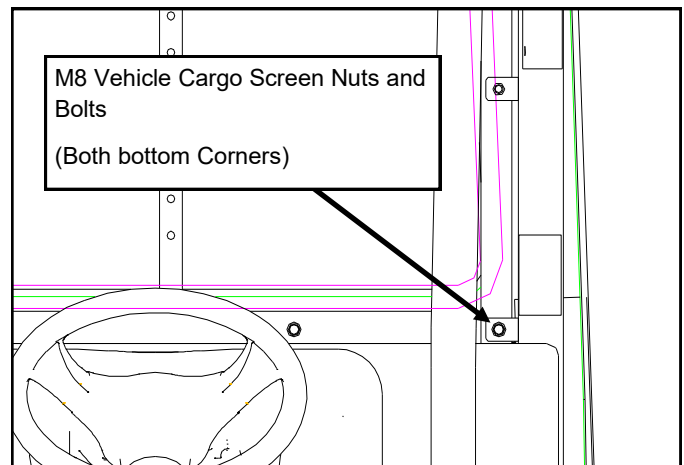


Fig. 1

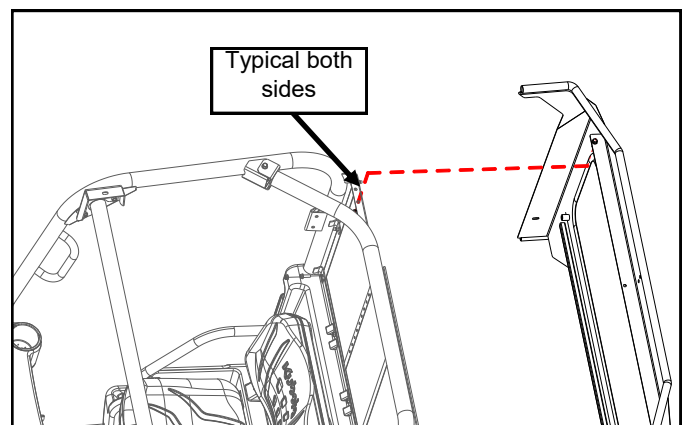


Fig. 3

4. Fasten rear panel and bottom corners of the cargo screen to the ROPS with (2) 5/16-18 x 2" long bolts, fender washers, rubber washers and nuts provided. (see fig. 4) See fastener installation diagram 1.
5. Install remaining two 5/16" nuts on the two bolts on the top rear panel mount.
6. Install supplied ROPS warning label as shown on page 3.
7. If not installing doors, tighten all hardware.

Note: If not installing door kit, skip this step.
Hardware for this step found in the door kit.

8. Install (1) 5/16-18 screw, fender washer, and rubber washer through the slot on the lower left side of the rear panel and into the threaded insert in the door striker mount (see fig. 8).
9. Repeat on right side.
10. Tighten all hardware.

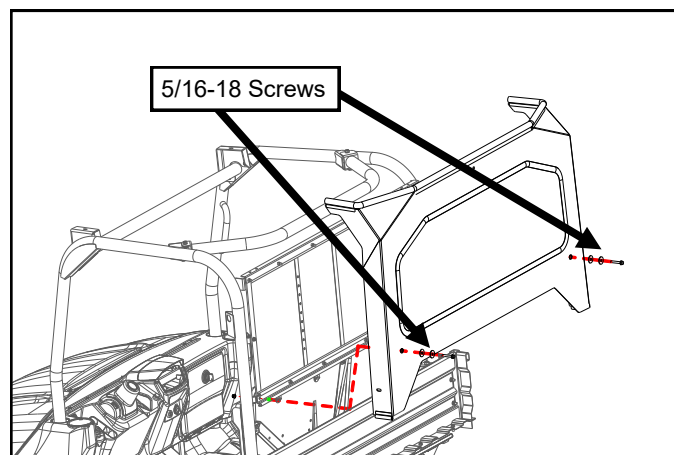
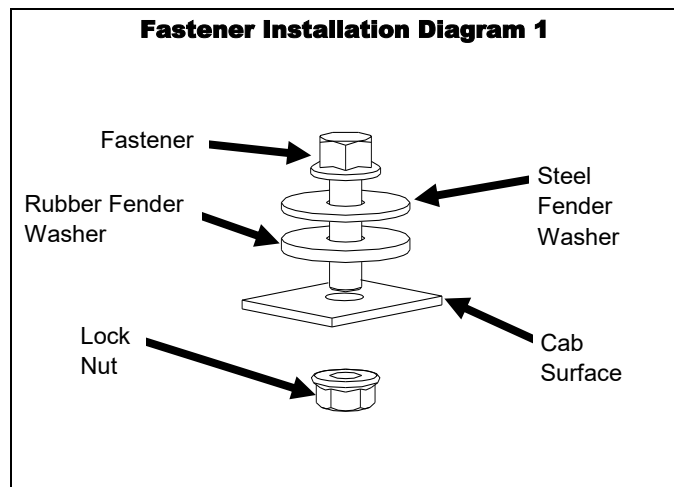


Fig. 4

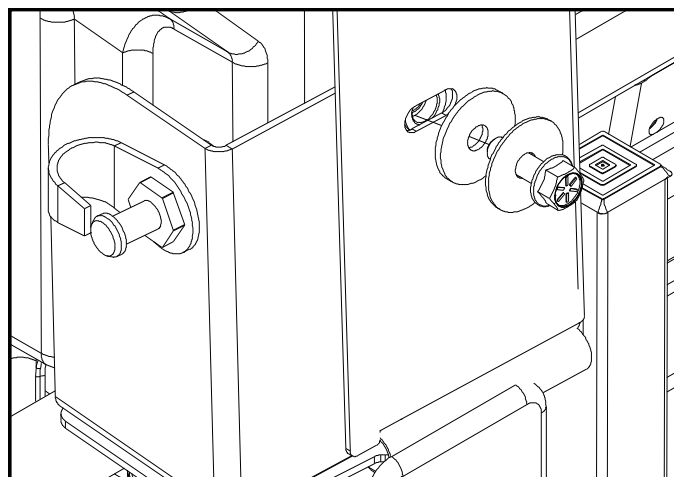


Fig. 8