



8/17/2015

CURTIS INSTALLATION INSTRUCTIONS

JOHN DEERE 2320/2520/2720**HARD SIDED CURTIS ENCLOSURE (p/n: 1JD2520 S)****SOFT SIDED CURTIS ENCLOSURE (p/n: 1JD2520SS)**

The contents of this envelope are the property of the owner.
Be sure to leave with the owner when installation is complete.



Note: soft sided cab shown on model 2320 with optional work lights and optional strobe light.

WARNING This Curtis Cab is designed and manufactured for use only as reasonable weather protection. This cab is not applicable. Nor should the cab be considered as protection against roll over, collision or other accidents that may result. This cab is **NOT** a R.O.P.S. cab. **Extreme** care should be taken when operating it and by qualified, experienced operators only.

WARNING Exposure to Carbon Monoxide can Cause illness, serious injury or death. Never operate vehicle if suspicious of Carbon Monoxide. Inspect exhaust system for leaks monthly. Leaks can result from loose connections, corrosion, cracks or other damage to the exhaust manifold. If leaks are found, repair or replace exhaust system. Do not use vehicle until repair or replacement is complete.

NOTICE
Curtis Cabs, blades and general accessories add additional weight to the base vehicle. All Curtis accessory weights are listed in product brochures. Deduct the accessories total weight from the vehicle's rated capacity and never exceed the vehicle's rated capacity including driver and passenger.

CURTIS/BLADES/SPREADERS/ACCESSORIES

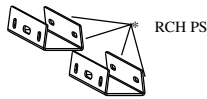
p/n: IM-1JD2520

INSTALLATION & OWNER'S MANUAL

J.D. 2320/2520/2720 H RD ND SOFT SIDED C B P RTS LIST (p/n 1JD2520 S and 1JD2520SS)

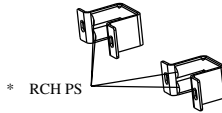
ROLL B R BR C- KET MOUNTS

(COLOR: T-BL CK) QTY. 2 P/N 8SV-252018-B4

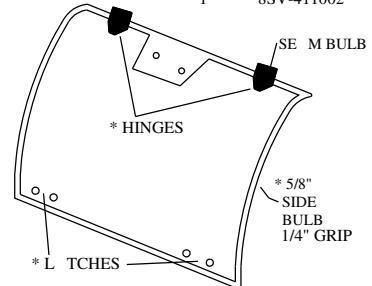


ROLL B R BR CKETS

(COLOR: T-BL CK) QTY. 2 P/N 8SV-252017-B4

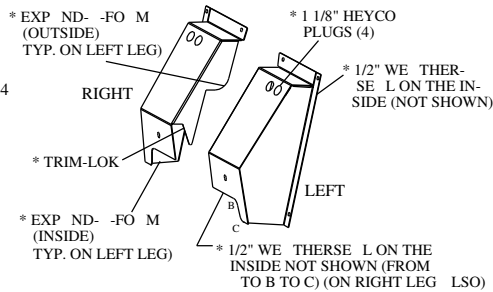


WINDSHIELD QTY. 1 P/N 8SV-411002



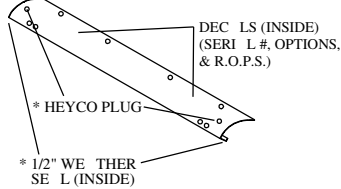
FRONT LEGS

(COLOR: GREEN) LEFT 1 8SV-252003L-G4
RIGHT 1 8SV-252003R-G4



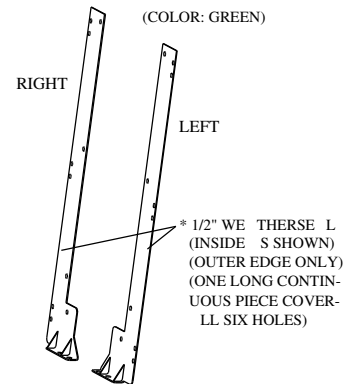
WINDSHIELD SUPPORT

(COLOR: T-BL CK) QTY. 1 P/N 8SV411004-B4



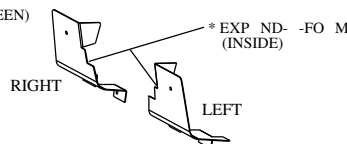
RE R LEGS

LEFT 1 8SV252011L-G4
RIGHT 1 8SV252011R-G4



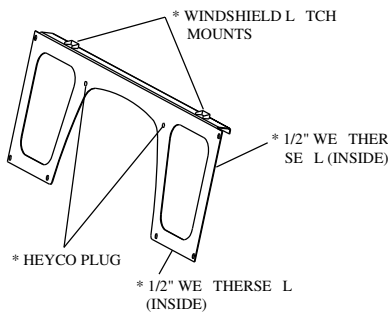
FRONT LEG BOTTOM

(FOR MODEL 2520 ONLY) LEFT 1 8SV-252008L-G4
RIGHT 1 8SV-252008R-G4
(COLOR: GREEN)



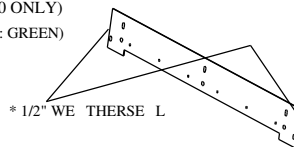
COWL

(COLOR: GREEN) QTY. 1 P/N 8SV-252005-G4



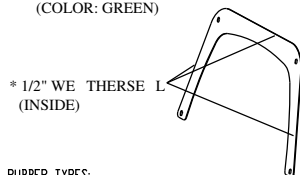
TOP FILLER

(FOR MODEL 2320 ONLY) QTY. 1 P/N 8SV252010-G4
(COLOR: GREEN)



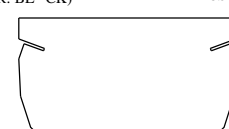
COWL INSERT

FOR MODEL 2520 QTY. 1 P/N 8SV-252012-G4
(COLOR: GREEN)



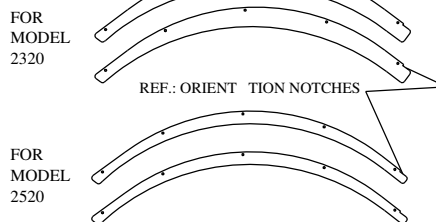
BEHIND SE T FILLER

(COLOR: BL CK) QTY. 1 P/N 8SV252015



CONTOURS

FOR MODEL 2320 QTY. 2 P/N 8SV-252013-B4
FOR MODEL 2520 QTY. 2 P/N 8SV-252014-B4
(COLOR: T-BL CK)



RUBBER TYPES:

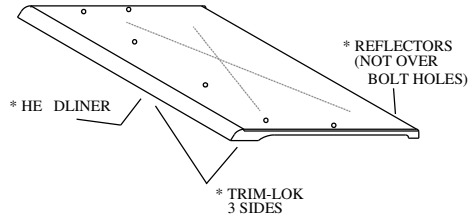
ARCH PSA 9SV-PR09-5	1/2" WEATHER SEAL 9SV-PR20-10	3/4" SIDE BULB W/ 1/4" GRIP 9SV-PR38-15
1" FLAT BULB 9SV-PR05-10	1/4" x 3/4" EXPAND-A-FORM 9SV-PR30-5	

C BS/BL DES/SPRE DERS/ CCESSORIES

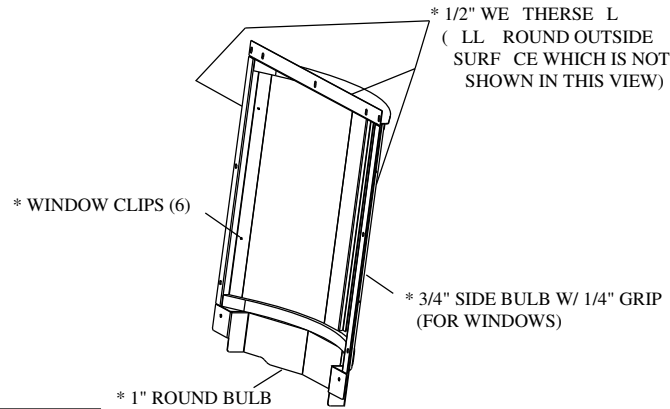
* IN HOUSE PPLIC TIONS

J.D. 2320/2520/2720 H RD SIDED C B P RTS LIST (p/n 1JD2520 S)

ROOF	QTY.	P/N
(COLOR: YELLOW)	1	8SV-411001-Y2



RE R P NEL	QTY.	P/N
(COLOR: GREEN)	1	8SV-252006-G4

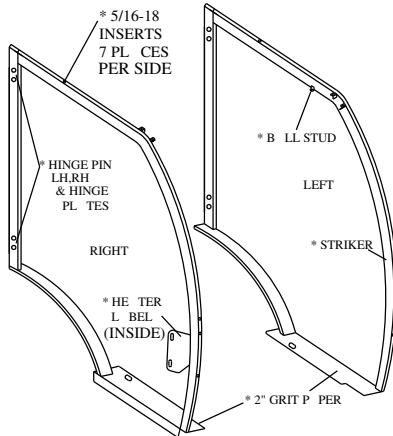


RUBBER TYPES:

1/2" WEATHER SEAL 9SV-PR20-10	3/4" SIDE BULB W/ 1/4" GRIP 9SV-PR38-15	1" ROUND BULB 9PR19	TRIM-LOK 9PR01
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UNITIZED SIDE FR MESH RD C B

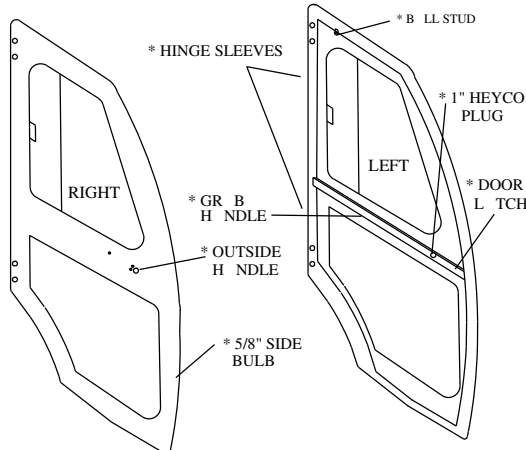
QTY.	P/N
LEFT 1	8SV-2520 S9L-B4
RIGHT 1	8SV-2520 S9R-B4



* IN HOUSE PPLIC TIONS

H RD DOORS

QTY.	P/N
LEFT 1	8SV-2520 S7L-G4
RIGHT 1	8SV-2520 S-7R-G4



ADDITIONAL SERVICE PARTS

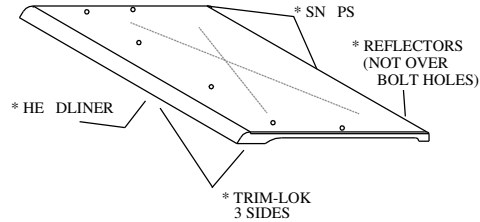
P/N	DESCRIPTION
9SV-HWS	POP OUT WSHIELD HINGE KIT
9SV-WL1	POP OUT WSHIELD LATCH KIT
9SV-HDR1	UNITIZED FRAME HINGE KIT
8SV-SWXL	LEFT DOOR SLIDER ASSEMBLY
8SV-SWXL	RIGHT DOOR SLIDER ASSEMBLY
9SV-IHRL	ROTARY DOOR LATCH KIT
9SV-OHRL	OUTSIDE R-LATCH HANDLE W/KEY
9SV-GS02	GAS SPRING DOOR (2)
8SV-GL14x30	REAR PANEL WINDOW (SINGLE)
JDE2520HWK-01 & 02	HARDWARE KIT (CAB & REAR PANEL)
9SV-GH	GRAB HANDLE KIT (2)
9SV-DP02	HEYCO PLUG (15)
9SV-DS02	CABLE DOOR STOP (13 7/8\"

C BS/BL DES/SPRE DERS/ CCESSORIES

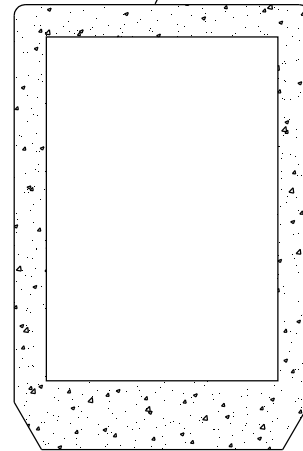
J.D. 2320/2520/2720 SOFT SIDED C B P RTS LIST (p/n 1JD2520SS)

RE R CURT IN	QTY.	P/N
(COLOR: YELLOW)	1	8SV-252016-VP

ROOF	QTY.	P/N
(COLOR: YELLOW)	1	8SV-411001 -Y2



*FEM LE SN PS (6) (OUTSIDE)

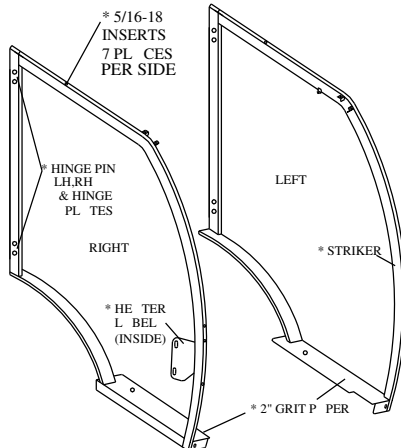


RUBBER TYPES:



UNITIZED SIDE

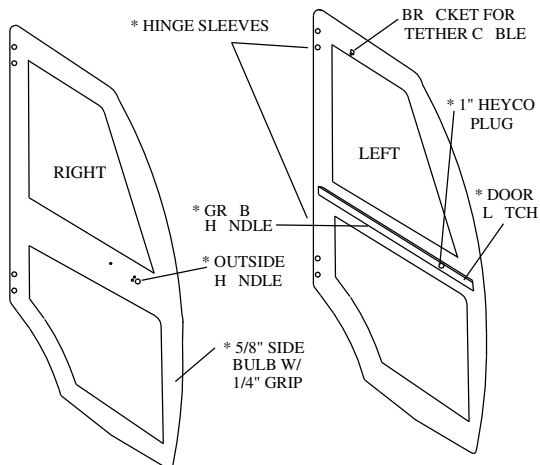
FR MES SOFT C B	QTY.	P/N
(COLOR: T-BL CK)	LEFT 1	JD2520SS-09L
	RIGHT 1	JD2520SS-09R



* IN HOUSE PPLIC TIONS

SOFT DOORS

	QTY.	P/N
(FR ME: BL CK POLY)	LEFT 1	8SV-2520SS7L-VP
(VINYL: YELLOW)	RIGHT 1	8SV-2520SS7R-VP



ADDITIONAL SERVICE PARTS

DESCRIPTION

SOFT SIDED HARDWARE KIT
CABLE DOOR STOP (4)

P/N

JD2520HWK-03
9SV-DS02

C BS/BL DES/SPRE DERS/ CCESSORIES