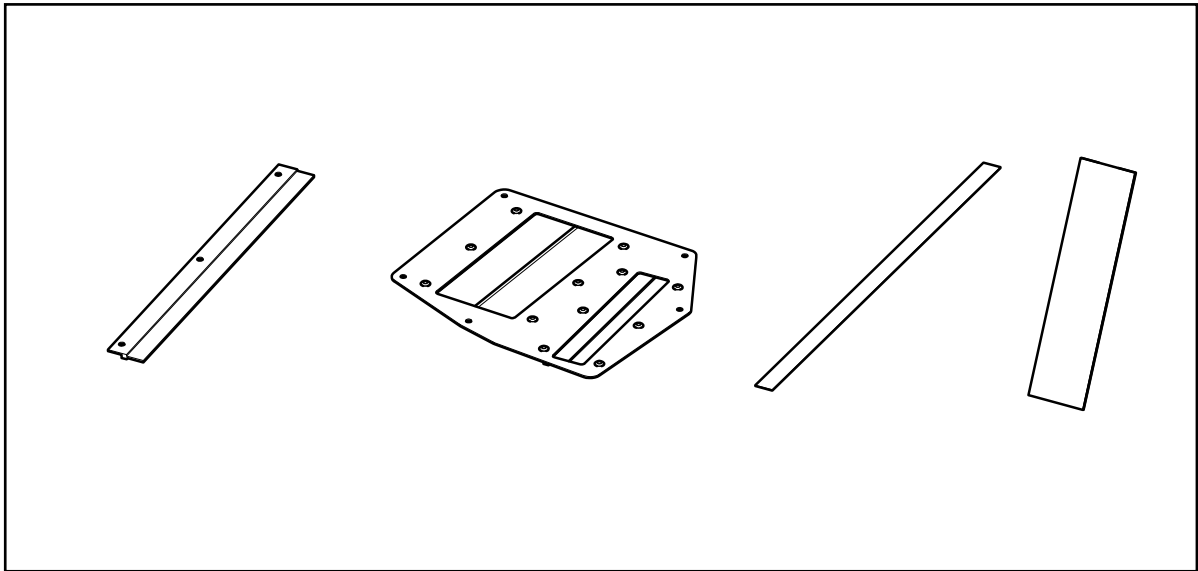




## YANMAR SA SERIES

Seal Kit (p/n: 9SK9)

Fits Tractor Models: SA 221, SA 324, SA 424,  
SA 325, and SA 425



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## WARNINGS, TIPS, & REQUIRED TOOLS

*For accurate installation, proper operation, and years of satisfaction, please read and understand the installation and owner's manual fully prior to installing the seal kit.*

*From all of us at Curtis, we thank you for choosing our product.*

**▲ WARNING** *Exposure to Carbon Monoxide can Cause illness, serious injury or death. Never operate vehicle if suspicious of Carbon Monoxide. Inspect exhaust system for leaks monthly. Leaks can result from loose connections, corrosion, cracks or other damage to the exhaust manifold. If leaks are found, repair or replace exhaust system. Do not use vehicle until repair or replacement is complete.*

California Health and Safety Proposition 65 Warning: This product may contain chemicals known to the state of California to cause cancer and birth defects or other reproductive harm.

## GENERAL INFORMATION BEFORE YOU START

### HELPFUL HINTS:

- Read and understand all instructions before beginning.

### TOOLS REQUIRED:

- Drill/Driver
- #2 Philips Bit
- 7/32" Drill Bit
- Set of Standard Sockets (3/8" Drive)
- Set of Standard Open-End Wrenches
- Scissors

# SEAL KIT INSTALLATION

**Note:** Make sure the areas where the supplied Velcro will be applied are clean, dry, and at room temperature for best adhesion.

## STEP 1: (4X4 LEVER SEAL)

- 1.1** Pre-apply Velcro to the 4x4 Lever Seal. Leave the backing on until the seal is mostly in place.

### **Tools Required**

Scissors

- 1.2** Slide the 4x4 Lever Seal over the 4x4 lever and line it up in place. Remove the backing from the stick-on Velcro and secure the seal in place, trying to minimize covering the decal and keeping the filler "fingers" closed. See Figure 1.2.



Figure 1.2 (4x4 Lever Seal)

## STEP 2: (FRONT BRUSH PANEL)

- 2.1** Temporarily remove the forward drive pedal. See Figure 2.1.

- 2.2** Slide the front brush panel over the pedals and secure with the provided self-drill screws at the 5 locations indicated with black and white arrows. See Figure 2.2. Use the starter holes (at the 3 black arrows) in the right side cab floorboard to locate the panel.

### **Hardware Used**

#10 x 1/2" Self-Drill Screw

### **Qty**

5

### **Tools required**

Drill/Driver

#2 Phillips Bit

- 2.3** Reinstall the forward drive pedal. See Figure 2.2.



Figure 2.1 (Remove Forward Pedal)

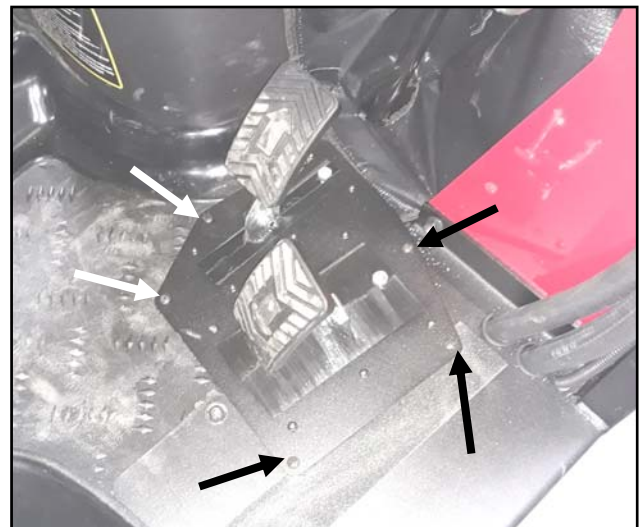


Figure 2.2 (Install Front Brush Panel)

# SEAL KIT INSTALLATION

## STEP 3: (3-POINT HITCH LEVER)

**3.1** Use the 3-point hitch lever brush with the flat side up as a guide to mark the location of new mounting holes from the top. See Figures 3.1a and b.

**NOTE: Make sure to test lever travel periodically throughout these steps.**

**3.2** Starting at one end of the brush, drill one hole and temporarily hold the brush in place to the top of the console with a provided #10-32 screw.

### Tools required

Drill/Driver  
7/32" Drill Bit

**3.3** Drill the middle hole and temporarily hold the brush in place to the top of the console with a provided #10-32 screw.

### Tools required

Drill/Driver  
7/32" Drill Bit

**3.4** Drill the final hole and temporarily hold the brush in place to the top of the console with a provided #10-32 screw.

### Tools required

Drill/Driver  
7/32" Drill Bit

**3.5** Double check that the lever has full unobstructed travel. Remove the brush from the top and mount it underneath the console. See Figure 3.5.

### Hardware Used

#10-32 x 3/4" Phillips Screws  
#10-32 Hex Nuts

### Qty

3  
3

### Tools required

#2 Phillips screw driver  
3/8" Socket or Wrench



Figure 3.1a (Mark Brush Mounting Holes)



Figure 3.1b (Mark Brush Mounting Holes)



Figure 3.5 (Install 3-Point Hitch Lever Brush)