



John Deere 2 Family Cab with Heater (p/n: 1JD2FCA) Fits Tractor Models: 2032 & 2038R

While this cab kit was designed to fit on the vehicle(s) listed above, manufacturing tolerances and vehicle assembly may affect cab fitment. It is the responsibility of the cab installer to check all vehicle pedals and levers for full functionality and, as required, adjust the cab fitment to prevent any interference of the cab components with the travel of pedals or levers.



Available Options:

1. Front LED Work Lights (P/N: 9LEDW4)
2. Rear LED Work Lights (P/N: 9LEDW3)
3. Strobe Light (P/N: 9LEDS2)
4. Dome light (P/N 9LEDD14)
5. Side View Mirrors (P/N: 9PM5)
6. Rear View Mirror (P/N: 9PM3)
7. Rear Wiper (P/N: 9PWKRP2F)
8. Seal Kit (P/N: 9JD2FSK)

Approximate Installation Time *

Experienced Dealer Technician – 5 Hours
Average Dealer Technician – 6 Hours
Do-It-Yourself – 7 Hours

(* = Not including accessories)

Approximate Product Specifications

Floorboard to Roof Height: 60 inches
Weight: 328 lbs.
Cab Width: 53.25 inches

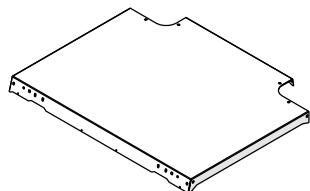
The contents of this envelope are the property of the owner. Leave with the owner when installation is complete.

Rev. G, 07/15/2019

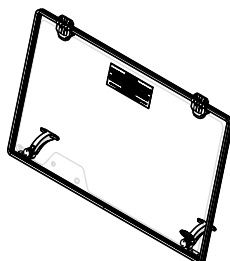
p/n: IM-1JD2FCA

JOHN DEERE 2 FAMILY CAB SERVICE PARTS

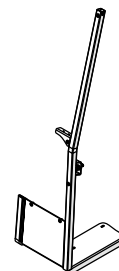
ROOF ASSEMBLY
P/N: 8SV-101-00020



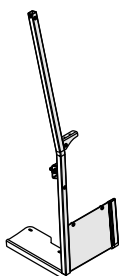
WINDSHIELD ASSEMBLY, 45.75" X 27"
P/N: 8SV-102-00022



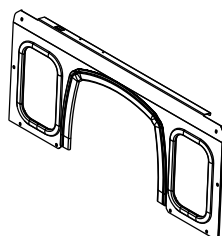
A PILLAR ASSEMBLY, LEFT
P/N: 8SV-104-00009-L



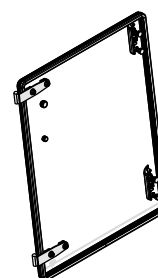
A PILLAR ASSEMBLY, RIGHT
P/N: 8SV-104-00009-R



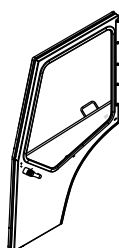
COWL ASSEMBLY
P/N: 8SV-105-00013



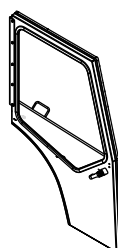
GLASS REAR PANEL LIFT OFF,
34.31X26.15, 3/16" THICK
P/N: 8SV-106-00021



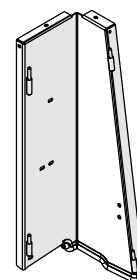
DOOR ASSEMBLY, LEFT
P/N: 8SV-107-00020-L



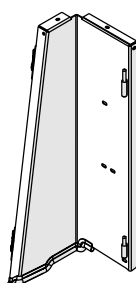
DOOR ASSEMBLY, RIGHT
P/N: 8SV-107-00020-R



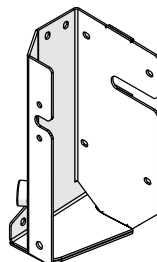
REAR LEG ASSEMBLY, LEFT
P/N: 8SV-108-00008-L



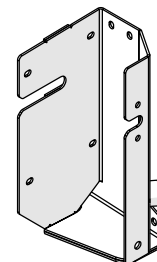
REAR LEG ASSEMBLY, RIGHT
P/N: 8SV-108-00008-R



ROPS BRACKET, LOWER, LEFT
P/N: 8SV-110-00037-L

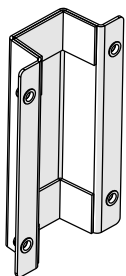


ROPS BRACKET, LOWER, RIGHT
P/N: 8SV-110-00037-R

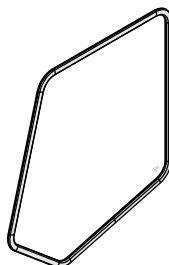


JOHN DEERE 2 FAMILY CAB SERVICE PARTS

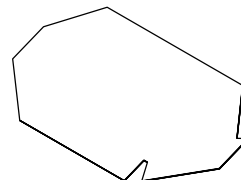
ROPS MOUNTING BRACKET
ASSY, LOWER
P/N: 8SV-110-00039



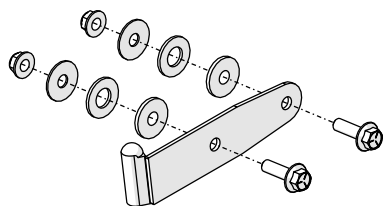
DOOR WINDOW WITH RUBBER
P/N: 8SV-9GL-00038



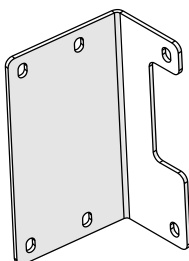
UNDERSEAT FILLER
P/N: 8SV-CFP-00012



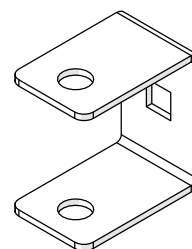
GLASS HINGE SLEEVE WITH
MOUNTING HARDWARE
P/N: 8SV-PL-00021



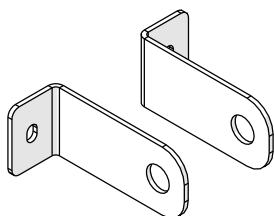
HEATER BRACKET
P/N: 8SV-SM-00727-TB



BRACKET, LIGHT MOUNT
P/N: 8SV-SM-00731-TB



ROPS BRACKET, FOLDING PIN (2)
P/N: 8SV-SM-00759-TB



DOOR HINGE, LEFT
P/N: 8SV-WA00185L-TB

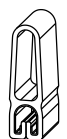
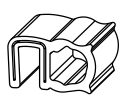
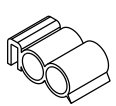


DOOR HINGE, RIGHT
P/N: 8SV-WA00185R-TB



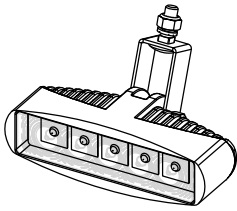
ADDITIONAL SERVICE PARTS

PART NUMBER	DESCRIPTION
9SV-DP11	DOME PLUG 1/2" (BAG OF 10)
9SV-DP10	DOME PLUG 3/8" (BAG OF 10)
8SV-WL3	WINDSHIELD LATCH & BRKT ASS'Y. SGL POST (SET OF L&R)
9SV-HWS	WINDSHIELD HINGE KIT
9PWM110	WIPER MOTOR, 110 DEGREE
9PWB20-FB	WIPER BLADE, 20", FLEX
9PWA14-16	WIPER ARM, ADJUSTABLE LENGTH (11" - 16")
9PWK-HB	GLASS MOUNTING KIT FOR WIPER SYSTEMS
9SV-DSTR-2	DOOR STRIKER KIT (SET OF 2)
9SV-IHRL	INSIDE HANDLE ROTARY LATCH KIT (INCL. L & R)
9SV-OHRL	OUTSIDE HANDLE ROTARY LATCH KIT (SET OF 2)
9SV-9PHW010-W	HINGE WASHER, KIT (SET OF 4) OD .635, ID .41, THK .08
9PI01	POLY INSERT 1", 14-20 GA BLK MATTE ,INSERT FINS .94/.95
9PI02	POLY INSERT 3/4", 14-20 GA BLK MATTE FINISH, INSERT FINS 0.69
8SV-WL3	WINDSHIELD LATCH & BRACKET ASSEMBLY, SINGLE POST (SET OF LEFT & RIGHT)
9SV-VM01	5/8" THICK RUBBER BUMPER (2)
9SV-HWK-00070	HARDWARE KIT JOHN DEERE 2 FAMILY
9SV-9DPSB	HEATER HOSE BUSHINGS, SNAP BUSHING, .750" X 1.093"
9SV-9HR-00005	TEE FITTING, 1-1/8" X 1-1/8" X 5/8"
9SV-9HR0045	BLOCK ADAPTER (3/8" NIPPLE)
9SV-9HR00601.0	HOSE CLAMPS #10 (1")
9SV-9HR00601.5	HOSE CLAMPS #16 (1.5")
9SV-UHTRILV	UNIVERSAL HEATER IN-LINE VALVE (SET OF 2)
9SV-9HR0048	ROCKER SWITCH (HI-OFF-LOW)
9SV-9HR-L	REPLACEMENT LOUVER-15,000 & 20,000 BTU HEATER, KL47
8SV-9PH20WG	TUCK-AWAY HEATER WITH WIRED GROUND
9SV-HRH61-20	HEATER HOSE (5/8" I.D.)-20 FT
9PH20-2	FAN 120 x 120 x 38 12VDC 12W 3200 RPM
9SV-WH-00071	WIRING HARNESS FENDER LIGHT
9SV-WH-00072	WIRING HARNESS POWER
8SV-WH-GF	WIRE HARNESS, GLASS FUSE
9DL01H	KEYS, SET OF 2 ON A RING, FOR HANDLE 1096-1, KEY CODE C40

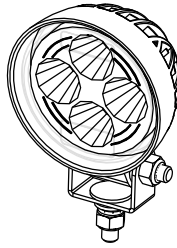
5/8" STD BULB, 1/16" GRIP  9SV-PRO2-15	1" FLAT BULB, 1/16" GRIP  9SV-PRO5-10	ARCH P.S.A.  9SV-PRO9-10	WINDOW RUBBER  9SV-PR10-20	1/2" WEATHERSEAL  9SV-PR20-10	FOAM TAPE, 1/8" X 2"  9SV-PR35-5	3/4" SIDE BULB, 1/4" GRIP  9SV-PR38-15
1-1/2" D. SIDE BULB, 1/16" GRIP  9SV-PR41-5						

OPTIONAL ACCESSORIES FOR JOHN DEERE 2 FAMILY CABS

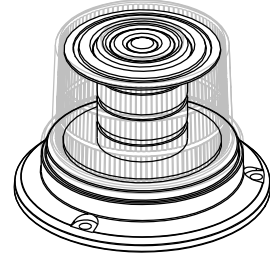
FRONT LED WORK LIGHTS (P/N: 9LEDW4)



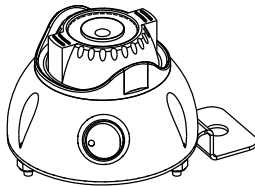
REAR LED WORK LIGHTS (P/N: 9LEDW3)



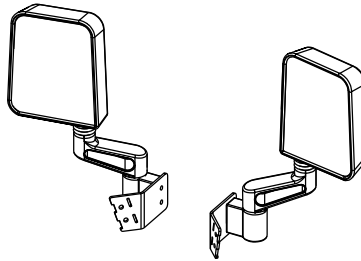
STROBE LIGHT (P/N: 9LEDS2)



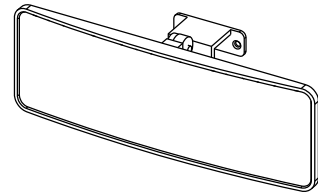
DOME LIGHT (P/N: 9LEDD14)



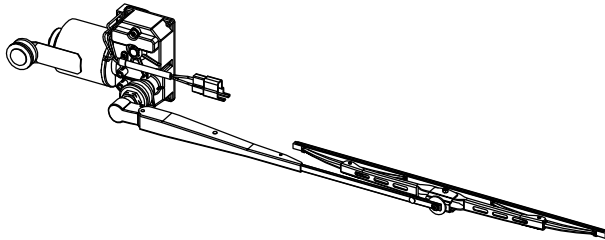
SIDE VIEW MIRRORS (P/N: 9PM5)



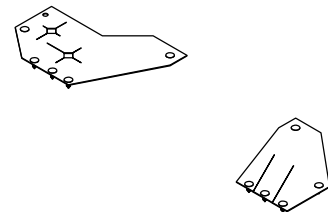
REAR VIEW MIRROR (P/N: 9PM3)



REAR WIPER KIT, 85 DEG W/ 14" FLEX BLADE (P/N: 9PWKRP2F)



SEAL KIT (P/N: 9JD2FSK)



BOLT TORQUE

BOLT TORQUE SPECIFICATIONS

GENERAL TORQUE SPECIFICATION TABLE

Use the following torques when special torques are not given. These values apply to fasteners as received from suppliers, dry, or when lubricated with normal engine oil. They do not apply if special graphited or moly disulphide greases or other extreme pressure lubricants are used. This applies to both UNF and UNC threads. Remember to always use grade five or better when replacing bolts.

IMPORTANT: On all PLATED GRADE 8 bolts, reduce torque 15% from listed bolt torque specification.

SAE Grade No.		2				5				8*			
Bolt head identification mark as per grade. NOTE: Manufacturing Marks Will Vary						  				  			
Bolt Size		TORQUE				TORQUE				TORQUE			
Inches	Millimeters	Pounds Feet		Newton-Meters		Pounds Feet		Newton-Meters		Pounds Feet		Newton-Meters	
Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.
1/4	6.35	5	6	7	8	9	11	12	15	12	15	16	20
5/16	7.94	10	12	14	16	17	20.5	23	28	24	29	33	39
3/8	9.53	20	23	27	31	35	42	48	57	45	54	61	73
7/16	11.11	30	35	41	47	54	64	73	87	70	84	95	114
1/2	12.70	45	52	61	70	80	96	109	130	110	132	149	179
9/16	14.29	65	75	88	102	110	132	149	179	160	192	217	260
5/8	15.88	95	105	129	142	150	180	203	244	220	264	298	358
3/4	19.05	150	185	203	251	270	324	366	439	380	456	515	618
7/8	22.23	160	200	217	271	400	480	542	651	600	720	814	976
1	25.40	250	300	339	406	580	696	787	944	900	1080	1220	1464
1-1/8	25.58	-	-	-	-	800	880	1085	1193	1280	1440	1736	1953
1-1/4	31.75	-	-	-	-	1120	1240	1519	1681	1820	2000	2468	2712
1-3/8	34.93	-	-	-	-	1460	1680	1980	2278	2380	2720	3227	3688
1-1/2	38.10	-	-	-	-	1940	2200	2631	2983	3160	3560	4285	4827

*Thick Nuts must be used with Grade 8 bolts

METRIC BOLT TORQUE SPECIFICATIONS



Size of Screw	Property Class	Course Thread			Fine Thread		
		Pitch (mm)	Pounds Feet	Newton-Meters	Pitch (mm)	Pounds Feet	Newton-Meters
M6	5.6	1.0	3.6-5.8	4.9-7.9	-	-	-
	8.8		5.8-9.4	7.9-12.7		-	-
	10.9		7.2-10	9.8-13.6		-	-
M8	5.6	1.25	7.2-14	9.8-19	1.0	12-17	16.3-23
	8.8		17-22	23-29.8		19-27	25.7-36.6
	10.9		20-26	27.1-35.2		22-31	29.8-42
M10	5.6	1.5	20-25	27.1-33.9	1.25	20-29	27.1-39.3
	8.8		34-40	46.1-54.2		35-47	47.4-63.7
	10.9		38-46	51.5-62.3		40-52	54.2-70.5
M12	5.6	1.75	28-34	37.9-46.1	1.25	31-41	42-55.6
	8.8		51-59	69.1-79.9		55-68	75.9-92.1
	10.9		57-66	77.2-89.4		62-75	84-101.6
M14	5.6	2.0	49-56	66.4-75.9	1.5	52-64	70.5-86.7
	8.8		81-93	109.8-126		90-106	122-143.6
	10.9		96-109	130.1-147.7		107-124	145-168
M16	5.6	2.0	67-77	90.8-104.3	1.5	69-83	93.6-112.5
	8.8		116-130	157.2-176.2		120-138	162.6-187
	10.9		129-145	174.8-196.5		140-158	189.7-214.1
M18	5.6	2.0	88-100	119.2-136	1.5	100-117	136-158.5
	8.8		150-168	203.3-227.6		177-199	239.8-269.6
	10.9		175-194	237.1-262.9		202-231	273.7-313
M20	5.6	2.5	108-130	146.3-176.2	1.5	132-150	178.9-203.3
	8.8		186-205	252-277.8		206-242	279.1-327.9
	10.9		213-249	288.6-337.4		246-289	333.3-391.6