



**INSTALLATION MANUAL
DROP-ON CAB
(BX4070A, BX4070CA)
KUBOTA BX-80 SERIES TL (BX1880, 2380, 2680)**

CALIFORNIA PROPOSITION 65



WARNING:
Cancer and reproductive harm - www.P65Warnings.ca.gov

BEFORE INSTALLING CAB

- Read all instructions and safety instructions in this manual.
- Refer to your machine's operator's manual and safety instructions on your machine's safety decals.
- Wear appropriate personal protective equipment (PPE) when performing work.
- Hang a "**DO NOT OPERATE**" tag in operator station.
- Rear ballast on the tractor is required while this cab is in use. Install one set of rear wheel weights OR liquid ballast per the tractor operator manual.



WARNING

To avoid personal injury or death:

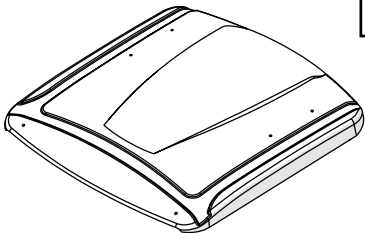
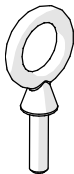
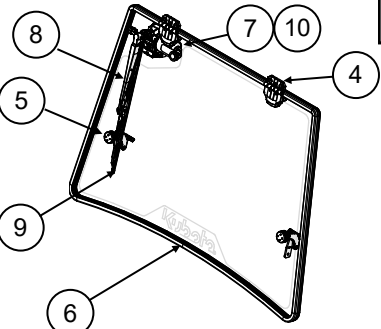
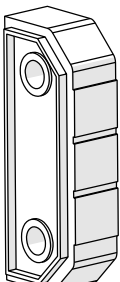
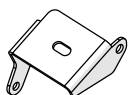
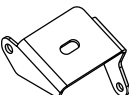
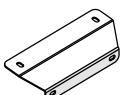
- Cabs and accessories add additional weight to the base vehicle. Deduct the accessory's total weight from the vehicle's rated capacity including driver. Never operate the vehicle outside of its rated weight capacity.
- Exposure to carbon Monoxide can cause illness, serious injury, or death. Never operate vehicle if suspicious of Carbon Monoxide. Inspect exhaust system for leaks monthly. Leaks can result from loose connections, corrosion, cracks, or other damage to the exhaust manifold. If leaks are found, repair or replace exhaust system. Do not use vehicle until repair or replacement is complete.
- Prolonged exposure to loud noise can cause impairment or loss of hearing. Wear a suitable hearing protective device such as earmuffs or earplugs to protect against objectionable or uncomfortable noises.

Estimated assembly time: 3-4 hours

■ AVAILABLE REPLACEMENT PARTS

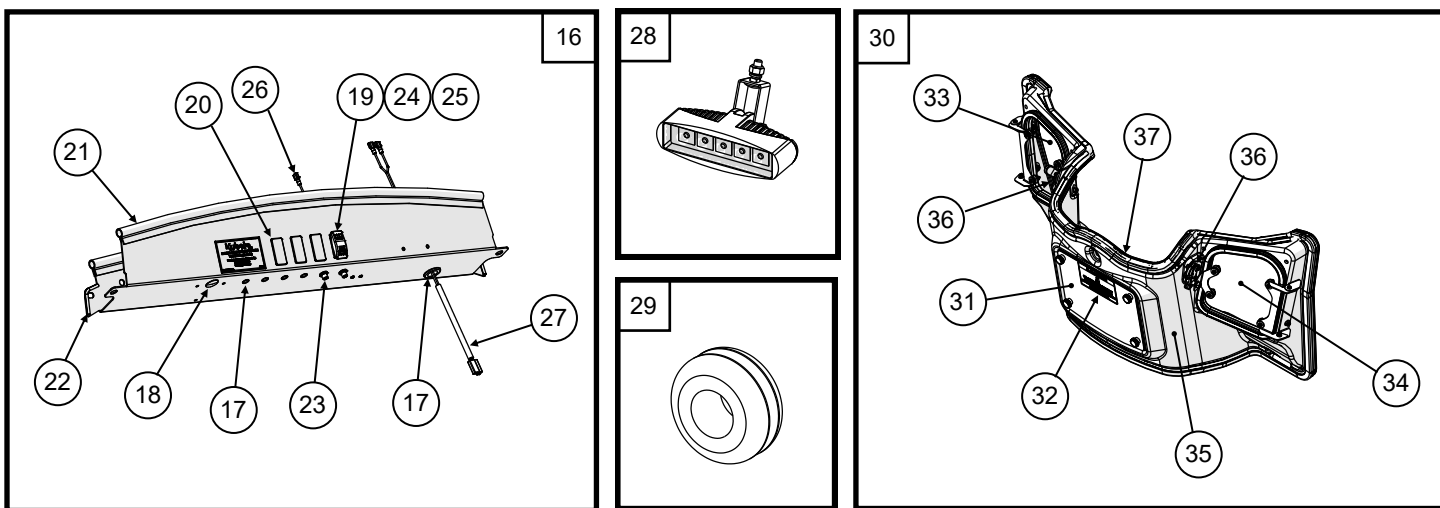
Ref. No.	Part No.	Part Name	QTY	REMARKS
1	77700-08525	ROOF ASSEMBLY	1	Code No.: 101-00009
2	77700-05446	5/16" EYEBOLT	2	Code No.: 79-00-0000
3	77700-12006	WINDSHIELD ASSEMBLY, WITH WIPER	1	Code No.: 8SV-102-00029
4	70000-01040	HINGE ASSY, STD WINDSHIELD KIT	1	Code No.: 9PH007
5	77700-08560	LATCH, POP-OUT, SINGLE ARM, 3IN OPENING	1	Code No.: 9WL06
6	70000-01252	3/4" SIDE BULB, 1/4" GRIP WITH 2 WIPERS	169"	Code No.: 9PR38
7	70000-01056	WIPER MOTOR, 85 DEGREE	1	Code No.: 9PWM852
8	70000-01054	WIPER ARM, ADJUSTABLE LENGTH (11" - 16")	1	Code No.: 9PWA14-16
9	70000-01055	WIPER BLADE, 20", FLEX	1	Code No.: 9PWB20-FB
10	77700-08630	GLASS MOUNTING KIT FOR WIPER SYSTEMS, O.E.M.	1	Code No.: 9PWK-HBOEM
11	70000-01015	WINDSHIELD HINGE BLOCK SPACER, TALL STYLE, 3/4" THICK	1	Code No.: 9BLK01
12	77700-08535	ROOF PIVOT BRACKET, LEFT	1	Code No.: SM-00298-L
13	77700-08536	ROOF PIVOT BRACKET, RIGHT	1	Code No.: SM-00298-R
14	77700-08517	ROOF MOUNT BRACKET, TL	1	Code No.: SM-00333
15	77700-12007	HARDWARE KIT	1	Code No.: HWK-00137
N.S.	70000-01216	KEYS, CAB DOOR	2	Code No.: 9DL01H
N.S.	77700-05439	WIRE HARNESS, RELAY, KF2	1	Code No.: KF2-RWH
N.S.	77700-12009	INSTALLATION INSTRUCTIONS, KBX80 TL, DROP ON	1	Code No.: IM-BX4070A

N.S. = Not Shown

 1	 2	HARDWARE KIT 15  2X—SCREW, HEX FLANGE, M10X1.25 X 25LG  4X—SCREW, HEX FLANGE, 3/8-16 X 2-1/4LG  4X—SCREW, HEX FLANGE, 3/8-16 X 3/4LG  15X—SCREW, BUTTON HEAD FLANGE, 5/16-18 X 3/4LG  5X—SCREW, BUTTON HEAD FLANGE, 1/4-20 X 3/4LG  5X—SCREW, PAN HEAD, #10-32 X 5/8LG  1X—CARRIAGE BOLT, 5/16-18 X 1LG  1X—CARRIAGE BOLT, M8X1.25 X 40LG  3X—STEEL WASHER, SAE, 5/16" ID  4X—STEEL FENDER WASHER, 5/16" ID X 1-1/4" OD  2X—NYLON WASHER, #10 ID X 3/8" OD  5X—NUT, HEX FLANGE, NYLON INSERT, 1/4-20  7X—NUT, HEX FLANGE, NYLON INSERT, 5/16-18  5X—NUT, HEX FLANGE, NYLON INSERT, #10-32  8X—NUT, HEX FLANGE, NYLON INSERT, 3/8-16  6X—NUT, THUMB, 1/4-20  1X—1/2" BLACK NYLON CABLE CLAMP
 3	 11	
 12	 13	
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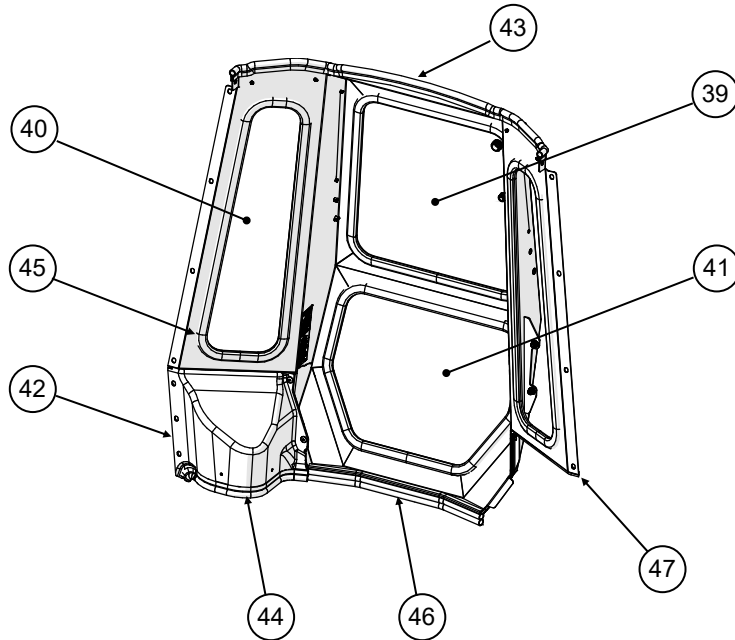
Ref. No.	Part No.	Part Name	QTY	REMARKS
16	77700-12005	WINDSHIELD SUPPORT ASSEMBLY	1	Code No.: 8SV-103-00023
17	77700-08559	DOME PLUG, 3/8"	1	Code No.: 9DP10
18	77700-05150	HOLE PLUG, .75" X 1/8" GRIP	1	Code No.: 9DP16
19	70000-01220	RED SWITCH COVER, LIGHT SYMBOL	1	Code No.: 9PCD1-C
20	77700-05153	HOLE PLUG FOR V-SERIES BK CARLING SWITCH	1	Code No.: 9VH2-01
21	70000-01397	5/8" STD BULB, 1/16" GRIP	37"	Code No.: 9PRO2
22	77700-08541	ARCH PSA RUBBER, .20WDX.15TALL	48"	Code No.: 9PR53
23	77700-08625	5 AMP PUSH BUTTON RESET BREAKER W/ NUT	1	Code No.: 9SV-APBR
24	77700-05438	WIRE HARNESS, DUAL	1	Code No.: KF2-DWH
25	70000-01156	SWITCH, CARLING, (OFF-ON)	1	Code No.: OHC-5
26	77700-08628	WIRE HARNESS, POWER JUMPER, BX80	1	Code No.: WH-00035
27	77700-08631	FRONT WIPER HARNESS, BX80	1	Code No.: WH-00036
28	77700-05166	WORK LIGHTS, LED FLAT-5	1	Code No.: 9LEDFWL-A
29	70000-01086	3/8" RUBBER GROMMET	1	Code No.: AC1028
30	77700-08533	RADIATOR SHROUD, PLASTIC	1	Code No.: 111-00008
31	77700-08540	AUXILIARY RADIATOR INTAKE COVER	1	Code No.: 111-00009
32	77700-09080	DECAL, CAUTION, AUXILIARY RADIATOR INTAKE INFORMATION	1	Code No.: 9DL-209
33	77700-08542	RADIATOR SHROUD WINDOW, LEFT	1	Code No.: 9GL-00026
34	77700-08543	RADIATOR SHROUD WINDOW, RIGHT	1	Code No.: 9GL-00027
35	77700-08544	RADIATOR SHROUD, MOLDED PLASTIC	1	Code No.: P-00026
36	77700-01021	LATCH, LEFT	1	Code No.: 9YR-LL
		LATCH, RIGHT	1	Code No.: 9YR-LR
37	70000-01252	3/4" SIDE BULB, 1/4" GRIP WITH 2 WIPERS	169"	Code No.: 9PR38



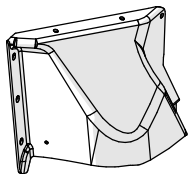
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Ref. No.	Part No.	Part Name	QTY	REMARKS
38	77700-12008	REAR PANEL ASSEMBLY, TL	1	Code No.: 106-00035
39	77700-08519	REAR PANEL GLASS, TL	1	Code No.: 9GL-00019
40	77700-08520	REAR LEG WINDOW, TL	1	Code No.: 9GL-00021
41	77700-08521	REAR PANEL GLASS, LOWER, TL	1	Code No.: 9GL-00022
42	77700-08522	FUEL FILLER SHROUD, TL, RIGHT	1	Code No.: P-00021
43	70000-01254	5/8" STD BULB, 1/16" GRIP	144"	Code No.: 9PRO2
44	70000-01397	5/8" STD BULB, 1/16" GRIP	37"	Code No.: 9PRO2
45	77700-00278	WINDOW RUBBER, 14-16GA STEEL, .18-.28 WINDOW THICKNESS	80"	Code No.: 9PR10
46	77700-05241	1-1/2" DOUBLE SIDE BULB, 1/16" GRIP AND 1 WIPER	189"	Code No.: 9PR41
47	77700-08541	ARCH PSA RUBBER, .20WDX.15TALL	48"	Code No.: 9PR53
48	77700-08523	STORAGE BOX SHROUD, TL, LEFT	1	Code No.: P-00022
49	77700-08518	ROPS BRACKET, TL	1	Code No.: SM-00418
50	77700-08537	ANCHOR PLATE, ROPS	1	Code No.: SM-00442
51	77700-08538	SEAT TRAVEL LIMITING PLATE	1	Code No.: SM-00447

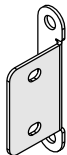
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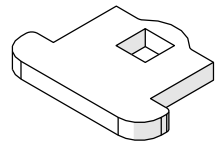
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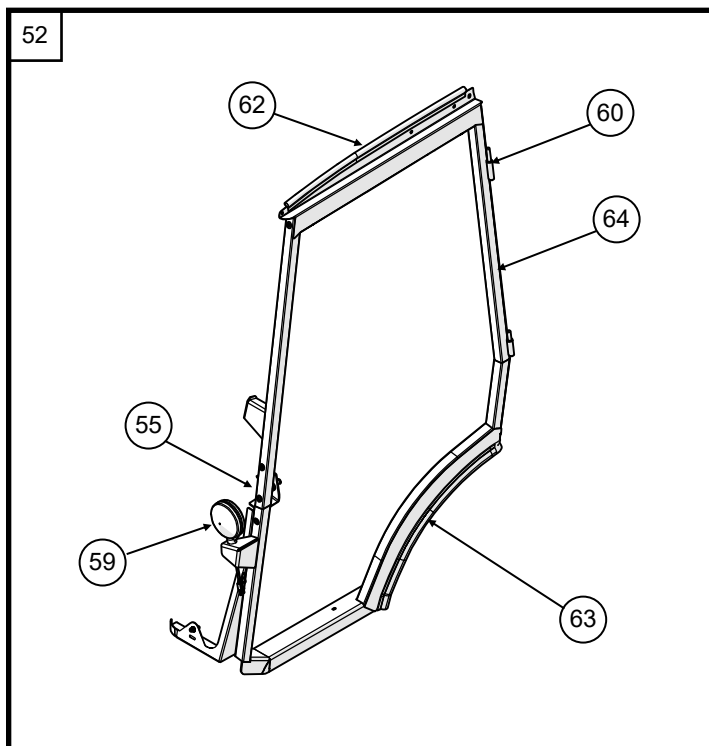
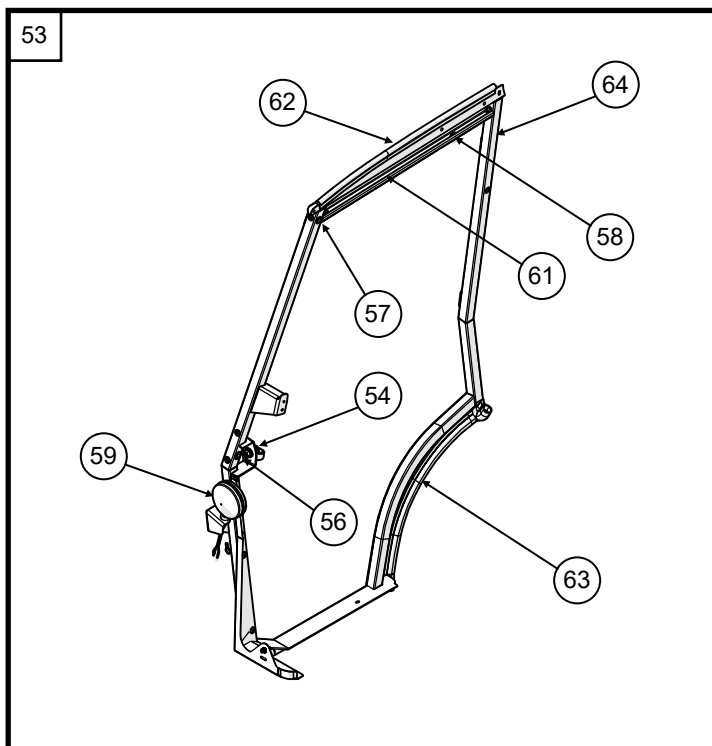
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■ AVAILABLE REPLACEMENT PARTS

Ref. No.	Part No.:	Part Name	QTY	REMARKS
52	77700-08531	SIDEFRAME ASSEMBLY, LEFT	1	Code No.: 109-00006-L
53	77700-08532	SIDEFRAME ASSEMBLY, RIGHT	1	Code No.: 109-00006-R
54	77700-08547	STRIKER BOLT, HARD, 42MM OAL	1	Code No.: 9DL01D-H
55	77700-08548	DOME PLUG, 11/16"	1	Code No.: 9DP05
56	77700-05457	RUBBER GROMMET, .4375IDx.125GW, x.6875GDx.9375OD	1	Code No.: 9HR03
57	77700-08549	RUBBER GROMMET, .5313IDx.125GW x.6875GDx.8125OD	1	Code No.: 9HR05
58	70000-01024	BALL STUD, 10MM, 5/16-18, HB	1	Code No.: 9GS02A
59	77700-08644	FRONT FLASHER, 4" ROUND, POST MOUNT, AMBER/AMBER	1	Code No.: 114-00006
60	77700-05253	HINGE WASHER, WELD-ON, BRASS, (.635"OD X .41"ID X .08"THK)	1	Code No.: 9PHW010-W
61	70000-01050	TRIM LOK, STD, 1/16"-1/8" GRIP	220"	Code No.: 9PRO1
62	70000-01397	5/8" STD BULB, 1/16" GRIP	37"	Code No.: 9PRO2
63	77700-05144	1" ROUND BULB, 1/16" GRIP	72"	Code No.: 9PR19
64	77700-08541	ARCH PSA RUBBER, .20WDX.15TALL	48"	Code No.: 9PR53
N.S.	77700-05134	1/2" X 9/16" RUBBER FOAM WEATHERSEAL	92"	Code No.: 9PR43
N.S.	77700-08545	WIRING HARNESS, CAB SIDE POWER, KBX80	1	Code No.: WH-00033
N.S.	77700-08546	WIRING HARNESS, FRONT FLASHERS TO REAR LIGHTS, KBX80	1	Code No.: WH-00034

N.S. = Not Shown



■ AVAILABLE REPLACEMENT PARTS

Ref. No.	Part No.	Part Name	QTY	REMARKS
65	77700-08529	DOOR ASSEMBLY, LEFT	1	Code No.: 107-00013-L
66	77700-08530	DOOR ASSEMBLY, RIGHT	1	Code No.: 107-00013-R
67	77700-08550	DOOR WINDOW, LOWER, GLASS	1	Code No.: 9GL-00028
68	77700-08554	SLIDING WINDOW, FS-105, 29.56 X 24.62 X 22.55 X 28.76	1	Code No.: 9SW-00009-L
69	77700-08551	SLIDING WINDOW, FS-105, 29.56 X 24.62 X 22.55 X 28.76	1	Code No.: 9SW-00009-R
70	77700-08555	HINGE SLEEVE ASSY, W-O, SHORT, KUB-DGRAY, LEFT	1	Code No.: PL-00010-L
71	77700-08552	HINGE SLEEVE ASSY, W-O, SHORT, KUB-DGRAY, RIGHT	1	Code No.: PL-00010-R
72	77700-08556	HINGE SLEEVE ASSY, W-O, LONG, KUB-DGRAY, LEFT	1	Code No.: PL-00011-L
73	77700-08553	HINGE SLEEVE ASSY, W-O, LONG, KUB-DGRAY, RIGHT	1	Code No.: PL-00011-R
74	70000-01016	DOOR LATCH, STD, LEFT (USED ON RIGHT SUICIDE DOORS)	1	Code No.: 9DL01A
75	70000-01017	DOOR LATCH, STD, RIGHT (USED ON LEFT SUICIDE DOORS)	1	Code No.: 9DL01B
76	70000-01018	DOOR HANDLE, OUTSIDE, PLASTIC (ROTARY LATCH)	1	Code No.: 9DL01C
77	70000-01024	BALL STUD, 10MM, 5/16-18, HB	1	Code No.: 9GS02A
78	77700-00279	WINDOW RUBBER, 14-16GA STEEL, .18-.28 WINDOW THICKNESS	110"	Code No.: 9PR10
79	70000-01401	3/4" SIDE BULB, 1/16" GRIP	169"	Code No.: 9PR17
80	77700-08539	GAS SPRING, 20" EXT, 12" COMP, 30 LBS, QD END	1	Code No.: 9GS12Q

