



## INSTALLATION MANUAL STEEL CANOPY

**FOPS Certified (Falling Object Protective Structure)**  
**(black p/n's: 77700-VC5000, VC5000) (orange p/n's: 77700-VC5001, VC5001)**  
**KUBOTA RTV-X900, RTV-X1120D, RTV-XG850**

### IMPORTANT!

#### CAB COMPONENT ORDER OF INSTALLATION:

1. Canopy Mounts (Canopy Kit)
2. Windshield Assembly
3. Door Strikers & Hinge Mounts (Door Kit)
4. Rear Panel Assembly
5. Canopy Assembly
6. Door Assemblies

NOTE: Front Heavy Duty Springs (V5218) or Heavy Duty Spring Damper Assembly (V5219) is required if complete cab is installed (RTV-X900, RTV-X1120D, and RTV-XG850).

### CALIFORNIA PROPOSITION 65



**WARNING:**  
Cancer and reproductive harm - [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)

### BEFORE INSTALLING STEEL CANOPY

- Read all instructions and safety instructions in this manual.
- Refer to your machine's operator's manual and safety instructions on your machine's safety decals.
- Wear appropriate personal protective equipment (PPE) when performing work.
- Hang a "**DO NOT OPERATE**" tag in operator station.
- If installing windshield and/or rear panel, install those components before installing canopy.
- If installing work lights, it will ease assembly if they are installed prior to installing canopy onto vehicle.



### WARNING

#### To avoid personal injury or death:

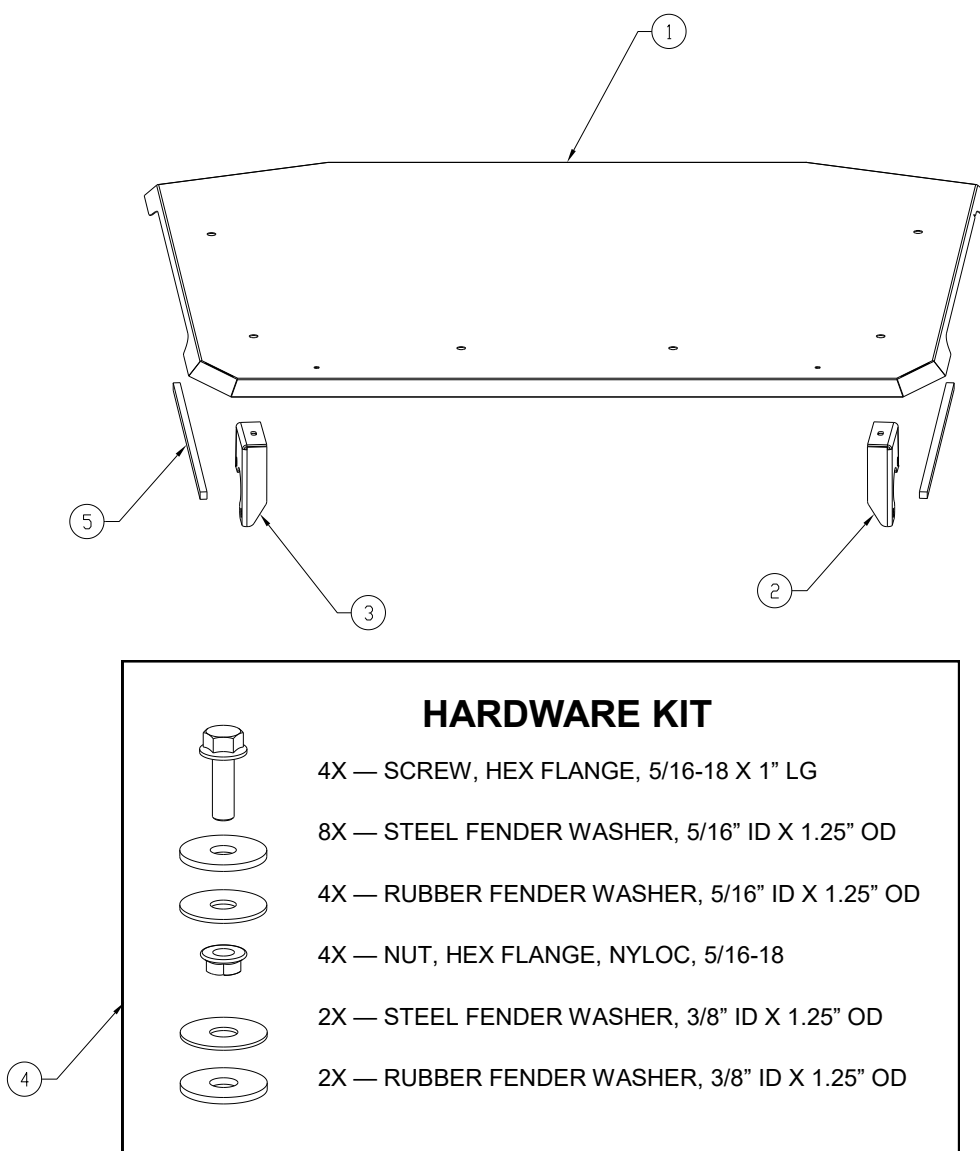
- Cabs, blades, and general accessories add additional weight to the base vehicle. Deduct the accessory's total weight from the vehicle's rated capacity including passenger and driver. Never operate the vehicle outside of its rated weight capacity.
- Exposure to carbon Monoxide can cause illness, serious injury, or death. Never operate vehicle if suspicious of Carbon Monoxide. Inspect exhaust system for leaks monthly. Leaks can result from loose connections, corrosion, cracks, or other damage to the exhaust manifold. If leaks are found, repair or replace exhaust system. Do not use vehicle until repair or replacement is complete.
- This canopy does not provide protection from: a rollover (or other accidents), from flying objects (including golf balls), or from lightning. When lightning threatens, take cover and do not operate vehicle.

**Estimated assembly time: 30 minutes**

■ AVAILABLE REPLACEMENT PARTS

Ref. No.	Part No.	Part Name	QTY	REMARKS
1	77700-05135	Canopy, Steel, orange	1	Code No.: KX9-01O (contains one canopy)
1	77700-05130	Canopy, Steel, black	1	Code No.: KX9-01B (contains one canopy)
2	77700-05131	Canopy Mount, left	1	Code No.: KX9-01AL (contains one mount)
3	77700-05132	Canopy Mount, right	1	Code No.: KX9-01AR (contains one mount)
4	77700-05133	Hardware Kit, Steel Roof	1	Code No.: KX9HWK-01 (contains all items listed below)
5	77700-05134	1/2" w x 9/16" Rubber Foam Weatherseal (92" long)	1	Code No.: 9PR43-92 (contains one strip)

NOTE: Items in hardware kit not sold separately.





## CAUTION

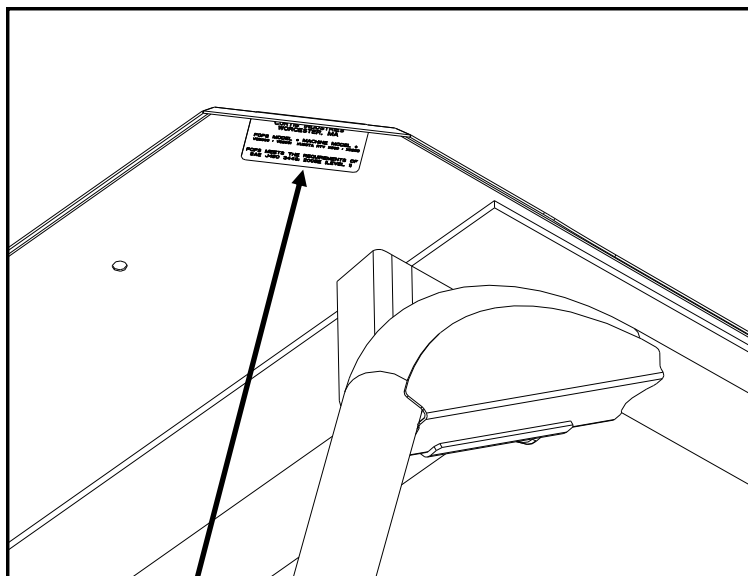
To avoid personal injury:

- Park the machine on a firm and level surface.
- Apply the parking brake if applicable.
- Stop the engine and remove the key from the machine is applicable.

### ■ CERTIFICATION LABEL

FOPS Certification label location:

Located on underside of canopy, front driver's side corner.



MFG. BY:

**CURTIS INDUSTRIES LLC.**

West Boylston, MA

**FOPS MODEL #**

VC5000 / VC5001

**MACHINE MODEL #**

KUBOTA RTV X900 / X1120D

FOPS MEETS THE REQUIREMENTS OF

**SAE J/ISO 3449:2005(E) LEVEL 1**

## ■ ASSEMBLY PROCEDURE

### NOTE:

- **All assembly procedures listed within this manual are generally representative of the machine model for which the manual is written.** Your machine may be configured differently, but the outline for the procedure should still be followed. For further support for any issues not covered within the pages of this manual, please contact your local Kubota representative.

1. Remove (2) front right ROPS bolts (M10), and save for re-use.
2. Install right canopy mount using ROPS bolts removed in step 1. Leave bolts loose. (see fig. 2)
3. Repeat on left side.

**IMPORTANT! If installing a windshield and/or rear panel, proceed to installing those components prior to completing canopy installation.**

4. Cut the provided foam tape in half.
5. Install foam tape to the top of the front-to-rear ROPS tubes on both sides of the vehicle. Foam tape to start approximately 1-1/2" in front of front ROPS bracket edge (see fig. 5) or at the rear of the windshield frame (if installed)

*Note: For best adhesion, apply to a clean, dry surface at room temperature.*

6. Use a screwdriver to pierce the headliner at each of the bolting locations. Poke the hole from the headliner side to avoid having the headliner pull away from the steel canopy.
7. Remove (2) top rear ROPS bolts (M10), and save for re-use.
8. Align canopy holes to the rear ROPS mounting holes and the slots in the canopy mounts.

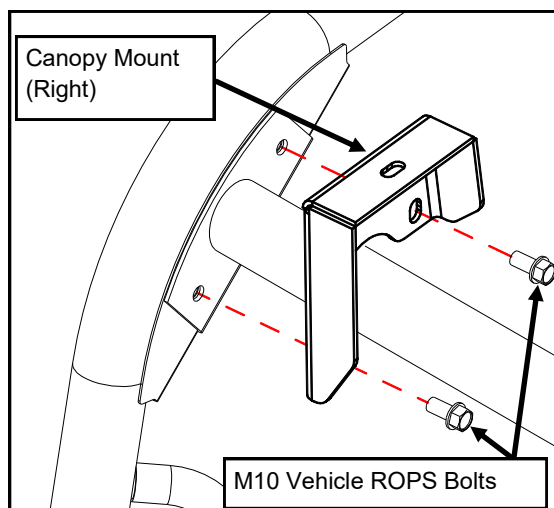


Fig. 2

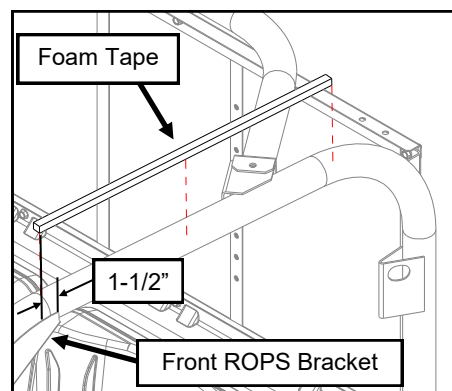


Fig. 5

9. Re-install (2) M10 ROPS bolts in rear, with the fender washers and rubber washers provided. See fig. 9. Leave loose.
10. Install (4) 5/16-18 bolts, washers, and nuts through front canopy mounting holes. (see figures 9 and 10).
11. Torque to 19 ft.-lbs. Note: (2) inner front fasteners will be used solely to plug the mounting holes if no windshield is installed. Torque (6) M10 ROPS bolts to 38 ft.-lbs. (Two bolts through the roof and four bolts for the front ROPS brackets).

### Fastener Installation Diagram

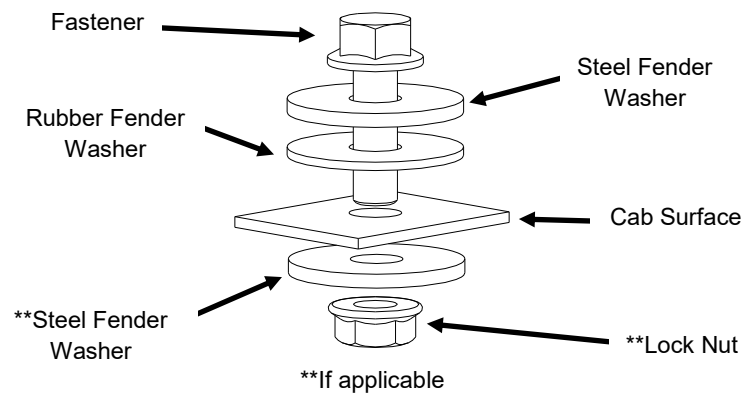


Fig. 9

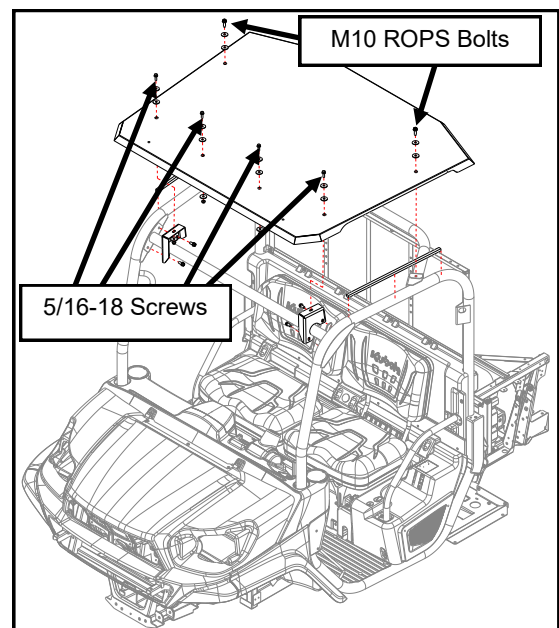


Fig. 10