



**Club Car Carryall ROPS Cab  
Basic Cab Assembly  
p/n: 47587415003  
compatible with Carryall models 300, 500, 550, and 700**

The contents of this manual are the property of the owner.  
Be sure to leave with the owner when installation is complete.



**CAB COMPONENTS AND OPTIONS:**

- 47587415001..... Kit, Cab, Complete, Curtis
- 47690985001..... Kit, 2P Doors & Rear Window, Curtis
- 47690989001..... Kit, Windshield, AS1, Curtis
- 47587416001..... Kit, Mirror, Interior, Curtis
- 47587417001..... Kit, Mirror Set, Side, Curtis
- 47587420001..... Kit, Console, Overhead, Curtis
- 47587420002..... Kit, Console, Overhead W/O Fans, Curtis
- 47587421001..... Kit, Dome Light, Curtis\*
- 47587418001..... Kit, Beacon, Curtis\*
- 47587419001..... Kit, Work Light, Front, Curtis\*
- 47587419002..... Kit, Work Light, Rear, Curtis\*
- 47693131001..... Kit, Windshield Washer, Curtis\*
- 47696841001..... Kit, Bed Interlock (for CA700 and CA710), Curtis

\* Requires 47587420001 or 47587420002 (Overhead Console)

Approximate Installation Time *
Experienced Dealer Technician – 3 Hours
Average Dealer Technician – 3.5 Hours
Do-It-Yourself – 4 Hours

**BEFORE YOU START:**

- Read and understand all instructions before beginning.
- To assist with the cab installation, leave all bolts loose for later adjustment unless otherwise specified.
- Use caution to avoid damaging the factory installed threaded inserts. Begin the bolt engagement by hand to guard against potential cross threading.

**SAFETY INFORMATION:**

**⚠ WARNING:** Cabs and general accessories add additional weight to the base vehicle. Deduct the accessory's total weight from the vehicle's rated capacity including driver and passenger. Never operate the vehicle outside of its rated weight capacity.

- Weight of this Basic Cab Kit, Curtis is approximately 185 lbs. (84 kg).

**⚠ WARNING:** Exposure to Carbon Monoxide can cause illness, serious injury or death.

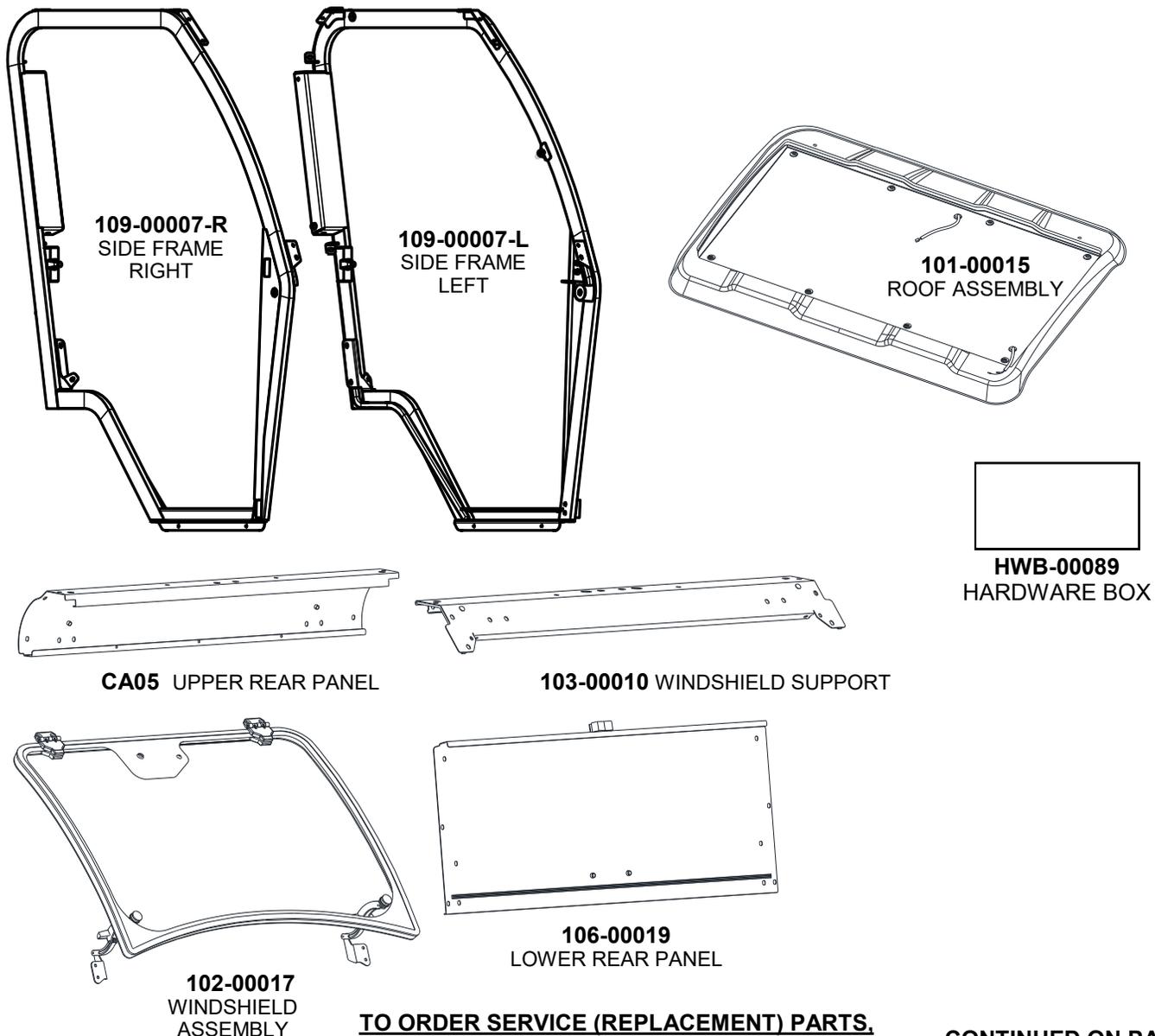
Never operate vehicle if suspicious of Carbon Monoxide. Inspect exhaust system for leaks monthly. Leaks can result from loose connections, corrosion, cracks or other damage to the exhaust manifold. If leaks are found, repair or replace exhaust system. Do not use vehicle until repair or replacement is complete.

**A Tailpipe extension (not included) must be installed onto gasoline vehicles of model year 2018 and prior to avoid illness, serious injury or death from Carbon Monoxide.**

**⚠ WARNING:** Serious injury or death:

- This cab enclosure does not provide protection from flying objects including golf balls.
- This cab enclosure does not provide protection from lightning. When lightning threatens, take cover and do not operate vehicle.

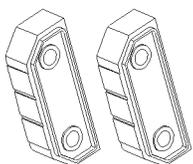
**PARTS INCLUDED IN THIS KIT:**



**TO ORDER SERVICE (REPLACEMENT) PARTS.**  
**SEE PAGES 16-18**

**CONTINUED ON PAGE 3**

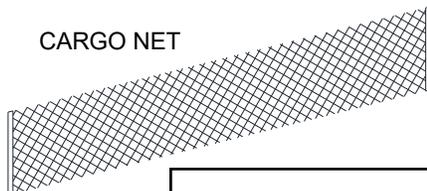
**PARTS IN THIS KIT (continued):**



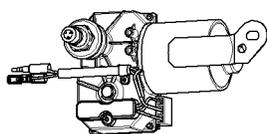
HINGE SPACER BLOCKS (QTY:2)



1" Dome Plugs (QTY:2)



CARGO NET



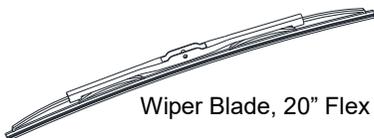
Wiper Motor, 110°

QTY: (6) Push Nut for 5/16"	QTY: (3) 1/4" x 3/4" Plastic Pine Tree Clip
<b>CARGO NET HARDWARE KIT</b>	

1/2" x 9/16" Foam Rubber  
2 PCS, 31" Long



Wiper Arm, 14-16"



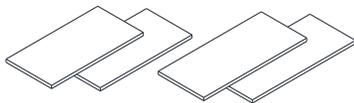
Wiper Blade, 20" Flex



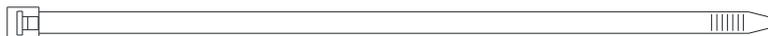
1/2" V-Groove Weather Seal  
2 PCS, 50" Long



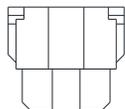
Arch Rubber  
2 PCS, 4" Long, 2 PCS, 6" Long



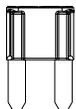
2" Foam Tape  
2 PCS, 4" Long,  
2 PCS, 4-1/2" Long



8" Wire tie (QTY:2)

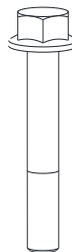


7.5 Amp ATO/ATC Fuse



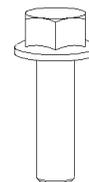
7.5 Amp mini Fuse

QTY: (2)  
3/8-16 x 1-1/4"  
Button Head Bolt



QTY: (4)  
1/4-20x 2-1/4"  
Flanged Hex Bolt

QTY: (6)  
5/16-18 x 1"  
Flanged Hex Bolt



**CA-HWK-A**

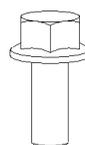
QTY: (2)  
3/8" SAE Flat Washer



QTY: (8)  
1/4" x 1"OD  
Fender Washer



QTY: (24)  
5/16-18 x 3/4"  
Flanged Hex



QTY: (18)  
5/16-18 Flanged Lock Nut

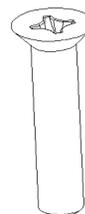


QTY: (4)  
1/4-20 Flanged Lock Nut

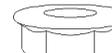


**CA-HWK**  
CARRYALL HARDWARE KIT

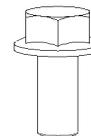
QTY: (4)  
5/16-18 x 1-1/2"  
Flat Head Bolt



QTY: (4)  
5/16-18 x 3/4"  
Flanged Hex Bolt



QTY: (8)  
5/16-18 Flanged Lock Nut



**CAWS-HWK**  
WINDSHIELD HARDWARE KIT

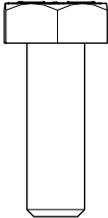
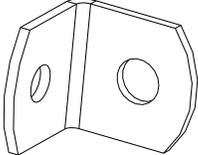
**9PWK-HB**

Glass Mounting Kit for Wiper Systems  
(See IM-9PWK for contents)

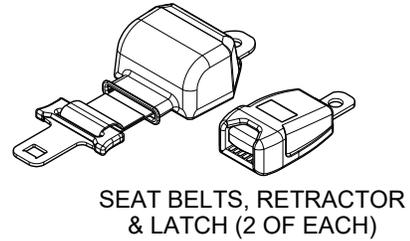
**TO ORDER SERVICE (REPLACEMENT) PARTS,**  
**SEE PAGES 16-18**

**CONTINUED ON PAGE 4**

**PARTS IN THIS KIT (continued):**

		
QTY: (6) 7/16-20x 1" Hex Bolt	QTY: (6) 7/16-20 Lock Nut	QTY: (2) Seat Belt Angle Bracket
		
QTY: (2) 7/16" x 2"OD Seat Belt Washer	QTY: (2) 7/16" SAE Flat Washer	

**HWK-0039  
SEAT BELT HARDWARE KIT**



**WARNING**



**AVOID CRUSHING**

- Do not jump if machine tips
- Use seat belt at all times during operation.

**ROLL-OVER PROTECTIVE STRUCTURE:**

47587415001  
47587415002  
47587415003

To maintain seat-belted occupant protection and ROPS certification:

- Replace damaged ROPS, do not repair or revise.
- Any alteration of ROPS must be approved by manufacturer.

**CERTIFICATION**

ROPS - ISO 3471

**CLUB CAR CARRYALL MODELS & MAXIMUM MASS:**

300 - 864 kg  
500 - 956 kg  
550 - 1044 kg  
700 - 1361 kg



CURTIS INDUSTRIES LLC  
WEST BOYLSTON, MA

ROPS Certification Decal



Tilt Bed Warning Decal



Gas/Fire Warning Decal

**TO ORDER SERVICE (REPLACEMENT) PARTS, SEE PAGES 16-18**

**Tools Required:**

- T40 Torx driver
- Ratchet with 3/8", 7/16", 1/2" and 9/16" sockets
- (Optional) Air or electric powered socket driver

NOTE: Powered driver is not recommended for bolts into threaded inserts in the roof and rear frame.

- 3/8", 7/16" and 1/2" and 9/16" open-end wrenches
- 2.5mm, 5/32", 3/16" and 7/32" Allen wrenches or drivers.
- #3 Phillips Screwdriver (right-angle or socket driver recommended)
- 5/16" nut driver or flat screwdriver.
- Power hand drill and 5/16" drill bit.

**1. CARRYALL PREPARATION:**

NOTE: The seat of the Carryall can be removed and the cargo bed can be raised as needed for access to bolts and wiring.

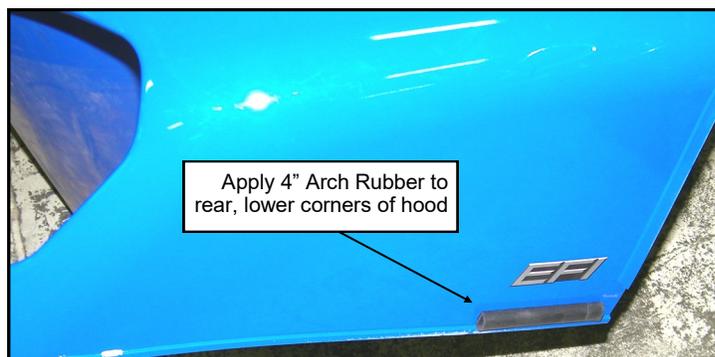
1.1 Disconnect the battery terminals; negative (-) first then positive (+). **WARNING:** Do not allow any tools or other metal objects to contact between terminals.

1.2 Remove the front hood from the Carryall. Apply one 4" strip of Arch rubber to either side of the hood (**Figure 1.2**).

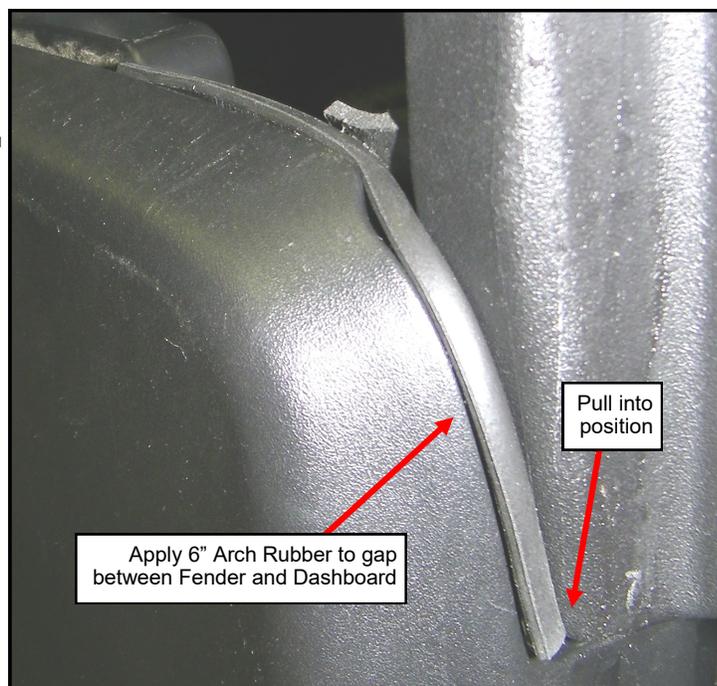
NOTE: Be sure the area is clean, dry, and at room temperature before adhering any rubber.

1.3 Apply a 6" piece of Arch rubber to the upper rear corner of the left and right fender (**Figure 1.3**). For best results, pull the rubber into the gap between the dashboard and fender with the adhesive side toward the fender. Pull until the rear end of the rubber aligns with the rear of the gap and press the rubber into place as shown.

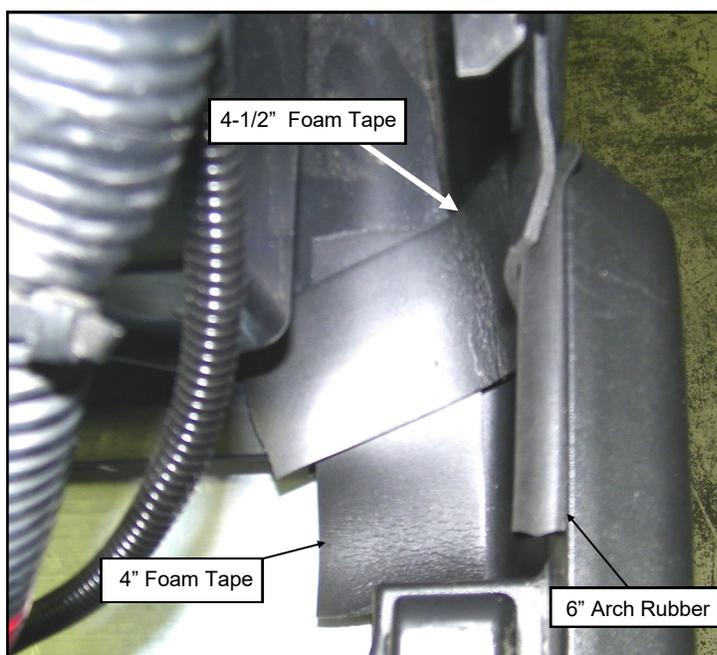
1.4 Apply a 4" long and 4-1/2" long 2" foam tape strip to both sides of the front compartment near the rear corner (**Figure 1.4**).



**Figure 1.2: Hood Rubber**



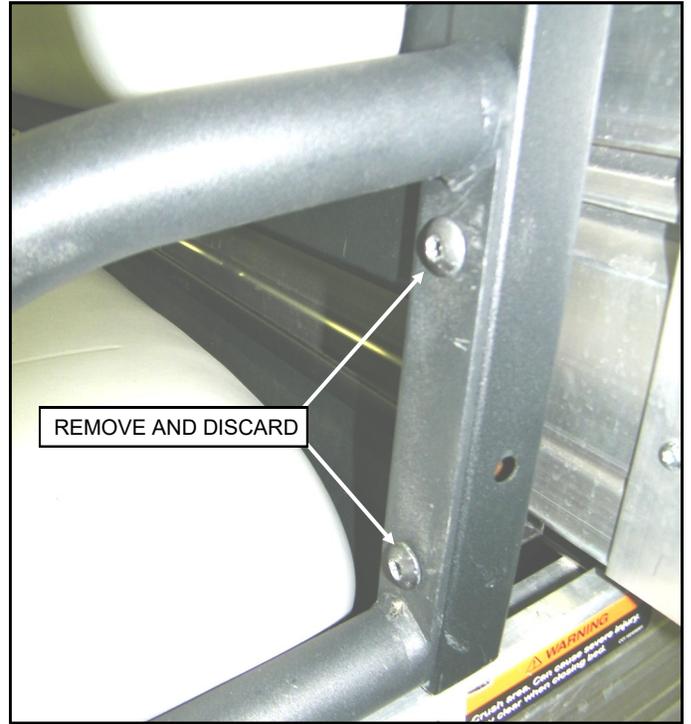
**Figure 1.3: Fender Rubber (left side shown)**



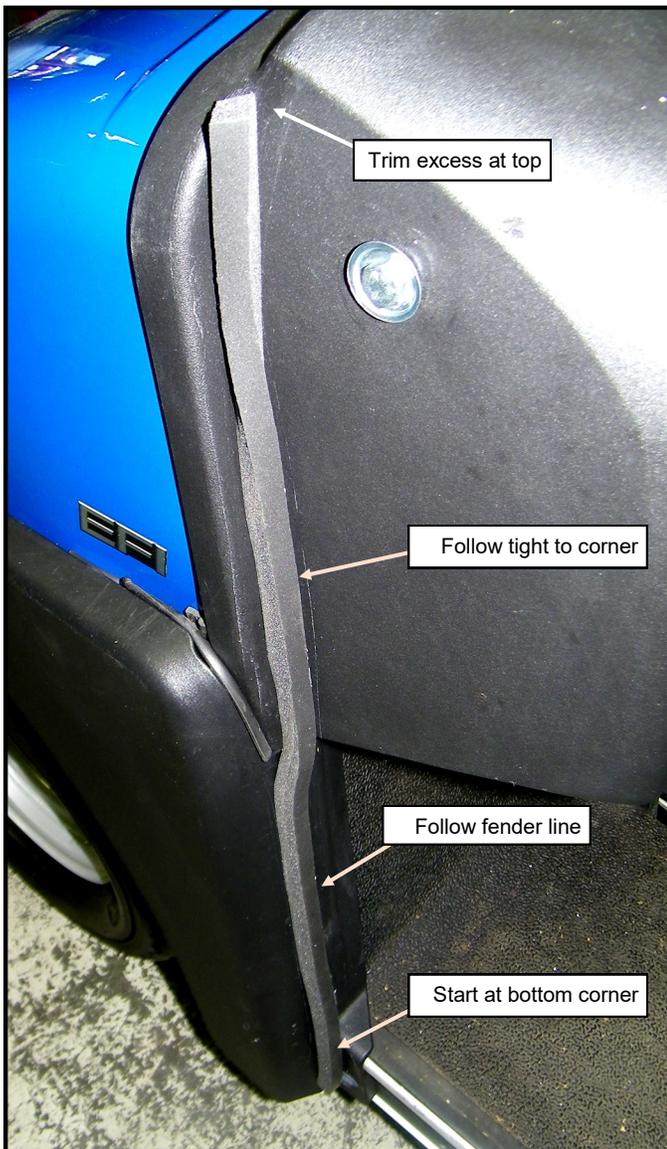
**Figure 1.4: Under-hood Rubber (left side shown)**

# 1. CARRYALL PREPARATION (continued):

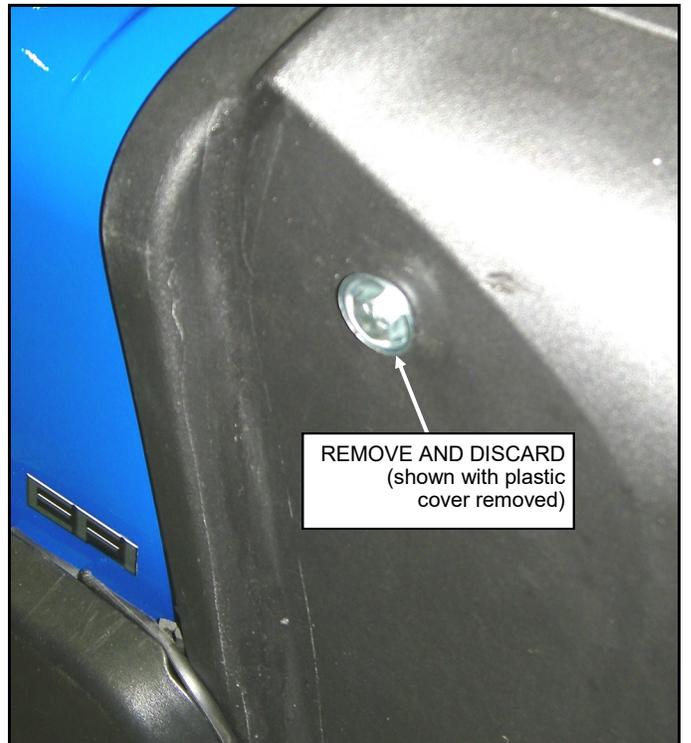
- 1.5 Remove and discard the bolts holding the seat back to the side bolsters (**Figure 1.5**).
- 1.6 Remove and discard the plastic caps, bolts and washers at either side of the dashboard (**Figure 1.6**).
- 1.7 Apply one thick foam strip along the front of the foot well and beside the dashboard (**Figure 1.7**). Start at the bottom corner and work up. Trim any excess at the upper corner flush to the dashboard.



**Figure 1.5: Seat Side Bolts**



**Figure 1.7: Dashboard Side Rubber**



**Figure 1.6: Dashboard Side Bolts**

## 2. CAB STRUCTURE:

2.1 Apply one strip of 1/2" V-groove weather seal rubber to the rear of the cab frame (**Figure 2.1**). Peel the paper from one end and press the rubber onto the frame, starting at the bottom corner. Continue to peel and press the rubber over the upper corner of the frame. Route the rubber onto the upper tab, beside the outer edge of the slots as shown.

NOTE: This weather strip rubber must be installed onto the frame prior to installing the lower and upper rear panel, to ensure a tight seal and dampen vibration.

### 2.2 QTY Hardware Required:

- (2) 3/8-16 x 1-1/4" Button Socket Head Bolts
- (2) 3/8" SAE Flat Washers

Place a side frame onto the Carryall, resting on the floorboard and against the side bolsters (**Figures 2.2 and 2.3**). Push the frame forward against the dashboard and install a button head bolt with washer through the hole in the frame into the captive nuts at the sides of the dashboard (**Figure 2.2**).

### 2.3 QTY Hardware Required:

- (4) 1/4-20 x 2-1/4 Flanged Hex Bolts
- (4) 1/4" x 1" Fender Washers

Per **Fig. 2.3**, insert a 1/4" bolt with one fender washer through each of the two holes in the bracket at the rear of the side frame, through the seat back. Do not install a nut at this time.

2.4 Repeat steps 2.1 through 2.3 for the other side frame.

NOTE: Leave all fasteners loose or finger-tight until the entire cab frame structure and roof is assembled at step 5, unless otherwise specified.

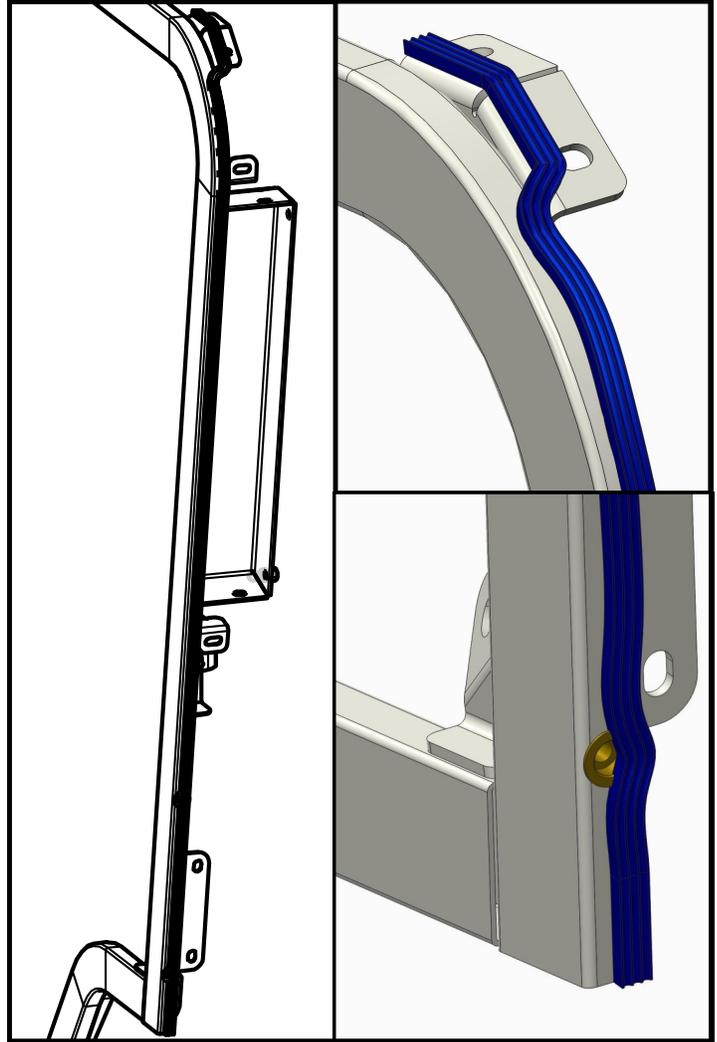


Figure 2.1: Frame Rear Rubber



Fig. 2.2: Frame to Dash bolts

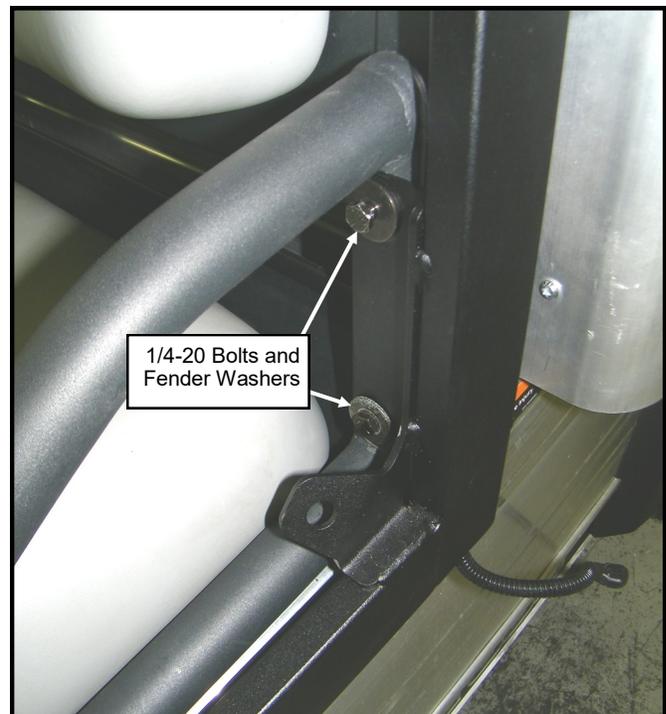


Fig. 2.3: Frame and Seat bolts

## 2. CAB STRUCTURE (continued):

### 2.5 LOWER REAR PANEL:

#### QTY Hardware Required:

- (8) 5/16-18 x 3/4" Flanged Hex Head Bolts
- (4) 5/16-18 Flanged Hex Lock Nuts

Place the Lower Rear Panel flush against bottom ROPS support, and over the 1/4" bolts installed in step 2.2 (**Figure 2.5**). Install a 5/16" bolt into the two threaded inserts in the rear of each frame, and a 5/16" bolt and nut in the two holes in each upper corner of the rear panel.

NOTE: Use of a power driver into the threaded inserts of the frame is not recommended, to help avoid cross-threading the inserts.

### 2.6 QTY Hardware Required:

- (4) 1/4" x 1" Fender Washers
- (4) 1/4-20 Flanged Hex Lock Nuts

Install a fender washer and 1/4" nut onto the four bolts through the frame and seat from step 2.2.

### 2.7 UPPER REAR PANEL:

#### QTY Hardware Required:

- (6) 5/16-18 x 1" Flanged Hex Head Bolts
- (6) 5/16-18 Flanged Hex Lock Nuts

Install the Upper Rear Panel onto the frame by resting the lower flange on top of ROPS support and rotating the panel forward (**Figure 2.7**). Install six 5/16" x 1" bolts and nuts through the four holes in the rear face of the panel and two through the lower flange.

Tighten the 4 bolts shown in (**Figure 2.7**) until snug.

NOTE: These longer 5/16" bolts are used in the Upper Rear Panel to hold the cargo net, and are found in a small bag inside the Cab hardware kit.

### 2.8 WINDSHIELD SUPPORT:

#### QTY Hardware Required:

- (4) 5/16-18 x 3/4" Flanged Hex Head Bolts
- (4) 5/16-18 Flanged Hex Lock Nuts

Place the Windshield Support onto the front tabs of the frame, and install 5/16" bolts and nuts through the four front holes of the windshield support, tighten bolts until snug. (**Figure 2.8**).

NOTE: Do not install bolts through the holes in the top of the Windshield Support or Upper Rear Panel. These holes will be utilized to install the roof.

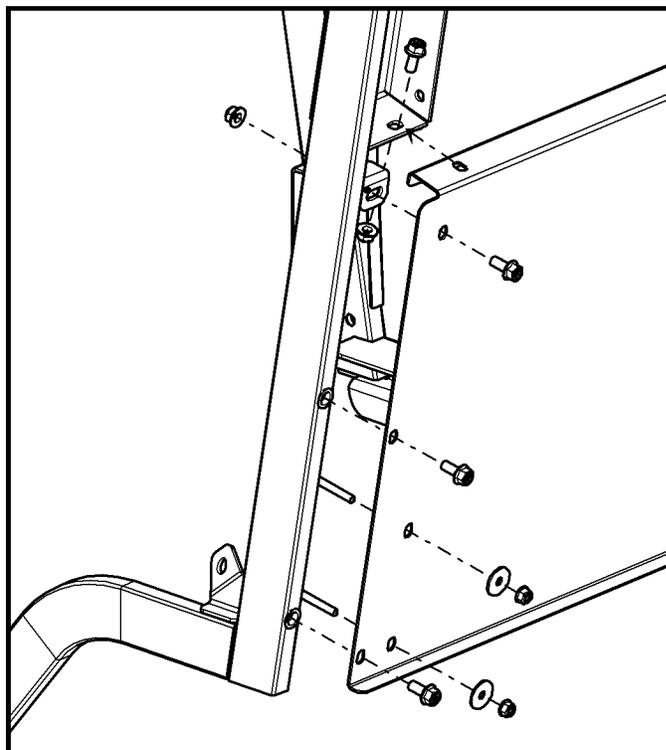


Figure 2.5: Lower Rear Panel

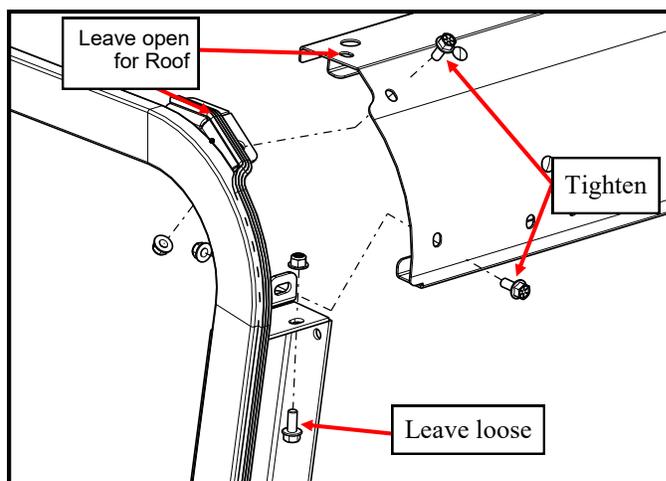


Figure 2.7: Upper Rear Panel

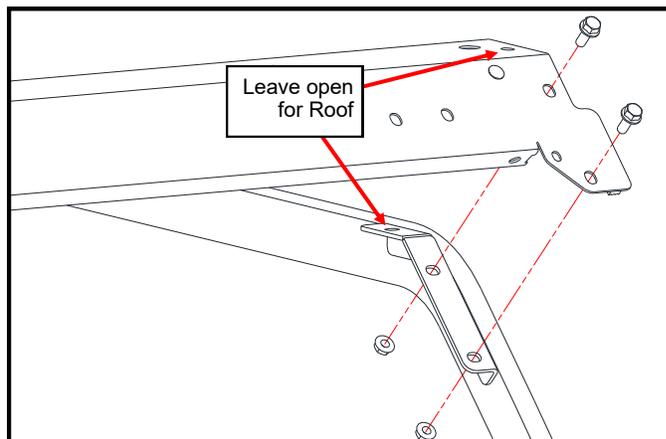


Figure 2.8: Windshield Support

### 3. WINDSHIELD:

NOTE: The Windshield may be installed after the Roof if a right-angle or socket Phillips driver is available, or if the plastic roof will be removed for installation of accessories.

#### 3.1 QTY Hardware Required:

- (4) 5/16-18 x 1-1/2" Flat Head Phillips Bolts
- (4) 5/16-18 Flanged Hex Lock Nuts

Install a hinge spacer block and two 5/16" flat head Phillips bolts onto each hinge of the Windshield (**Figure 3.1**). With assistance, place the Windshield onto the Windshield Support and hand-tighten four 5/16" nuts.

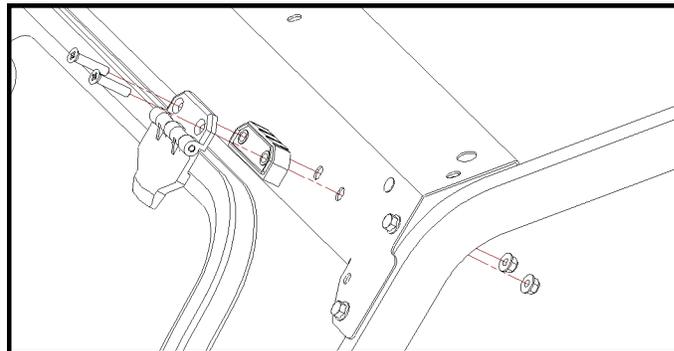


Figure 3.1: Windshield to Support

#### 3.2 QTY Hardware Required:

- (4) 5/16-18 x 3/4" Flanged Hex Head Bolts
- (4) 5/16-18 Flanged Hex Lock Nuts

Open the Windshield and place the Windshield Latch Brackets against the inside of the brackets on the side frames, and secure with two 5/16" bolts and nuts per bracket. (**Figure 3.2**).

3.3 Center the windshield on the side frames and tighten Windshield hinge hardware to 7 ft.-lbs. (9.5 N-m).

**Caution:** The windshield hinges are plastic components. Do not over tighten the 5/16-18 flat head screws.

NOTE: The front corners of the side frames, at the bottom corners of the windshield, may pull in when the rest of the cab is tightened. The windshield hinges can be readjusted up or down to re-center if necessary.

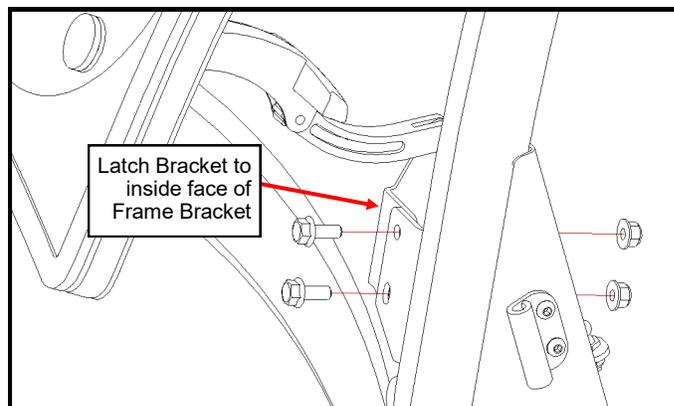


Figure 3.2: Windshield Latch Brackets

### 4. ROOF:

NOTE: If installing a dome light, beacon light, or work lights, remove the plastic roof from the metal roof pan at this time to aid in installation.

4.1 With assistance, place the roof assembly on top of the frame (**Figure 4.1**) and feed the wire at the front-center of the metal roof pan through the larger hole at the center, closer to the driver's side in the windshield support.

#### 4.2 QTY Hardware Required:

- (8) 5/16-18 x 3/4" Flanged Hex Head Bolts
- Align the threaded inserts in the roof with the holes in the windshield support and upper rear panel and install four 5/16-18 x 3/4" bolts through each panel and into the inserts in the roof (**Figure 4.1**).

NOTE: Use of a power driver into the threaded inserts of the roof is not recommended, to help avoid cross-threading the inserts.

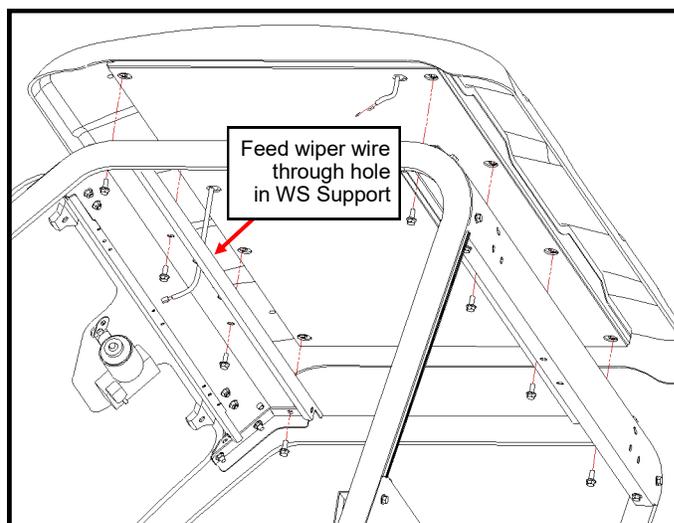


Figure 4.1: Roof Installation

**Tools Required:**

- Ratchet with 1/2" socket.
- 1/2" open-end wrench
- #3 Phillips Screwdriver
- 5/16" nut driver or flat screwdriver.

**5. TAILPIPE EXTENSION (2018 and older):**

**WARNING:** A Tailpipe extension must be installed onto gasoline vehicles of model year 2018 and prior to avoid illness, serious injury or death from Carbon Monoxide.

For these models with a Subaru gasoline engine, purchase the **8SV-CA16-B4** Tail Pipe Extension and install per the included instructions.

Carryall model years 2019 and newer with a Kohler gasoline engine do not require a tailpipe extension.

**6. FASTENER TIGHTENING:**

6.1 Check alignment of the cab parts to be as square as possible, and tighten all bolts to torque specified on page 19 and/or 20 in the following order:

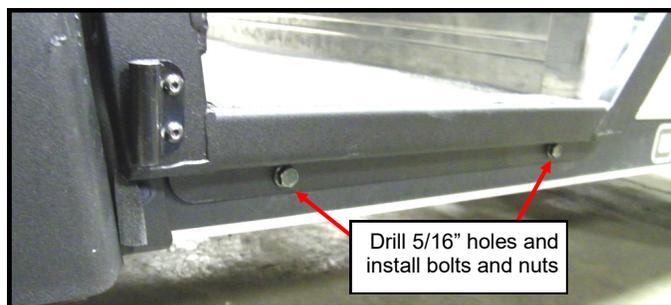
- Six 5/16 bolts in back face of lower rear panel
- Four 1/4" bolts through seat and rear face of lower rear panel
- Two 5/16" bolts connecting lower panel to ROPS support
- Tighten the 3/8" bolts in the front of the frame to 24 ft.-lbs. (32.5 N-m) and insert a 1" plug into the holes in the panel at the front of the frame.
- Four 5/16" bolts into roof at Windshield Support.
- Four 5/16" bolts into roof at Upper Rear Panel.
- Four 5/16" bolts through Windshield Support and frame.
- Six 5/16" bolts through Upper Rear Panel and frame.

6.2 Open and close the windshield latches to verify smooth operation, then tighten the four bolts for the windshield latches to 17 ft.-lbs. (23.0 N-m). Loosen and re-adjust the bolts in the windshield support if necessary. The windshield latches may be turned slightly relative to the windshield if they do not operate smoothly.

6.3 Drill a 5/16" hole through the two holes in the lower flange of each floorboard (**Figure 6.3**), through the structure of the Carryall, and install a 5/16" bolt and nut through these holes. Tighten to 17 ft.-lbs. (23 N-m)

**QTY Hardware Required:**

- (4) 5/16-18 x 3/4" Flanged Hex Head Bolts
- (4) 5/16-18 Flanged Hex Lock Nuts



**Figure 6.3:** Floorboard bolts

## 7. WARNING LABELS:

- 7.1 Apply the Tilt Bed Warning Label on the driver's side of the Carryall, near the front of the Cargo Bed and below the cab frame as shown (Figure 7.1).
- 7.2 **Gasoline Vehicles only:** Apply the Gas/Fire Warning Label forward of the Fuel Cap as shown (Figure 7.2).
- 7.3 Apply ROPS Certification Label to the driver's side cab frame as shown (Figure 7.3).

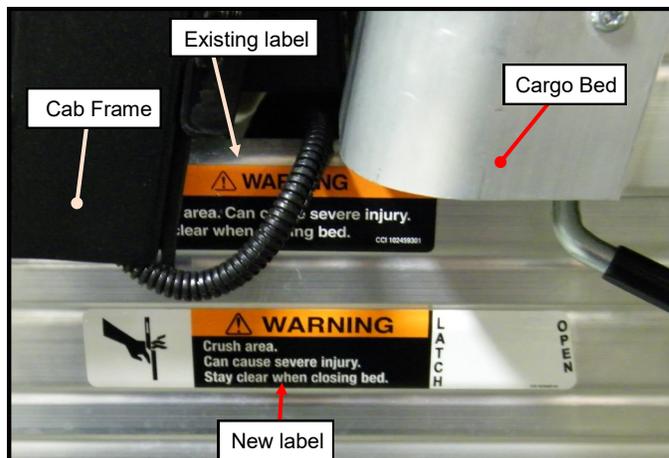


Figure 7.1: Tilt Bed Warning Label

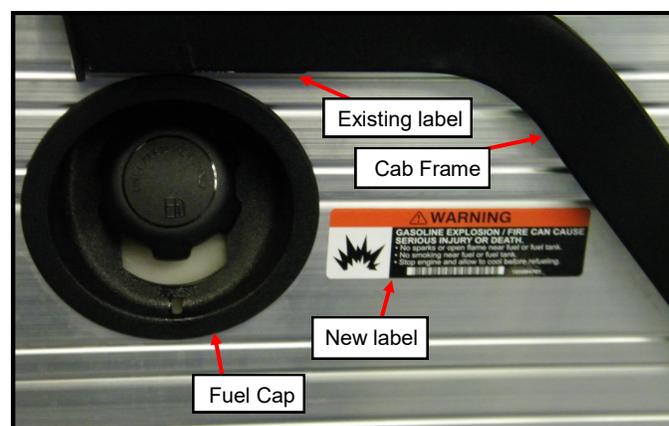


Figure 7.2: Gas/Fire Warning Label

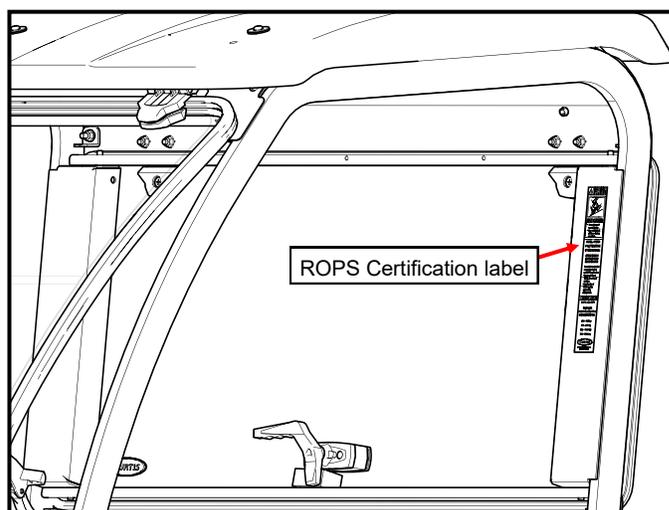


Figure 7.3: ROPS Certification Label

## 8. WIRING:

- 8.1 Connect the bullet terminals from the frame wire harness to the roof wire harness, and push the harnesses up into the roof panel until none of the terminals are visible (**Figure 8.1**).

NOTE: The Overhead Console connects in-line with the standard cab wiring. Connect the standard wiring at this time to verify function.

- 8.2 Connect the two male bullet terminals to the female bullets under the seat. Red to Yellow and Black to Black (**Figure 8.2**).

NOTE: If installing Overhead Console (47587420001 or 47587420002), skip directly to step 9.6. There is no need to change fuse.

### Electric Vehicles:

- 8.3 Locate the fuse block under the front hood. Remove the 10 Amp fuse and install the 7.5 Amp mini fuse. (**Figure 8.3**)

### Gasoline Vehicles:

- 8.4 Remove the screw that secures the cover to the electronic component box in the compartment under the driver seat as shown. Retain the screw and cover for reinstallation. (**Figure 8.4**).
- 8.5 Replace the 10 Amp fuse with a 7.5 Amp ATO/ATC fuse. Reattach the cover onto the electronic component box. Tighten screw to 17 inch-lbs. (1.9 Nm).
- 8.6 Use a cable tie to secure the Frame Wire Harness to the slot in the bottom of the seat back near the driver's side (**Figure 8.6**). If applicable, use a second cable tie to secure the Wire Harness to the seat back through the hole near the passenger's side.

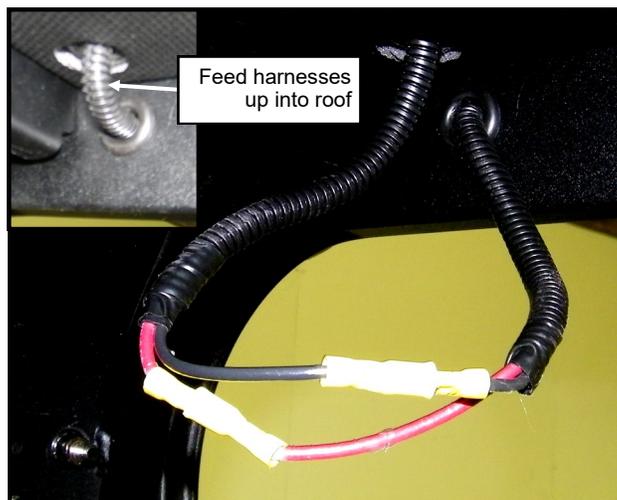


Figure 8.1: Side Frame and Roof connection

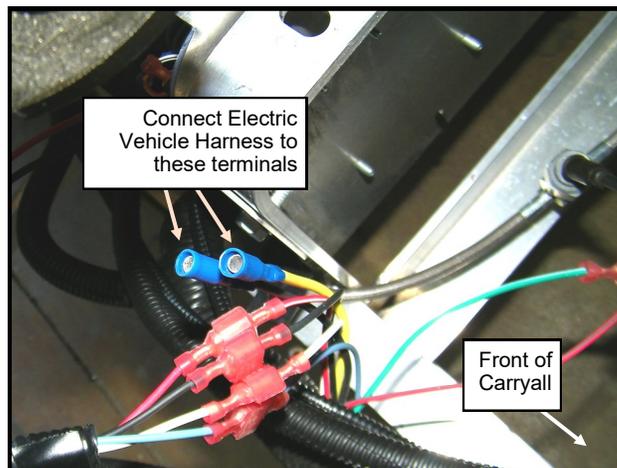


Figure 8.2: Vehicle connection (Elec. Vehicle Shown)

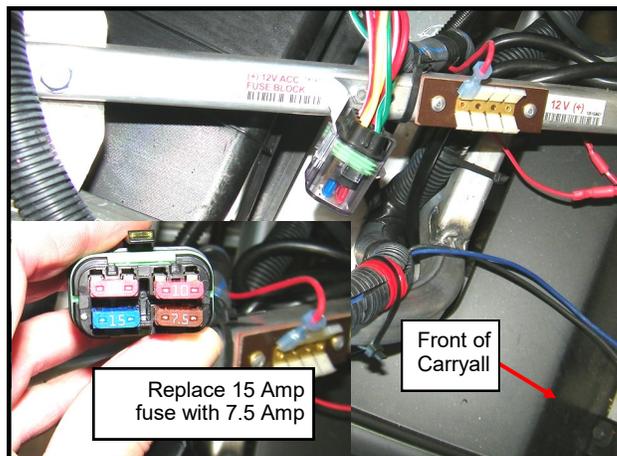


Figure 8.3: Front compartment Fuse Block (Electric vehicles only)

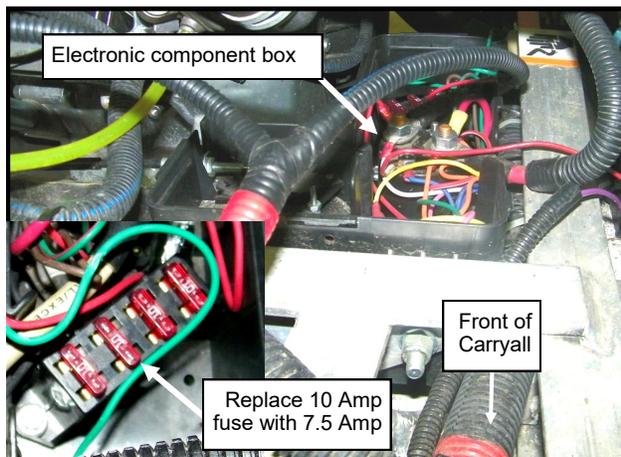


Figure 8.4: Electronic Component Box (Gasoline vehicles only)



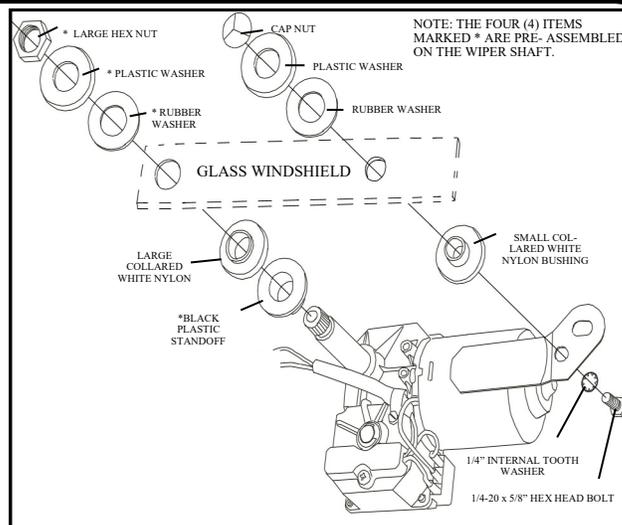
Figure 8.6 Wire Tie under seat (Gas vehicle shown)

## 9. WIPER:

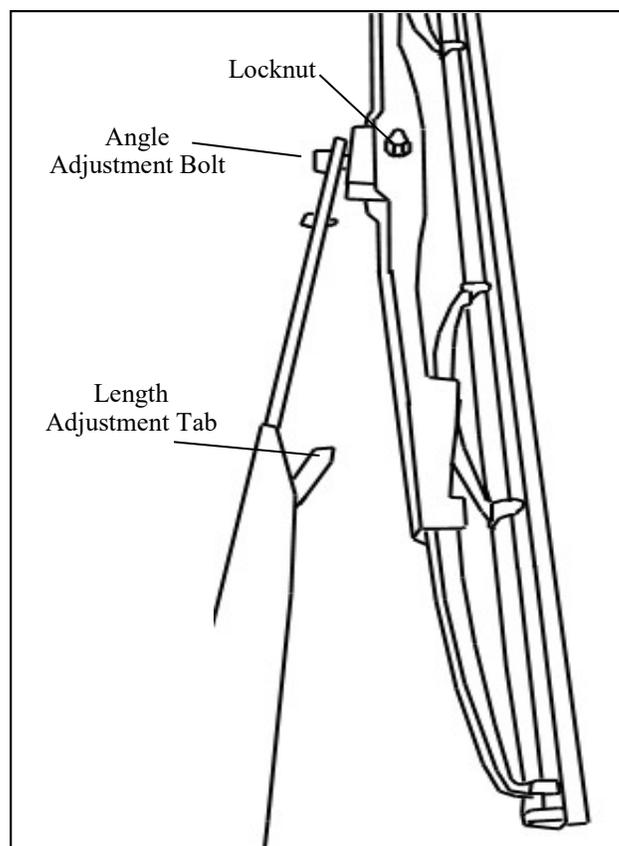
- 9.1 Remove hardware from motor shaft except the black plastic standoff, and place large white nylon bushing from wiper hardware kit (9PWK-HB) onto motor shaft.
- 9.2 From inside of cab, insert motor shaft through the larger hole in the windshield until the white nylon bushing is against the windshield. Replace the rubber washer, plastic washer, and hex nut on the outside of the windshield. **(Figure 9.2)** Do not tighten completely at this time.
- 9.3 From inside, put small white nylon bushing with the collar into the small hole in the windshield and pivot the wiper motor so that the small hole aligns with the hole in the bushing. Insert the 1/4-20 bolt through the internal tooth washer, the hole in the wiper motor bracket, the small bushing, and finally the windshield. Next install the rubber washer, plastic washer, and cap nut on outside of windshield. **(Figure 9.2)**
- 9.4 Tighten hex nut on motor shaft to 30 inch-lbs. and the hex head bolt to 75 inch-lbs.

**CAUTION: Over tightening wiper mounting hardware can damage windshield and components. Tighten only to specific values.**

- 9.5 Attach the connectors at the center of the windshield support to the connectors on wiper motor.
- 9.6 Remove screw and locknut from wiper arm, and insert screw through upper mounting hole in wiper blade, and wiper arm hole. **(Figure 9.6)** Secure with the locknut.
- 9.7 Press the wiper arm onto the shaft making sure that the arm is fully seated on motor shaft. Tighten set screws with 2.5mm Allen Wrench.



**Figure 9.2:** Wiper Motor Installation



**Figure 9.6:** Wiper arm

## 9. WIPER (CONTINUED):

9.8 Use Length adjustment tab and angle adjustment bolt on wiper arm to adjust arm noted in figure 10.6, to following specifications. **(Figure 9.8):**

- Rotate blade 5 to 15° counter-clockwise relative to the arm.
  - Arm length set to maximum extension.
  - Far end of wiper blade 9 to 10 inches (228 to 254mm) from the passenger's side of the windshield.
- 9.9 Plug wiper into harness from roof and turn the wiper motor on then off to allow the motor to park.
- 9.10 Turn the wiper motor on and watch the sweep path. Verify the wiper blade does not touch the windshield edge rubber or hinge at any point.
- 9.11 Adjust the arm length or blade angle if needed. Tighten all hardware per values on previous page.

NOTE: If the wiper motor does not function, verify:

- All wire connections are fully seated.
- Proper wires are connected, positive and negative.
- No wires are shorted to ground and all wire insulation is intact.
- The Vehicle battery is not discharged.

## 10. REAR CARGO NET:

- 10.1 Place one end of the cargo net over the three bolts at one side of the Upper Rear Panel **(Figure 10.1)** and install a Push Nut over each of the bolts and netting.
- 10.2 Stretch the net to the opposite side of the Upper Rear Panel, over the three bolts, and install a push nut onto the bolts.
- 10.3 Stretch the net to the bottom flange of the Upper Rear Panel and push a plastic pine tree clip through the holes in the flange and the bottom of the net **(Figure 10.3)**.

NOTE: The cargo net is intended to hold small items such as work gloves, and is not recommended for items weighing over 1/2 lb. (226 Grams).

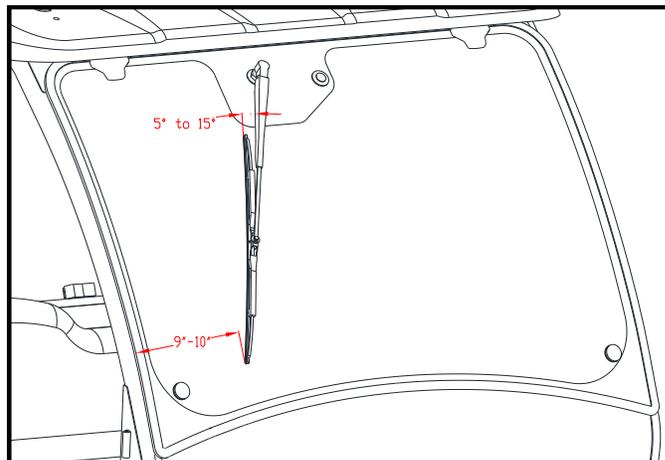


Figure 9.8: Wiper Arm parked location

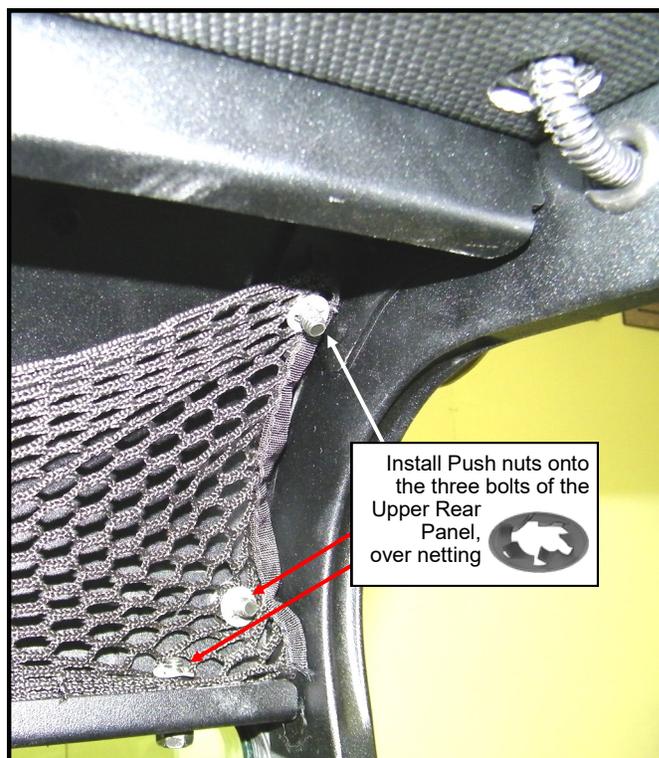


Figure 10.1: Cargo net push nuts

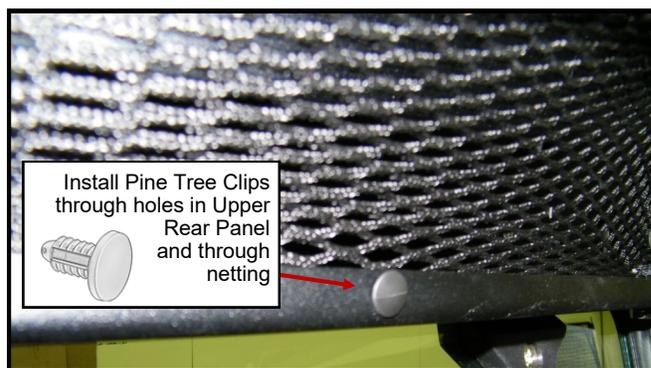


Figure 10.3: Cargo net center clips

## 11. SEAT BELTS:

NOTE: Hinges on seat base must be removed before seat belt installation.

- 11.1 Remove the seat base, and remove screws from hinges, (2) each hinge (4) total.
- 11.2 Reinstall seat base.
- 11.3 Mount Seat belt to the driver side mounting bracket on side frame using (1) 7/16-14 x 1" hex head bolt and 7/16-14 lock nut as. Tighten mounting hardware to 50 ft.-lbs. (67.8 N-m). **(Figure 11.3)**
- 11.4 Repeat step 11.3 for the Seat belt on the passenger side.
- 11.5 Attach mounting bracket through large hole in lower rear panel on driver's side using (1) 7/16-14 x 1", (2) 7/16" flat washer, (1) 9SB3 fender washer, and (1) 7/16-14 lock nut. Tighten mounting hardware to 50 ft.-lbs. (67.8 N-m). **(Figure 11.5)**
- 11.6 Secure receiver latch to mounting bracket (9SB2) with (1) 7/16-14 x 1" hex head bolt and (1) 7/16-14 lock nut. Tighten hardware to 50 ft.-lbs. (67.8 N-m). **(Figure 11.6)**

NOTE: Be sure that orientation of receiver latch is so the button is closest to the center of the cab.

- 11.7 Repeat steps 11.5 and 11.6 for passenger side receiver latch.

## 12. CARE AND MAINTENANCE:

- Check and tighten all hardware after 20 hours of operation. Periodically inspect and tighten hardware for the remainder of the unit's service life.
- **NEVER USE AN ALCOHOL-BASED PRODUCT FOR CLEANING PLASTIC WINDOWS.** Do not use **WINDEX, GLASS PLUS, FANTASTIC**, etc. Use of these products will result in deterioration of the plastic windows.
- Clean the enclosure surfaces thoroughly with warm soapy water and a COTTON cloth or chamois. Be sure to use mild soap.

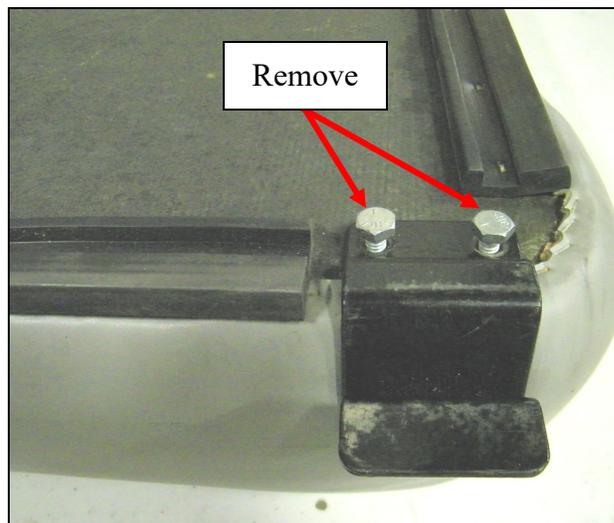


Fig. 11.1: Seat Base

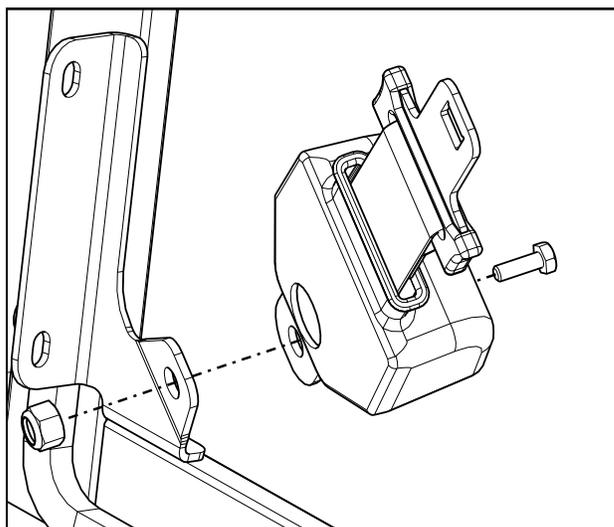


Fig. 11.3: Seat belt

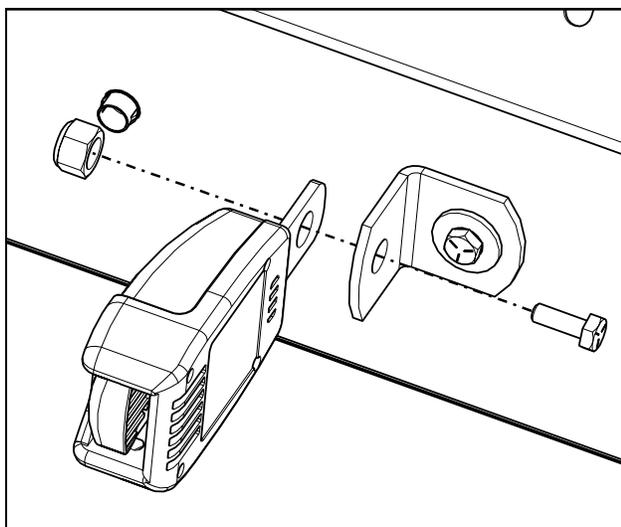


Fig. 11.6: Receiver Latch

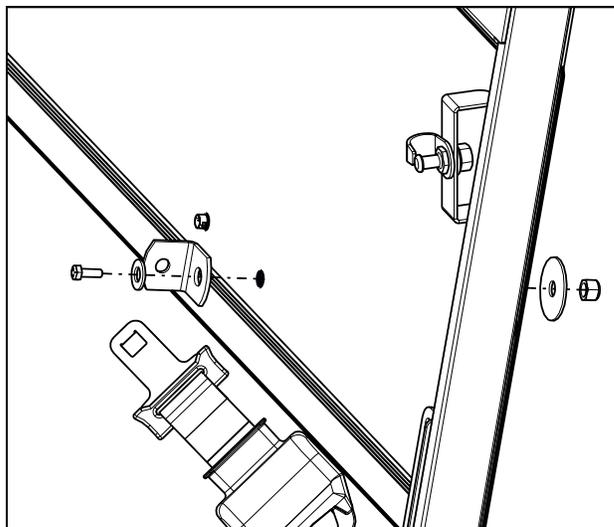
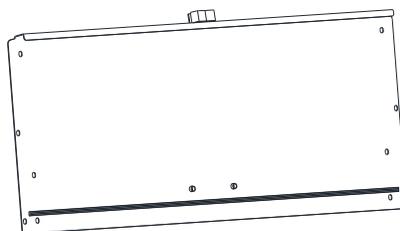
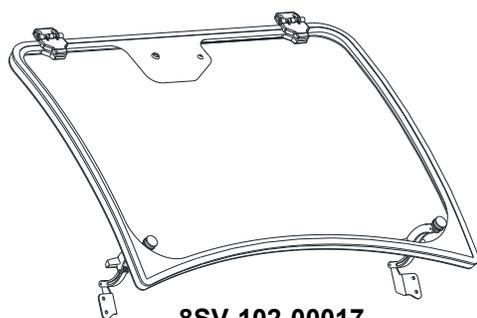
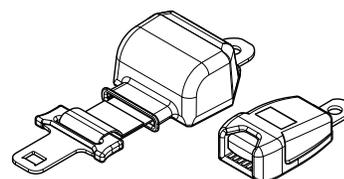
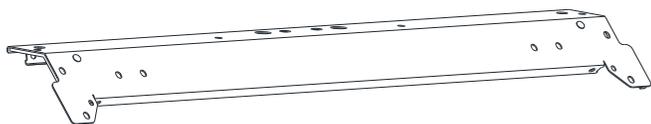
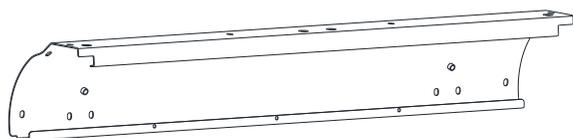
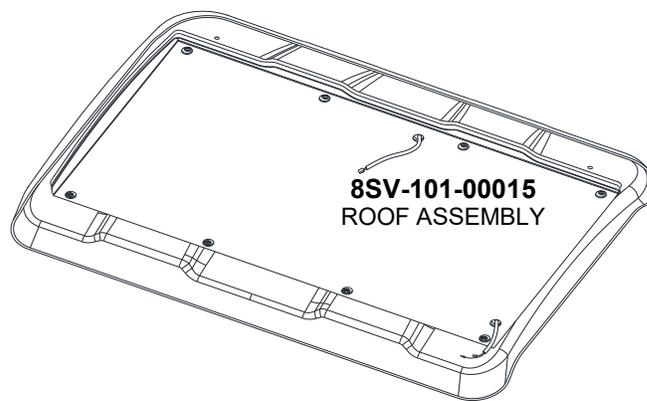
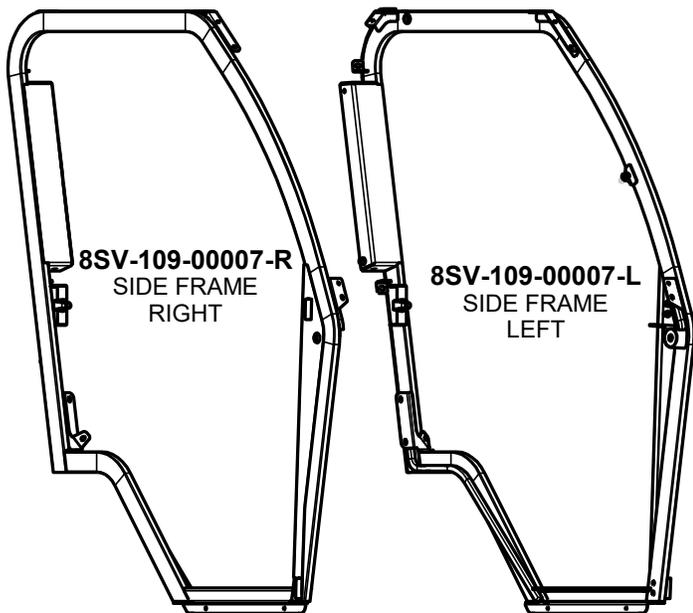
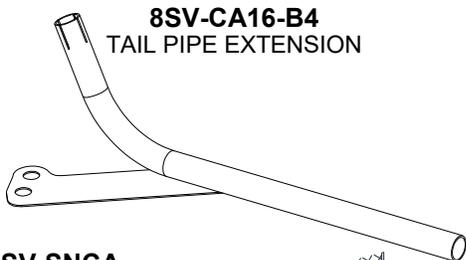


Fig. 11.5: Mounting bracket

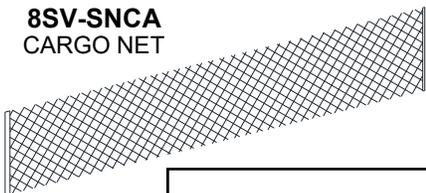
**SERVICE PARTS:**



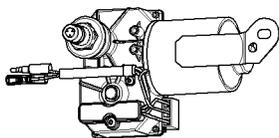
**SERVICE PARTS:**



**8SV-CA16-B4**  
TAIL PIPE EXTENSION



**8SV-SNCA**  
CARGO NET



**8SV-9PWM110-SA**  
Wiper Motor, 110°

QTY: (6) Push Nut for 5/16"      QTY: (3) 1/4" x 3/4" Plastic Pine Tree Clip

**9SV-CACNHWK**  
CARGO NET HARDWARE KIT

1/2" x 9/16" Foam Rubber  
2 PCS, 31" Long  
**9SV-PR43-4** (4-Foot Length)

QTY: (2) 3/8-16 x 1-1/4" Button Head Bolt

QTY: (4) 1/4-20x 2-1/4" Flanged Hex Bolt

QTY: (6) 5/16-18 x 1" Flanged Hex Bolt

QTY: (8) 1/4" x 1" OD Fender Washer

QTY: (24) 5/16-18 x 3/4" Flanged Hex

QTY: (2) 3/8" SAE Flat Washer

QTY: (4) 1/4-20 Flanged Lock Nut

QTY: (18) 5/16-18 Flanged Lock Nut

**9SV-CAHWK**  
CARRYALL HARDWARE KIT

QTY: (4) 5/16-18 x 1-1/2" Flat Head Bolt

QTY: (4) 5/16-18 x 3/4" Flanged Hex

QTY: (8) 5/16-18 Flanged Lock Nut

**9SV-CAWSHWK**  
WINDSHIELD HARDWARE KIT

**9SV-PWKHB**  
Glass Mounting Kit for Wiper Systems  
(See IM-9PWK for contents)



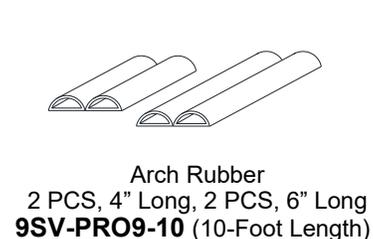
**9PWA14/16**  
Wiper Arm, 14-16"



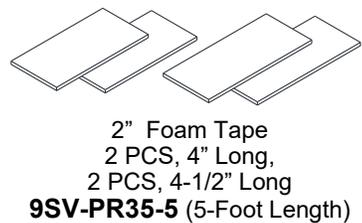
**9PWB20-FB**  
Wiper Blade, 20" Flex



1/2" V-Groove Weather Seal  
2 PCS, 50" Long  
**9SV-PR20-10** (10-Foot Length)



Arch Rubber  
2 PCS, 4" Long, 2 PCS, 6" Long  
**9SV-PRO9-10** (10-Foot Length)



2" Foam Tape  
2 PCS, 4" Long,  
2 PCS, 4-1/2" Long  
**9SV-PR35-5** (5-Foot Length)



**9SV-9DL-158**  
Tilt Bed Warning Decal



**9SV-9DL-186**  
Gas/Fire Warning Decal

QTY: (6) 7/16-20 Lock Nut

QTY: (2) 7/16" SAE Flat Washer

QTY: (2) 7/16" x 2" OD Seat Belt Washer

QTY: (2) Seat Belt Angle Bracket

**9SV-HWK-00039**  
SEAT BELT HARDWARE KIT



**ADDITIONAL SERVICE PARTS:**

- **9SV-HWS** ..... Glass Hinge Kit with bushing and spacer blocks, (set of 2)
- **8SV-CA10-B4** ..... Windshield Latch & Bracket Assembly, Single Post (set of one left and one right)
- **9SV-GS02A** ..... Ball Studs, 10mm (bag of 10)
- **9SV-WH-00044** ..... Frame Wire Harness
- **9SV-WH-00045** ..... Wiper Wire Harness
- **9SV-PRO2-15** ..... Standard Bulb Rubber, (5/8"), 15-Foot Length
- **9SV-PR38-15** ..... 3/4" Side Bulb Rubber 1/4" grip, 15-Foot Length
- **8SV-CA01P** ..... Plastic Roof Panel
- **9SV-PR10-10** ..... Window Mounting Rubber, 10-Foot Length
- **9SV-DP02** ..... Dome Plug 1" (QTY 15)
- **9SV-9HR00601.0** ..... Hose Clamp, 1" (QTY 6)



**ROLL-OVER PROTECTIVE STRUCTURE:**  
 47587415001  
 47587415002  
 47587415003

To maintain seat-belted occupant protection and ROPS certification:  
 • Replace damaged ROPS, do not repair or revise.  
 • Any alteration of ROPS must be approved by manufacturer.

**CERTIFICATION**  
 ROPS - ISO 3471

**CLUB CAR CARRYALL MODELS & MAXIMUM MASS:**

- 300 - 864 kg
- 500 - 956 kg
- 550 - 1044 kg
- 700 - 1361 kg



**9SV-9DL-213**  
 ROPS Certification Decal

## Tightening of Non-Structural Bolts

For light or medium duty fastening, Curtis recommends using a general industry standard of tightening until snug and then giving an additional one quarter turn of the tool as deemed reasonable for the application (i.e.: at the installer's discretion).

If torque values are required, the examples listed below are intended as a reasonable reference for use in the majority of non-structural fastener applications such as: small diameter fasteners; bolts passing thru tubing, glass, plastic, nylon or rubber washers, threaded inserts, etc.

If more than one application below applies, use the lower torque value.

FASTENER SIZE:	FASTENER TYPE:	WASHER MATERIAL:	APPLICATION:	TORQUE (INCH-POUNDS) (±5)
#10	Machine Screws	-	in Nylon P-Clamps	20
#10	Machine Screws	-	Strobe Light (plastic base)	35
M5	Set Screws	-	Wiper Arm	20
1/4"	Cap Nut	-	Windshield Wiper	20
1/4"	Bolts	-	Tubing (5/8" to 3/4" wide)	132
1/4"	Bolts	Rubber	-	60
1/4"	Bolts	Nylon / Plastic	-	72
1/4"	Bolts	-	Factory Installed Threaded Inserts	132
5/16"	Bolts	-	Tubing (1" or	60
5/16"	Flat Head Bolts	-	Plastic Windshield Hinge	79
5/16"	Bolts	Rubber	-	120
5/16"	Bolts	Nylon / Plastic	-	150
5/16"	Ball Studs	-	-	150
5/16"	Bolts	-	Factory Installed Threaded Inserts	240
3/8"	Bolts	-	Tubing	120
M12	Door Striker Pins	-	-	120

# BOLT TORQUE

## BOLT TORQUE SPECIFICATIONS

### GENERAL TORQUE SPECIFICATION TABLE

Use the following torques when special torques are not given. These values apply to fasteners as received from suppliers, dry, or when lubricated with normal engine oil. They do not apply if special graphited or moly disulphide greases or other extreme pressure lubricants are used. This applies to both UNF and UNC threads. Remember to always use grade five or better when replacing bolts.

**IMPORTANT: On all PLATED GRADE 8 bolts, reduce torque 15% from listed bolt torque specification.**

SAE Grade No.		2				5				8*			
		TORQUE		TORQUE		TORQUE		TORQUE		TORQUE		TORQUE	
Bolt Size		Pounds Feet		Newton-Meters		Pounds Feet		Newton-Meters		Pounds Feet		Newton-Meters	
Inches	Millimeters	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.
1/4	6.35	5	6	7	8	9	11	12	15	12	15	16	20
5/16	7.94	10	12	14	16	17	20.5	23	28	24	29	33	39
3/8	9.53	20	23	27	31	35	42	48	57	45	54	61	73
7/16	11.11	30	35	41	47	54	64	73	87	70	84	95	114
1/2	12.70	45	52	61	70	80	96	109	130	110	132	149	179
9/16	14.29	65	75	88	102	110	132	149	179	160	192	217	260
5/8	15.88	95	105	129	142	150	180	203	244	220	264	298	358
3/4	19.05	150	185	203	251	270	324	366	439	380	456	515	618
7/8	22.23	160	200	217	271	400	480	542	651	600	720	814	976
1	25.40	250	300	339	406	580	696	787	944	900	1080	1220	1464
1-1/8	25.58	-	-	-	-	800	880	1085	1193	1280	1440	1736	1953
1-1/4	31.75	-	-	-	-	1120	1240	1519	1681	1820	2000	2468	2712
1-3/8	34.93	-	-	-	-	1460	1680	1980	2278	2380	2720	3227	3688
1-1/2	38.10	-	-	-	-	1940	2200	2631	2983	3160	3560	4285	4827

\*Thick Nuts must be used with Grade 8 bolts

### METRIC BOLT TORQUE SPECIFICATIONS



Size of Screw	Property Class	Course Thread			Fine Thread		
		Pitch (mm)	Pounds Feet	Newton-Meters	Pitch (mm)	Pounds Feet	Newton-Meters
M6	5.6	1.0	3.6-5.8	4.9-7.9	-	-	-
	8.8		5.8-9.4	7.9-12.7		-	-
	10.9		7.2-10	9.8-13.6		-	-
M8	5.6	1.25	7.2-14	9.8-19	1.0	12-17	16.3-23
	8.8		17-22	23-29.8		19-27	25.7-36.6
	10.9		20-26	27.1-35.2		22-31	29.8-42
M10	5.6	1.5	20-25	27.1-33.9	1.25	20-29	27.1-39.3
	8.8		34-40	46.1-54.2		35-47	47.4-63.7
	10.9		38-46	51.5-62.3		40-52	54.2-70.5
M12	5.6	1.75	28-34	37.9-46.1	1.25	31-41	42-55.6
	8.8		51-59	69.1-79.9		55-68	75.9-92.1
	10.9		57-66	77.2-89.4		62-75	84-101.6
M14	5.6	2.0	49-56	66.4-75.9	1.5	52-64	70.5-86.7
	8.8		81-93	109.8-126		90-106	122-143.6
	10.9		96-109	130.1-147.7		107-124	145-168
M16	5.6	2.0	67-77	90.8-104.3	1.5	69-83	93.6-112.5
	8.8		116-130	157.2-176.2		120-138	162.6-187
	10.9		129-145	174.8-196.5		140-158	189.7-214.1
M18	5.6	2.0	88-100	119.2-136	1.5	100-117	136-158.5
	8.8		150-168	203.3-227.6		177-199	239.8-269.6
	10.9		175-194	237.1-262.9		202-231	273.7-313
M20	5.6	2.5	108-130	146.3-176.2	1.5	132-150	178.9-203.3
	8.8		186-205	252-277.8		206-242	279.1-327.9
	10.9		213-249	288.6-337.4		246-289	333.3-391.6