

CAB INSTALLATION INSTRUCTIONS FOR E-Z-GO MPT CABS (p/n's: 72684G01, 72684G02, or 72684G03)

The contents of this envelope are the property of the owner. Be sure to leave with the owner when installation is complete.

NOTE: To install cabs on vehicles manufactured before 8/1/2003, order retrofit rear mount brackets (part no. CT1-11) from Curtis Industries, LLC. (508)-853-2200, and install per section 2 of these instructions (beginning on page 7 of 11).



This Curtis Cab is designed and manufactured for use only as reasonable weather protection. This cab is not applicable, Nor should the cab be considered as protection against roll over, collision or other accidents that may result. This cab is **NOT a R.O.P.S.** cab. **Extreme** care should be taken when operating and by gualified, experienced operators only.

A WARNING Exposure to Carbon Monoxide can Cause illness, serious injury or death. Never

operate vehicle if suspicious of Carbon Monoxide. Inspect exhaust system for leaks monthly. Leaks can result from loose connections, corrosion, cracks or other damage to the exhaust manifold. If leaks are found, repair or replace exhaust system. Do not use vehicle until repair or replacement is complete.

Curtis Cabs, blades and general accessories add additional weight to the base vehicle. All Curtis accessory weights are listed in product brochures. Deduct the accessories total weight from the vehicles rated capacity and never exceed the vehicles rated capacity including driver and passenger.

> p/n: IM-72684G01 p. 1 of 11, Rev. H G.R.A., 08-19-2016

Section 1 of 2 (for vehicles manufactured after 8/1/2003). (for vehicles manufactured before 8/1/2003, see section 2 of 2 which starts on page 7 of these instructions.)

URTIS DESIGN CONCEPT

Curtis Cabs feature an assembly of parts designed for your vehicle which require adjustment and alignment of components to accommodate vehicle variations and provide proper weather protection. For accurate installation, proper operation, and years of satisfaction, please read and understand the installation instructions.

From all of us at Curtis, we thank you for choosing our product.

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CAB INSTALLATION BEFORE YOU START HELPFUL REMINDERS:

- A. Leave all bolts loose for later adjustment unless otherwise specified.
- B. Read and understand all instructions before beginning.
- C. Plastic washers have been supplied to provide a weather seal around all exterior fasteners. The plastic washer should be installed under each bolt head directly against the outside cab surface. Care should be taken not to over tighten the fasteners and damage the plastic washer. Also use metal washers as required.
- D. Apply a clear silicone sealant to seal any minor gaps that may occur due to vehicle variances. For example, windshield to the roof corners.

TOOLS REQUIRED:

A. Set of standard and metric sockets and wrenches

- B. Flat head screw driver
- C. Utility knife or snips
- D. Tape measure
- E. Phillips head screw driver
- F. Level
- G. Prod bar
- H. Drill & 3/16" drill bit
- I. Carpenter's square
- J. Clear silicone sealant
- K. 3/16" Allen Wrench

A. Vehicle Preparation (Figures A.1, A.4, and A.6)

- A.1 Lift the dump bed. See fig. A.1.
- A.2 Remove seat back and save bolts and washers for later reinstallation in step E.8.
- A.3 Remove the metal seat back supports from the seat back support plate. Save hardware for re-installation in step E.7.
- A.4 Install a 5/16" flanged nut onto the threaded shaft of each of the two rubber bed bumpers (with the flanged side of the nut facing away from the bonded rubber bumper end). Per figure A.4, install bed bumpers in bottom of dump bed as shown. Set bed bumpers to appropriate height. Adjust height of bed bumpers as needed to ensure proper bed latching.
- A.5 Remove the two bolts holding the wear plate to the floor board on each side. Discard this hardware.
- A.6 Remove access door and hinge for oil dip stick and save door and hinge for later reinstallation. Discard the bolts and locknuts if using rivets to reinstall access door. (ref.: remove the four bolts shown in figure A.6) (gas models MPT/IND 1200 only).

B. Position Side Frames (Fig. B.)

B.1 With the aid of an assistant, install the side frames to the existing holes in the vehicle floor (ref.: step A.5). Use 1/4"-20 x 1-1/4" bolts, flat washers under bolt heads only, and nylon locknuts.

C. Install Rear Brace (Fig. C.)

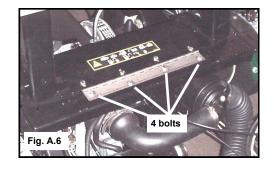
C.1 Align the holes in the rear brace with the holes in the mounting tabs on the side frames and install 5/16" x 3/4" carriage bolts, flat washers, and nylon locknuts through the rear-facing holes only.

D. Installing Rear Mounts (Fig. D.)

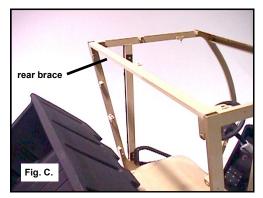
D.1 Bolt the horizontal flange of each rear mount to each of the side frames using one 5/16" x 3/4" carriage bolt, flat washer, and nylon locknut as shown.

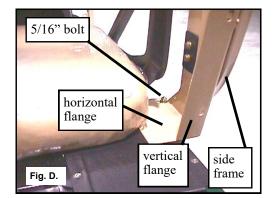












E. Install Rear Panel (Fig. E.)

- E.1 Position the rear panel as shown, aligning holes in rear panel with holes in the rear mounts on the side frame.
- E.2 At each side of the vehicle, install a 5/16" x 3/4" carriage bolt, with a plastic washer, flat washer, and locknut through each of the two lower holes in the rear panel, rear mount, and side frame as shown.
- E.3 Install a 5/16" x 3/4" carriage bolt, flat washer, and locknut through the horizontal flange of the rear panel and side frame. (NOTE: the top row of fasteners will be installed during rear window installation.)
- E.4 Align the edges of the rear panel with the outside edges of side frame. Tighten all hardware.
- E.5 Bolt bottom of rear panel to seat back support plate with 5/16" x 1" button head bolt, flat washer, and locknut. (CAUTION: do not trap rubber access cover, MPT/IND 800E/1000)
- E.6 Re-install access door for oil dip stick to the back, vertical surface of the rear panel using the two rivets provided. Install rivets from inside of cab. (gas models MPT/IND 1200 only)
- E.7 Re-install the metal seat back supports that were removed in step A.3. Use the original equipment hardware.
- E.8 Re-install seatback to holes in rear panel and metal seat back supports using the original equipment bolts and washers removed in step A.2.

F. Assemble the Front Cowl (Fig. F.)

- F.1 Secure the right and left front fillers to the front cowl using 5/16" x 3/4" carriage bolts, plastic washers, flat washers, and nylon locknuts.
- F.2 Install 1" bulb rubber onto the inside edge of front cowl assembly. The 1" bulb rubber should begin and end on the bottom inside edge of front fillers as shown (**Fig. F.2.**). Trim any extra 1" bulb rubber.

G. Install Front Cowl (Fig. G.)

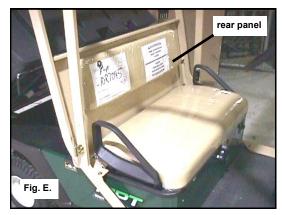
- G.1 Position front cowl assembly by aligning holes in front cowl with the holes in the mounting tabs on the side frames. Install using 5/16" x 3/4" carriage bolts, flat washers, and nylon locknuts through the horizontal flange of the front cowl and side frame.
- G.2 Align the edges of the front cowl assembly with the outside edges of the side frames and fasten in place using 5/16" x 3/4" carriage bolts, flat washers, and nylon locknuts.

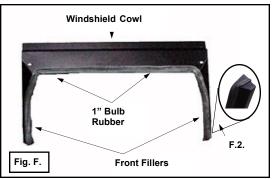
H. Install Windshield Support (Fig. H)

H.1 Align the holes in the windshield support with the holes in the mounting tabs on the side frames and install 5/16" x 3/4" carriage bolts, plastic washers, flat washers, and nylon locknuts as shown. (Fig. H.1) See following note.

NOTE

- Hardware will be installed in the top holes of the windshield support during roof installation.
- The purpose of the plastic washers installed underneath the carriage bolt heads directly against the cab exterior is to provide a weather seal. Do not over tighten this hardware, which could damage the plastic washers.









I. Install Windshield (Fig. I)

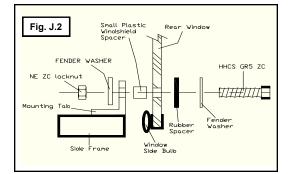
- I.1 With an assistant holding the windshield in place, secure the windshield hinges to the windshield support with philips head machine screws, hinge spacers, flat washers, and nylon locknuts. Do not tighten hardware at this time. (Fig. I.1)
- I.2 To install windshield bottom latches into the cowl brackets, open windshield slightly. Grasp and squeeze the spring-loaded tabs and craddle latches in cowl brackets, aligning tab bosses with their respective mounting holes. (Fig. I.2)
- I.3 To close, grasp the windshield bottom edge and lift slightly while pushing closed. Fully close latches. Align sides of windshield with side frames and tighten hinges. HINGES ARE PLASTIC COMPONENTS. DO NOT OVER TIGHTEN. TORQUE TO 7 FT./LBS. MAX.

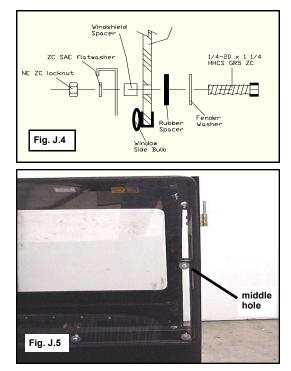
J. Install Rear Window (Fig. J)

- J.1 Peel the protective film off the rear window.
- J.2 Position the window and secure at the middle hole (see fig. J.5) on each side mounting location with 1/4"-20 x 1-1/4" hex head bolts, fender washers, rubber washers, window spacers, fender washers, and nylon locknuts as shown (Fig. J.2).
- J.3 Secure window at the bottom corner holes with 1/4"-20 x 1-1/2" hex head bolts, fender washers, rubber washers, window spacers, fender washers, and nylon locknuts.
- J.4 Secure window at the three remaining holes along the bottom with 1/4"-20 x 1-1/4" hex head bolts, fender washers, rubber washers, window spacers, flat washers, and nylon locknuts as shown (**Fig. J.4**).
- J.5 Tighten all rear window hardware as shown (Fig. J.5)









K. Install Roof (Fig. K.)

- K.1 With the aid of an assistant, position the roof on the top of the side frames.
- K.2 Install the 5/16" x 1" carriage bolts, plastic washers, flat washers, and nylon locknuts in the four corner holes of the roof.
- K.3 Fasten the roof to the rear cross brace, side frames, and windshield support using 5/16" x 3/4" carriage bolts, plastic washers, flat washers, and nylon locknuts.
- K.4 Tighten all fasteners.

L. Remote Air Intake Cover Plate (optional)

If increased engine noise levels due to cab installation are undesirable, the remote air intake components may be removed as well as the cover plate which is attached to the seat wrap panel.

- 1) Remove remote intake hose from vehicle.
- 2) Drill out rivets holding air intake to seat wrap panel.
- 3) Install air intake cover plate from hardware kit, and gasket from air intake with #10-32 x 3/4" bolts and nuts.

M. Optional Doors

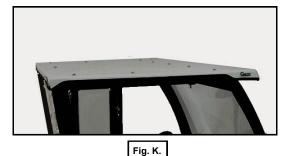
Soft sided, and/or hard sided doors are available as separate optional kits.

Soft Doors (p/n CTSS-07) Hard Doors (p/n CTAS-07)

For installation, see instructions included with door kits.

Care and Maintenance Instructions

- Check and tighten hardware after 40 hours of operation. Periodically inspect and tighten hardware for the remainder of the unit's life.
- Wash the painted surfaces of the unit with commercial automotive cleaning products.
- · Clean windows with glass cleaner.



Section 2 of 2 (for vehicles manufactured before 8/1/2003). (for vehicles manufactured after 8/1/2003, see section 1 of 2 which starts on page 2 of these instructions.)

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operating and by qualified, experienced operators only.

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CAB INSTALLATION BEFORE YOU START HELPFUL REMINDERS:

- A. Leave all bolts loose for later adjustment unless otherwise specified.
- B. Read and understand all instructions before beginning.
- C. Plastic washers have been supplied to provide a weather seal around all exterior fasteners. The plastic washer should be installed under each bolt head directly against the outside cab surface. Care should be taken not to over tighten the fasteners and damage the plastic washer. Also use metal washers as required.
- D. Apply a clear silicone sealant to seal any minor gaps that may occur due to vehicle variances. For example, windshield to the roof corners.

TOOLS REQUIRED:

- A. Set of std. and metric sockets and wrenches
- B. Flat head screw driver
- C. Utility knife or snips
- D. Tape measure
- E. Phillips head screw driver
- F. Level
- G. Prod bar
- H. Drill & 3/16" drill bit
- I. Carpenters square
- J. Clear silicone sealant

A. Vehicle Preparation (Fig. A.)

- A.1. Remove seat back and save washers for later re-installation.
- A.2. On 800 model, seat back brackets will remain. On all other models, remove metal seat back supports from seat.
- A.3. Remove the two bolts holding the wear plate to the floor board on each side.
- A.4. Lift dump bed.

B. Position Side Frames (Fig. B.)

B.1. With the aid of an assistant, install the side frames to the existing holes in **(Step A.3.)** vehicle floor using 1/4"-20 x 1-1/4" bolts, flat washers, 1" fender washers, and nylon locknuts.

C. Install Rear Brace (Fig. C.)

C.1. Align the holes in the rear brace with the holes in the mounting tabs on the side frames and install 5/16" x 3/4" carriage bolts, flat washers, and nylon locknuts through the rear-facing holes only.

D. Installing Rear Mounts (Fig. D.)

- D.1. Remove the two Heyco plugs in the plastic deck behind seat.
- D.2. Install the rear mounts to each side with the tab extending through the hole in the plastic deck. On all models except for the 800 model bolt tab of rear mount to tab under plastic deck and bolt horizontal flange to side frames using 5/16" x 3/4" carriage bolts, flat washers, and nylon locknuts as shown.

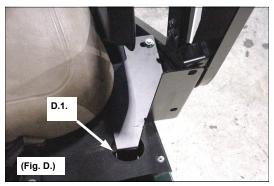
E. Install Rear Panel (Fig. E.)

- E.1. Position the rear panel as shown, aligning holes in rear panel with holes in the rear mounts on the side frame. On 800 model position rear panel in front of seat brackets.
- E.2. At each side of the vehicle, install a 5/16" x 3/4" carriage bolt, with a plastic washer, flat washer and locknut through each of the two lower holes in the rear panel, rear mount and side frame as shown.
- E.3. Install a 5/16" x 3/4" carriage bolt, flat washer, and locknut through the horizontal flange of the rear panel and side frame. (The top row of fasteners will be installed during rear window installation.)
- E.4. Align the edges of the rear panel with the outside edges of side frame. Tighten all hardware.
- E.5. Re-install seatback to holes in rear panel using 1/4"-20 x 1" bolts from hardware kit and washers removed in **Vehicle Preparation A.1.**











F. Assemble the Front Cowl (Fig. F.)

- F.1. Secure the right and left front fillers to the front cowl using 5/16" x 3/4" carriage bolts, plastic washers, flat washers, and nylon locknuts.
- F.2. Install 1" bulb rubber onto the inside edge of front cowl assembly. The 1" bulb rubber should begin and end on the bottom inside edge of front fillers as shown (Fig. F.2.). Trim any extra 1" bulb rubber.

G. Install Front Cowl (Fig. G.)

- G.1. Position front cowl assembly by aligning holes in front cowl with the holes in the mounting tabs on the side frames. Install using 5/16" x 3/4" carriage bolts, flat washers, and nylon locknuts through the horizontal flange of the front cowl and side frame.
- G.2. Align the edges of the front cowl assembly with the outside edges of the side frames and fasten in place using 5/16" x 3/4" carriage bolts, flat washers, and nylon locknuts.

H. Install Windshield Support (Fig. H)

H.1. Align the holes in the windshield support with the holes in the mounting tabs on the side frames and install 5/16" x 3/4" carriage bolts, plastic washers, flat washers, and nylon locknuts as shown. (Fig. H.1.) See following note.

NOTE

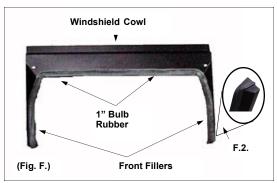
- Hardware will be installed in the top holes of the windshield support during roof installation.
- The purpose of the plastic washers installed underneath the carriage bolt heads directly against the cab exterior is to provide a weather seal. Do not over tighten this hardware, which could damage the plastic washers.

I. Install Windshield (Fig. I)

- I.1. With an assistant holding the windshield in place, secure the windshield hinges to the windshield support with phillips head machine screws, hinge spacers, flat washers, and nylon lock-nuts. Do not tighten hardware at this time. (Fig.I.1.)
- I.2. To install windshield bottom latches into the cowl brackets, open windshield slightly. Grasp and squeeze the spring-loaded tabs and cradle latches in cowl brackets, aligning tab bosses with their respective mounting holes. (Fig. I.2.)
- I.3. To close, grasp the windshield bottom edge and lift slightly while pushing closed. Fully close latches. Align sides of windshield with side frames and tighten hinges. See note.

NOTE

• Do not over tighten and break hinge spacers.









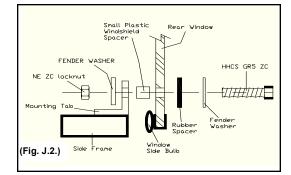


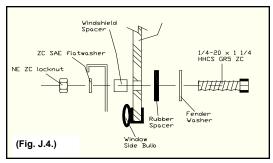
J. Install Rear Window (Fig. J)

- J.1. Peel the protective film off the rear window.
- J.2. Position the window and secure at the top hole on each side mounting location with 1/4"-20 x 1-1/4" hex head bolts, fender washers, rubber washers, window spacers, fender washers, and nylon locknuts as shown (**Fig. J.2.**).
- J.3. Secure window at the bottom corner holes with 1/4"-20 x 1-1/2" hex head bolts, fender washers, rubber washers, window spacers, fender washers, and nylon locknuts.
- J.4. Secure window at the three remaining holes along the bottom with 1/4"-20 x 1-1/4" hex head bolts, fender washers, rubber washers, window spacers, flat washers, and nylon locknuts as shown (**Fig. J.4.**).
- J.5. Tighten all rear window hardware as shown (Fig. J.5.)

K. Install Roof (Fig. K.)

- K.1. With the aid of an assistant, position the roof on the top of the side frames.
- K.2. Install the 5/16" x 1" carriage bolts, plastic washers, flat washers, and nylon locknuts in the four corner holes of the roof.
- K.3. Fasten the roof to the rear cross brace, side frames, and windshield support using 5/16" x 3/4" carriage bolts, plastic washers, flat washers, and nylon locknuts.
- K.4. Tighten all fasteners.









Care and Maintenance Instructions

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- Wash the painted surfaces of the unit with commercial automotive cleaning products.
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URTIS INDUSTRIES, LLC.

CURTIS / E-Z-GO MPT CAB PARTS LIST

p/n: 72684G01 = all metal parts painted tan (E-Z-GO tan) (roof, frame, etc.).

p/n: 72684G02 = white roof (Akzo Nobel Arctic White QA0127 or equal) and all other metal parts painted dull black (frame, etc.).

p/n: 72684G03 = special colors (one option is a green roof) (Akzo Nobel Hunter green QK0077 or equal) and all other metal parts painted dull black (frame, etc.). Another option under this same p/n 72684G03 is an orange roof (Jacobson orange) and all other metal parts painted dull black.

