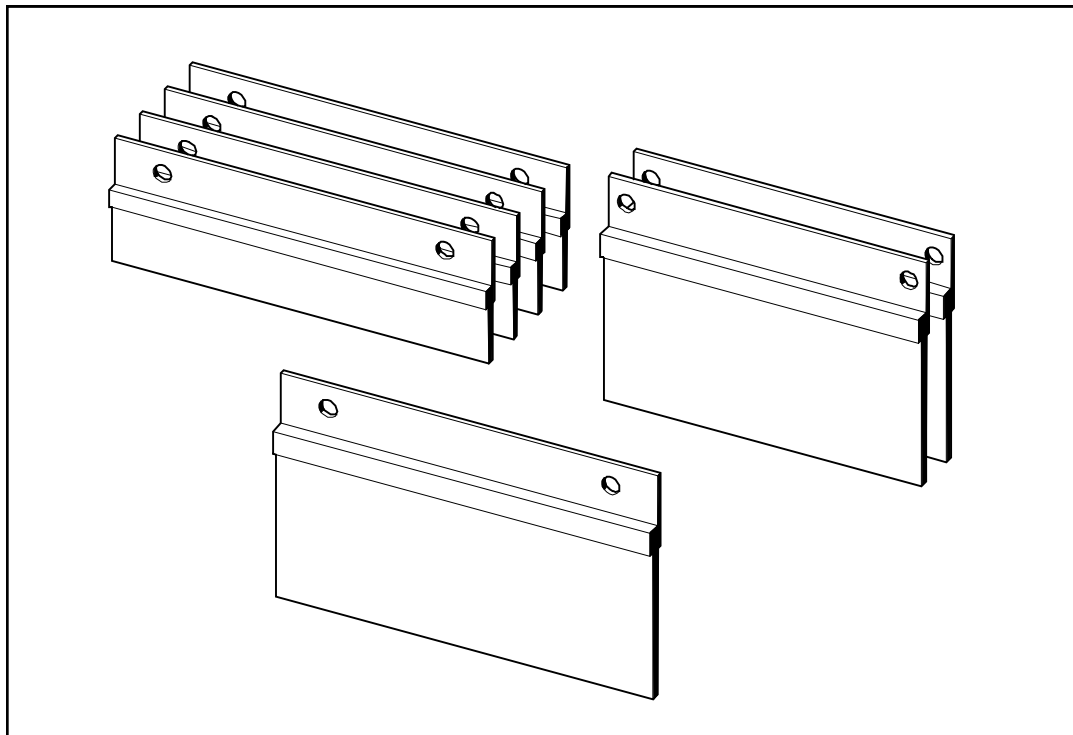


**CURTIS****KIOTI CK10 SERIES****Seal Kit (p/n: 9SK10)****Fits Tractor Models: CK2610 HST, CK3510 HST, AND  
CK4010 HST****INSTALLATION & OWNER'S MANUAL**

The contents of this envelope are the property of the owner. Leave with the owner when installation is complete.

Rev. A, 03/18/2022

p/n: IM-9SK10

## WARNINGS, TIPS, & REQUIRED TOOLS

*For accurate installation, proper operation, and years of satisfaction, please read and understand the installation and owner's manual fully prior to installing the seal kit.*

*From all of us at Curtis, we thank you for choosing our product.*

**▲ WARNING** Exposure to Carbon Monoxide can Cause illness, serious injury or death. Never operate vehicle if suspicious of Carbon Monoxide. Inspect exhaust system for leaks monthly. Leaks can result from loose connections, corrosion, cracks or other damage to the exhaust manifold. If leaks are found, repair or replace exhaust system. Do not use vehicle until repair or replacement is complete.

**California Health and Safety Proposition 65 Warning:** This product may contain chemicals known to the state of California to cause cancer and birth defects or other reproductive harm.

## GENERAL INFORMATION BEFORE YOU START

### HELPFUL HINTS:

- Read and understand all instructions before beginning.

### TOOLS REQUIRED:

- Drill/Driver
- #2 Phillips Bit
- 1/8" Drill Bit (optional)

# SEAL KIT INSTALLATION

**Note:** The seal kit may be installed at any time during cab installation, including after the cab is installed.

## Tools required

Drill/Driver  
#2 Phillips Bit

## STEP 1: (REMOVE THE FLOORMAT)

- 1.1 If equipped, remove the floormat from the tractor and set aside.

IMPORTANT: the optional Kioti floormat is required when using a seal kit, if an optimal seal is to be achieved.

## STEP 2: (DRIVE PEDAL SEALS)

- 2.1 Identify the four brushes with shorter bristles.
- 2.2 Place one brush on the floorboard to either side of each pedal, with brushes overlapping, completely covering the slot in the floorboard. Secure with self-drill screws through the pre-drilled holes in the brushes. See Figure 2.2.

### Hardware Used

#10 x 1/2" Ig. Self-Drill Screws	<u>Qty</u> 8
----------------------------------	-----------------

## STEP 3: (4x4 LEVER SEAL)

- 3.1 Identify the longer length brush of the remaining three long-bristle brushes (4" length).
- 3.2 Place the brush to the left side of the 4X4 lever as shown in Figure 3.2. Secure with self-drill screws through the pre-drilled holes in the brush.

### Hardware Used

#10 x 1/2" Ig. Self-Drill Screws	<u>Qty</u> 2
----------------------------------	-----------------

## STEP 4: (DIFFERENTIAL LOCK SEAL)

- 4.1 Place one of the remaining brushes (long bristle, 3-3/8" long) to the right side of the differential lock as shown in Figure 3.2. Secure with self-drill screws through the pre-drilled holes in the brush.

### Hardware Used

#10 x 1/2" Ig. Self-Drill Screws	<u>Qty</u> 2
----------------------------------	-----------------

## STEP 5: (PARKING BRAKE SEAL)

- 5.1 Place the remaining brush (long bristle, 3-3/8" long) to the left side of the parking brake lever as shown in Figure 5.1. Secure with self-drill screws through the pre-drilled holes in the brush.

### Hardware Used

#10 x 1/2" Self-Drill Screw	<u>Qty</u> 2
-----------------------------	-----------------

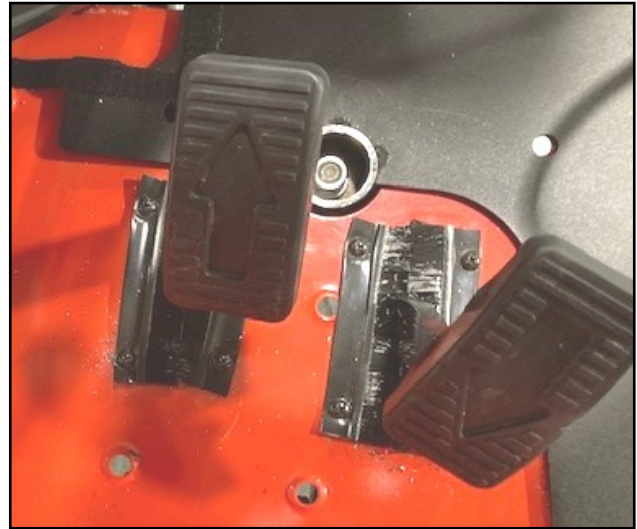


Figure 2.2 (Drive Pedal Seals)

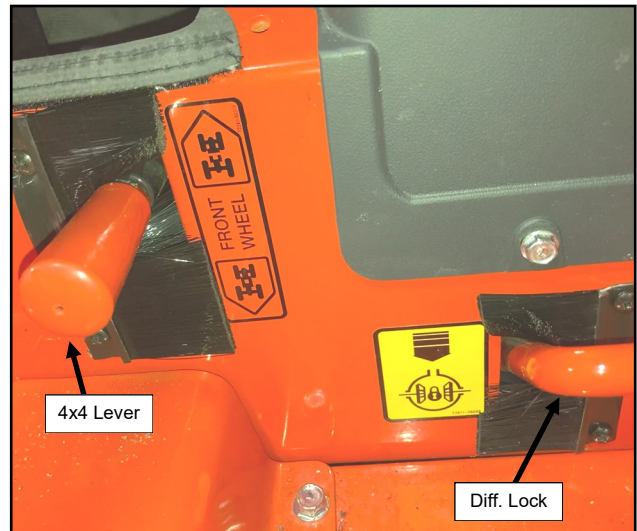


Figure 3.2 (Diff. Lock & 4x4 Lever Seal)



Figure 5.1 (Parking Brake Lever Seal)