



POLARIS®

DOOR INSTALLATION INSTRUCTIONS

POLARIS MODULAR STEEL DOORS (p/n 2875934-067)

IMPORTANT: THIS ACCESSORY WEIGHS 94 POUNDS. PLEASE ADJUST THE VEHICLE PAYLOAD ACCORDINGLY.

The contents of this envelope are the property of the owner. Be sure to leave with the owner when installation is complete.

WARNING Exposure to Carbon Monoxide can Cause illness, serious injury or death. Never operate vehicle if suspicious of Carbon Monoxide. Inspect exhaust system for leaks monthly. Leaks can result from loose connections, corrosion, cracks or other damage to the exhaust manifold. If leaks are found, repair or replace exhaust system. Do not use vehicle until repair or replacement is complete.

ADDED WEIGHT NOTICE
Curtis Cabs, blades and general accessories add additional weight to the base vehicle. All Curtis accessory weights are listed in product brochures. Deduct the accessories total weight from the vehicles rated capacity and never exceed the vehicles rated capacity including driver and passenger.

**NOTE: You must have the following to complete the installation of these doors:
Windshield Assembly (p/n 2874886), Rear Panel Assembly (p/n 2874888),
and Roof (p/n 2874887).**

1. INSTALL DOORS

NOTE: If pin hinges are not installed on rear panel, remove rear panel and install pin hinges with the pin toward the front. Reinstall the rear panel.

- 1.1 Install doors onto pin hinges. Work the doors back and forth until the hinges are completely seated.
- 1.2 Remove the two (2) 5/16" button head screws in the side of the front windshield assembly and lower mount. Install striker pin and mount to the inside of the lower mount as shown in fig. 1.2. (NOTE: finger guard to end up being centered and facing inwards.) Repeat for opposite side.

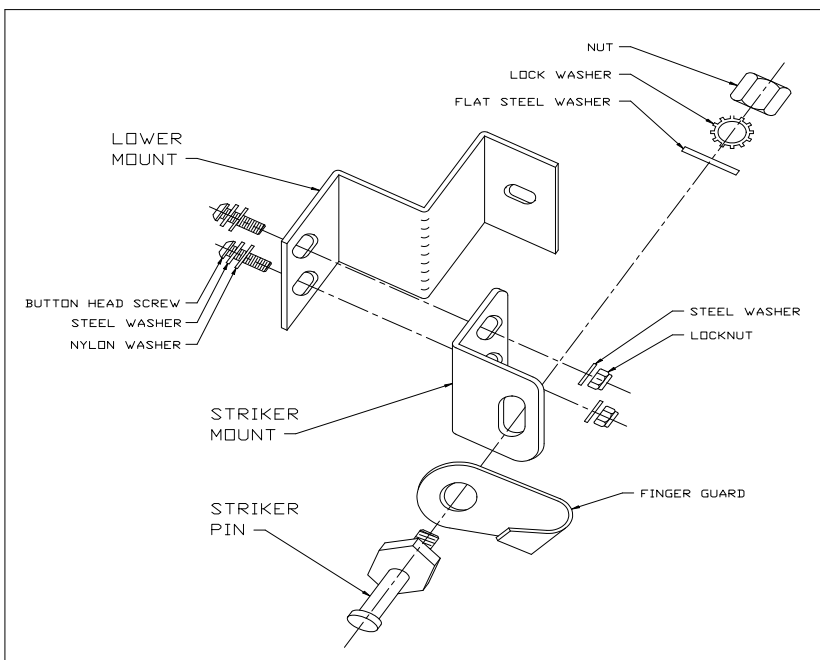
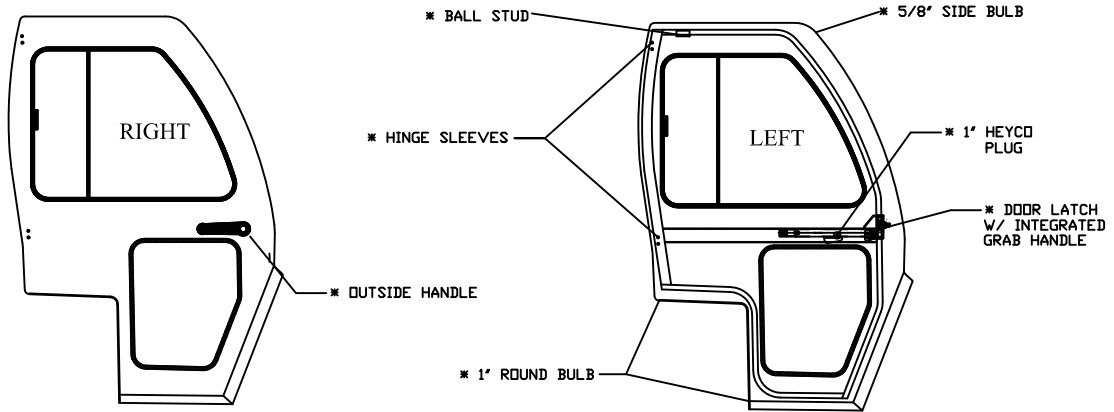


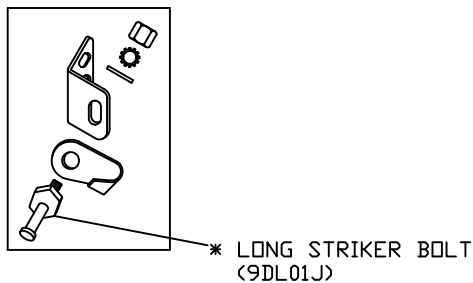
Fig. 1.2

POLARIS MODULAR CAB PARTS LIST
STEEL DOOR KIT P/N 2875934-067

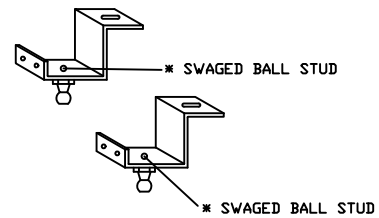
HARD SIDED DOORS	QTY.	P/N
LEFT	1	2875934-067LD
RIGHT	1	2875934-067RD



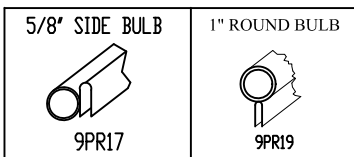
STRIKER PIN MOUNT ASS'Y.	QTY.	P/N
	2	2874889-2



GAS SPRING MOUNTS	QTY.	P/N
	2	2875934-067GSM



RUBBER TYPES:



ADDITIONAL SERVICE PARTS

P/N	DESCRIPTION
9PH006	UNITIZED FRAME HINGE KIT-LH
9PH005	UNITIZED FRAME HINGE KIT-RH
9SW-C2L	LEFT DOOR SLIDER ASSEMBLY
9SW-C2R	RIGHT DOOR SLIDER ASSEMBLY
9DL03A	ROTARY DOOR LATCH W/ HANDLE -LH (SHORT)
9DL03B	ROTARY DOOR LATCH W/ HANDLE -RH (SHORT)
9DL01C	OUTSIDE R-LATCH HANDLE W/KEY
9GS02	GAS SHOCK (DOOR) (SINGLE)